

Modular Pneumatic Linear Drive Systems

ORIGA SYSTEM PLUS

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding





Parker Origa rodless pneumatic cylinders are the first rodless cylinders that have been approved for use in potentially explosive atmospheres in Equipment Group II, Category 2 GD.

The Cylinders are to the ATEX Certification 94/9/EG (ATEX 95) for Pneumatic Components.

For the different classifications and details please see data sheet P-1.10.020E and P-1.45.105E.

You will find further information on the ATEX Directives in our brochure P-A5P060E.

Products for Potentially Explosive Atmospheres

RIGA - simply the first



Special Versions



for use in Ex-Areas



for Clean Room Applications certified to DIN EN ISO 14644-1



Stainless steel version for special applications



with special pneumatic cushioning system for cycle time optimization, for Ø 16 to 50 mm – on request



High Temperature Version for temperatures up to +120°C



Low Temperature Version for temperatures up to -40°C



Slow Speed Version v = 0.005 - 0.2 m/s



High Speed Version v_{max.} = 30 m/s



Cylinders with extreme long strokes Stroke length up to 41 m

Note:

For guidance on the application of the information in this catalogue please refer to the inner back cover.

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The System Concept

ONE CONCEPT - THREE DRIVE OPTIONS

Based on the ORIGA rodless cylinder, proven in world wide markets,
Parker Origa now offers the complete solution for linear drive systems.

Designed for absolute reliability, high performance, ease of use and optimised engineering the ORIGA SYSTEM PLUS satisfies even the most demanding applications.

ORIGA SYSTEM PLUS

is a totally modular concept which offers the choice of pneumatic or electric actuation, with guidance and control modules to suit the exact needs of individual installations. The actuators at the core of the system all have a common aluminium extruded profile, with double dovetail mounting rails on three sides, these

are the principle building blocks of the system to which all modular options are directly attached.



SYSTEM MODULARITY

• Pneumatic Drive

 For all round versatility and convenience, combining ease of control and broad performance capability. Ideally suited for point-to point operations, reciprocating movements and simple traverse / transfer applications.

• Electric Screw Drive

 For high force capability and accurate path and position control.

For additional informations on electrical linear drives, please refer to catalogue P-A4P017E.

• Electric Belt Drive

 For high speed applications, accurate path and position control and longer strokes.

For additional informations on electrical linear drives, please refer to catalogue P-A4P017E.

- Different guidance options provide the necessary level of precision, performance and duty for various applications.
- Compact solutions, which are simple to install and can be easily retrofitted.
- Valves and control options can be directly mounted to the actuator system.
- Diverse mounting options to provide total installation flexibility.

* Information on electrical linear drives series OSP-E, please refer to catalogue P-A4P017E

| Basic Linear Drive Standard Version | |
|--|--|
| Series OSP-P Series OSP-E* Belt drive Belt drive with integrated Guides | O COMPANY |
| Vertical belt drive with recirculating ball bearing guide Series OSP-E* Screw drive (Ball Screw, Trapezoidal Screw) | Openica - |
| | orollital |
| Air Connection on the End-face or both at One End • Series OSP-P | Manager S. Annual S. Annua |
| Long-Stroke Cylinders for strokes up to 41 m • Series OSP-P | O voman |
| Clean Room Cylinder certified to DIN EN ISO 146644-1 • Series OSP-P • Series OSP-ESB | 0. |
| Products for ATEX Areas • Series OSP-P Rodless Cylinders • Series OSP-P Rodless Cylinders | io i |
| Products for ATEX Areas • Series OSP-P Rodless Cylinders with Linear Guide SLIDELINE | |
| Bi-parting Version ● Series OSP-P | |
| Integrated 3/2 Way Valves ● Series OSP-P | |
| Clevis Mounting Series OSP-P Series OSP-E Belt drive* Series OSP-E Screw drive* | 10 |
| End Cap Mounting Series OSP-P Series OSP-E Belt drive* Series OSP-E Screw drive* | O popular |
| Mid-Section Support Series OSP-P Series OSP-E Belt drive* Series OSP-E Screw drive* | |
| Inversion Mounting Series OSP-P Series OSP-E Belt drive* Series OSP-E Screw drive* | |

| Catalogue I A-II 017 L | |
|--|--|
| Duplex Connection | |
| Series OSP-P | |
| Series OSI -I | |
| | 000 |
| | |
| Multiplex Connection | |
| | |
| Series OSP-P | |
| | |
| | |
| | |
| Linear Guides | |
| - SLIDELINE | V . 2 2 |
| Series OSP-P | |
| Series OSP-E Screw drive* | |
| | |
| Linear Guides | |
| - POWERSLIDE | |
| | |
| Series OSP-PSeries OSP-E Belt drive* | |
| Series OSP-E Bert drive Series OSP-E Screw drive* | |
| | |
| Linear Guides | |
| – PROLINE | |
| Series OSP-P | |
| Series OSP-E Belt drive* | |
| Series OSP-E Screw drive* | |
| Linear Guides | |
| - STARLINE | |
| | |
| Series OSP-P | |
| | |
| | |
| Linear Guides | |
| - KF | |
| Series OSP-P | |
| Series USP-P | |
| | |
| Heavy Duty Linear Guides | |
| - HD | |
| | 1 1 1 |
| Series OSP-P | 1 1 1 |
| Series OSP-E Screw drive* | |
| Later and the first section of the later | |
| Intermediate stop module | |
| - ZSM | |
| Series OSP-P | 1 1 1 1 1 |
| | 9 |
| | |
| Brakes | |
| Active Brakes | 111111 |
| Tionive Branes | |
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| | |
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| Passive Brakes | The state of the s |
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| | |
| | |
| | - |
| Magnetic Switches | |
| Series OSP-P | |
| 1 - OCITES OUI -1 | |
| Series OSP-E Belt drive* | |
| Series OSP-E Belt drive* Series OSP-E Screw drive* | FOR |
| | FISCO |
| Series OSP-E Screw drive* ATEX-Versions Ex | FOR |
| • Series OSP-E Screw drive* • ATEX-Versions SENSOFLEX-Measuring system | File |
| Series OSP-E Screw drive* ATEX-Versions Ex | FINE |
| • Series OSP-E Screw drive* • ATEX-Versions SENSOFLEX-Measuring system | 0 0- |
| • Series OSP-E Screw drive* • ATEX-Versions SENSOFLEX-Measuring system | 1 m |
| • Series OSP-E Screw drive* • ATEX-Versions SENSOFLEX-Measuring system | 1000 |
| Series OSP-E Screw drive* ATEX-Versions SENSOFLEX-Measuring system Series SFI-plus | 1000 |
| Series OSP-E Screw drive* ATEX-Versions SENSOFLEX-Measuring system Series SFI-plus Variable Stop VS | 7 S |
| Series OSP-E Screw drive* ATEX-Versions SENSOFLEX-Measuring system Series SFI-plus Variable Stop VS Series OSP-P | |
| Series OSP-E Screw drive* ATEX-Versions SENSOFLEX-Measuring system Series SFI-plus Variable Stop VS | |
| Series OSP-E Screw drive* ATEX-Versions SENSOFLEX-Measuring system Series SFI-plus Variable Stop VS Series OSP-P | F100 |
| Series OSP-E Screw drive* ATEX-Versions SENSOFLEX-Measuring system Series SFI-plus Variable Stop VS Series OSP-P | |



Modular Components Overview – Rodless Cylinders Series OSP-P

| Linear Drives | OSP-P10 | OSP-P16 | OSP-P25 | OSP-P32 | OSP-P40 | OSP-P50 | OSP-P63 | OSP-P80 |
|--|------------|------------|-------------|-------------|------------|-------------------|------------|------------|
| Theoretical force at 6bar [N] | 47 | 120 | 295 | 483 | 754 | 1178 | 1870 | 3010 |
| Effective force at 6bar [N] | 32 | 78 | 250 | 420 | 640 | 1000 | 1550 | 2600 |
| Velocity v [m/s] | > 0.005 | > 0.005 | > 0.005 | > 0.005 | > 0.005 | > 0.005 | > 0.005 | > 0.005 |
| Magnetic piston (three sides) | X | | | ۵ | | | | |
| Lubrication - Prelubricated | | | | ۵ | | | | |
| Multiple air ports (4 x 90°) | X | | | ۵ | | | | |
| Both Air Connections at End-face | X | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Air Connection on the End-face | X | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Cushioning | | | | | | | | |
| Cushioning length[mm] | 2,50 | 11 | 17 | 20 | 27 | 30 | 32 | 39 |
| Stroke length [mm] ▲ | 1 - 6000 | 1 - 6000 | 1 - 6000 | 1 - 6000 | 1 - 6000 | 1 - 6000 | 1 - 6000 | 1 - 6000 |
| Pressure range pmax [bar] | 8.0 | 8.0 | 8.0 | 8.0 | 8.0 | 8.0 | 8.0 | 8.0 |
| Temperature range [°C] * | -10 - + 80 | -10 - + 80 | -10 - + 80 | -10 - + 80 | -10 - + 80 | -10 - + 80 | -10 - + 80 | -10 - + 80 |
| Viton / chemical resistance | О | 0 | 0 | 0 | О | 0 | 0 | 0 |
| Stainless steel parts | 0 | 0 | 0 | 0 | О | 0 | 0 | 0 |
| Clevis Mounting | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Slow speed lubrication | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Duplex Connection / Multiplex Connection | X | on request | 0 | 0 | 0 | 0 | on request | on request |
| Tandem piston | О | О | 0 | 0 | 0 | 0 | О | О |
| Basic Cylinder | | | | | | | | |
| F [N] | 20 | 120 | 300 | 450 | 750 | 1200 | 1650 | 2400 |
| Mx [Nm] | 0.2 | 0.45 | 1.5 | 3 | 6 | 10 | 12 | 24 |
| My [Nm] | 1 | 4 | 15 | 30 | 60 | 115 | 200 | 360 |
| Mz [Nm] | 0.3 | 0.5 | 3 | 5 | 8 | 15 | 24 | 48 |
| Slideline | | | | - | _ | | | |
| F [N] | X | 325 | 675 | 925 | 1500 | 2000 | 2500 | 2500 |
| Mx [Nm] | X | 6 | 14 | 29 | 50 | 77 | 120 | 120 |
| My [Nm] | X | 11 | 34 | 60 | 110 | 180 | 260 | 260 |
| Mz [Nm] | X | 11 | 34 | 60 | 110 | 180 | 260 | 260 |
| Proline | | | | | | | | _,, |
| F [N] | X | 542 | 857 | 1171 | 2074 | 3111 | X | X |
| Mx [Nm] | X | 8 | 16 | 29 | 57 | 111 | X | X |
| My [Nm] | X | 12 | 39 | 73 | 158 | 249 | X | X |
| Mz [Nm] | X | 12 | 39 | 73 | 158 | 249 | X | X |
| Powerslide | | | | , , | 100 | | | , , |
| F [N] | X | 1400 | 1400 - 3000 | 1400 - 3000 | 3000 | 3000 - 4000 | X | X |
| Mx [Nm] | X | 14 | 14 - 65 | 20 - 65 | 65 - 90 | 90 - 140 | X | X |
| My [Nm] | X | 45 | 63 - 175 | 70 - 175 | 175 - 250 | 250 - 350 | X | X |
| Mz [Nm] | X | 45 | 63 - 175 | 70 - 175 | 175 - 250 | 250 - 350 | X | X |
| Starline | ,, | 10 | 00 170 | , , , , , , | 1.0 200 | | ,, | ,, |
| F [N] | X | 1000 | 3100 | 3100 | 4000-7500 | 4000-7500 | X | X |
| Mx [Nm] | X | 15 | 50 | 62 | 150 | 210 | X | X |
| My [Nm] | X | 30 | 110 | 160 | 400 | 580 | X | X |
| Mz [Nm] | X | 30 | 110 | 160 | 400 | 580 | X | X |
| – variable Stop | X | 0 | 0 | 0 | O | 0 | X | X |
| KF Guide | | | | | | | , | ^ |
| F [N] | × | 1000 | 3100 | 3100 | 4000-7100 | 4000-7500 | × | X |
| Mx [Nm] | × | 12 | 35 | 44 | 119 | 170 | X | X |
| My [Nm] | × | 25 | 90 | 133 | 346 | 480 | X | X |
| Mz [Nm] | X | 25 | 90 | 133 | 346 | 480 | X | X |
| | | 1 20 | 30 | 1 133 | 340 | ı 4 00 | | . ^ |

| Linear Drives | OSP-P10 | OSP-P16 | OSP-P25 | OSP-P32 | OSP-P40 | OSP-P50 | OSP-P63 | OSP-P80 |
|---|---------|------------|------------|------------|------------|------------|------------|------------|
| | | | | | | | | |
| HD Heavy Duty Guide | | | | | | | | |
| F [N] | X | X | 6000 | 6000 | 15000 | 18000 | X | X |
| Mx [Nm] | X | X | 260 | 285 | 800 | 1100 | X | X |
| My [Nm] | X | X | 320 | 475 | 1100 | 1400 | X | X |
| Mz [Nm] | X | X | 320 | 475 | 1100 | 1400 | X | × |
| – variable Stop | X | X | 0 | 0 | 0 | 0 | X | X |
| - intermediate stop module | X | X | 0 | X | X | X | X | X |
| Active Brake | | | | | | | | |
| Braking force at 6 bar (brake surface dry) [N] | X | X | 350 | 590 | 900 | 1400 | 2170 | 4000 |
| Slideline SL / Proline PL with Brakes | | | | | | | | |
| Active Brake | | | | | | | | |
| SL Braking force at 6 bar (brake surface dry) [N] | X | X | 325 | 545 | 835 | 1200 | X | × |
| PL Braking force at 6 bar (brake surface dry) [N] | X | × | on request | on request | on request | on request | X | × |
| Passive Brake Multibrake | | | | | | | | |
| SL Braking force at 6 bar (brake surface dry) [N] | X | X | 470 | 790 | 1200 | 1870 | 2900 | 2900 |
| PL Braking force at 6 bar (brake surface dry) [N] | X | X | 315 | 490 | 715 | 1100 | - | _ |
| Magnetic Switches | | | | | | | | |
| Standard Version | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| T-Nut Version | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| ATEX Version for EX- Areas (EX) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Displacement measuring systems | | | | | | | | |
| SFI-plus incremental | X | × | 0 | 0 | 0 | 0 | 0 | 0 |
| Integrated valves 3/2 WV NO VOE | X | X | 0 | 0 | 0 | 0 | on request | on request |
| Mountings | | | | | | | | |
| End Cap Mounting / Mid-Section Support | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Inversion Mounting | X | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Shock absorber for intermediate positioning | X | X | on request | on request | on request | on request | X | X |
| Adaptor Profile / T-Nut Profile | X | 0 | 0 | 0 | 0 | 0 | O/X | X |
| Special Cylinders | | | | | | | | |
| Special Pneumatical Cushioning System | X | on request | X | X |
| Clean Room Cylinders to DIN EN ISO 14644-1 | X | 0 | O | 0 | × | X | X | X |
| Long-Stroke Cylinders (max. stroke length 41 m) | X | X | X | X | X | 0 | 0 | 0 |
| ATEX Version for EX-Areas (Ex) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Bi-parting Version | × | × | × | × | 0 | × | × | × |
| High-Speed up to 30 m/s | X | on request | on request | on request | X | X | X | X |

 \Box = Standard version

 \blacktriangle = longer strokes on request

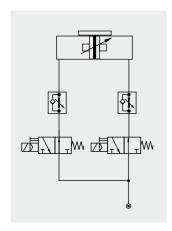
* = other temperature ranges on request

O = Option

X = not applicable

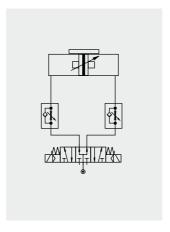
Examples

CONTROL EXAMPLES FOR OSP-P



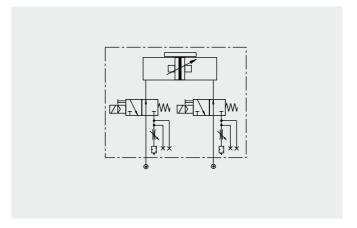
Circuit diagram for end of stroke application. Intermediate positioning is also possible.

The cylinder is controlled by two 3/2-way valves (normally open). The speed can be adjusted independantly for both directions.



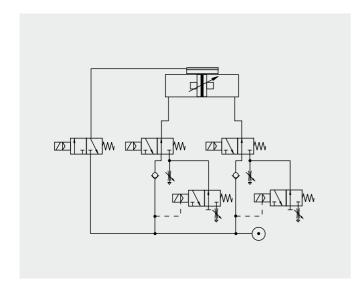
Circuit diagram for end of stroke application. Intermediate positioning is also possible.

The cylinder is controlled by a 5/3-way valve (middle position pressurized). The speed can be adjusted independently for both directions.



The optional integrated VOE Valves offer optimal control, and allow accurate

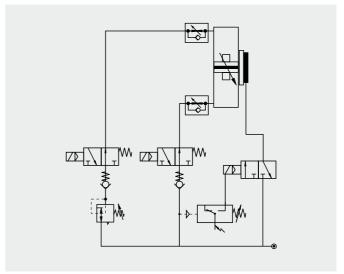
positioning of intermediate positions and the lowest possible speeds.



Fast/Slow speed cycle control with pneumatic brake for accurate positioning at high velocities.

Additional 3/2-way valves with adjustable throttle valves at the exhaust of the standard directional control valves for two displacement

speeds in each direction of the piston's travel. The valve controlling the brake is activated after the slow speed cycle is activated

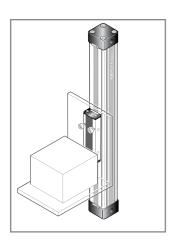


The combination of an OSP-cylinder with the passive MULTIBRAKE as shown here, allows accurate positioning and safety in case of loss of pneumatic air pressure.

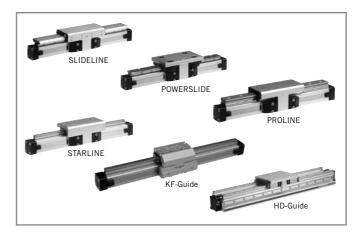
Examples

OSP-P APPLICATION EXAMPLES

ORIGA SYSTEM PLUS – rodless linear drives offer maximum flexibility for any application.



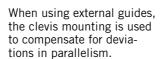
The high load capacity of the piston can cope with high bending moments without additional guides.

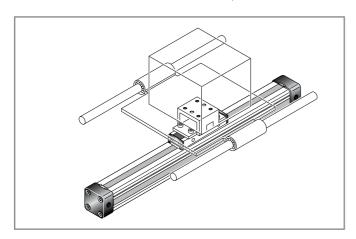


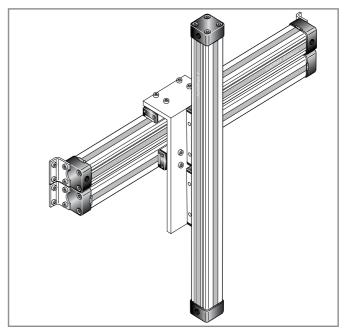
The mechanical design of the OSP-P allows synchronised movement of two cylinders.

Integrated guides offer optimal guidance for applications requiring high performance, easy assembly and maintenance free operation.

Optimal system performance by combining multi-axis cylinder combinations.

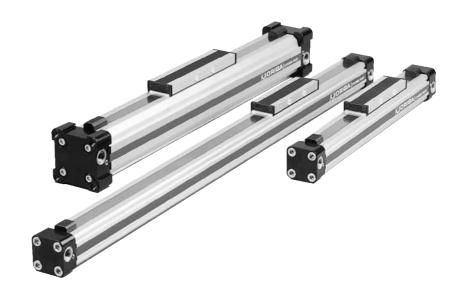






For further information and assembly instructions, please contact your local Parker Origa dealer.

Rodless Pneumatic Cylinders Series OSP-P



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The **System Concept** and Components

ORIGA SYSTEM PLUS - INNOVATION FROM A PROVEN DESIGN

A completely new generation of linear drives which can be simply and neatly integrated into any machine layout.

A NEW MODULAR LINEAR DRIVE **SYSTEM**

With this second generation linear drive Parker Origa offers design engineers complete flexibility. The well known ORIGA cylinder has been further developed into a combined linear actuator, guidance and control package. It forms the basis for the new, versatile ORIGA SYSTEM PLUS linear drive system.

All additional functions are designed into modular system components which replace the previous series of cylinders.

can be in any desired position.

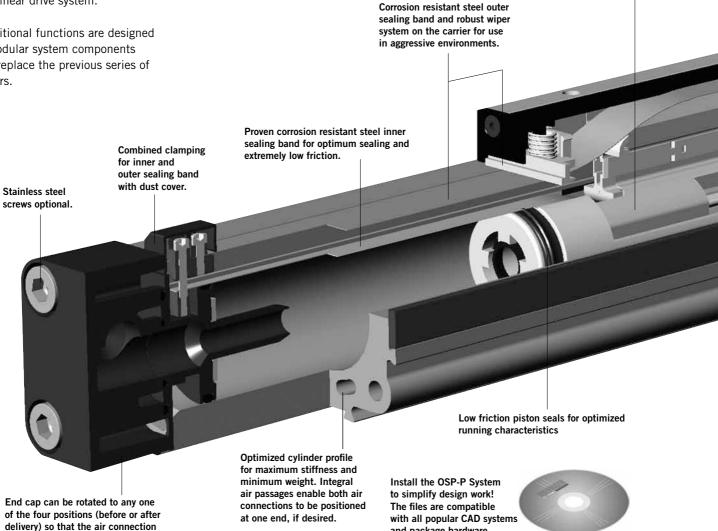
MOUNTING RAILS ON 3 SIDES

Mounting rails on 3 sides of the cylinder enable modular components such as linear guides, brakes, valves, magnetic switches etc. to be fitted to the cylinder itself. This solves many installation problems, especially where space is limited.

The modular system concept forms an ideal basis for additional customerspecific functions.

Magnetic piston as standard

- for contactless position sensing on three sides of the cylinder.



and package hardware.



Rodless Cylinder

for synchronized bi-parting movements

SLIDELINE Combination with linear guides provides for heavier loads.



POWERSLIDE Roller bearing precision guidance for smooth travel and high dynamic or static loads.



PROLINE The compact aluminium roller guide for high loads and velocities.



STARLINE Recirculating ball bearing guide for very high loads and precision.



KF GUIDE Recirculating ball bearing guide - the mounting dimensions correspond to FESTO Type: DGPL-KF



HEAVY DUTY GUIDE HD for heavy duty applications.



VARIABLE STOP ٧S The variable stop provides simple stroke limitation.



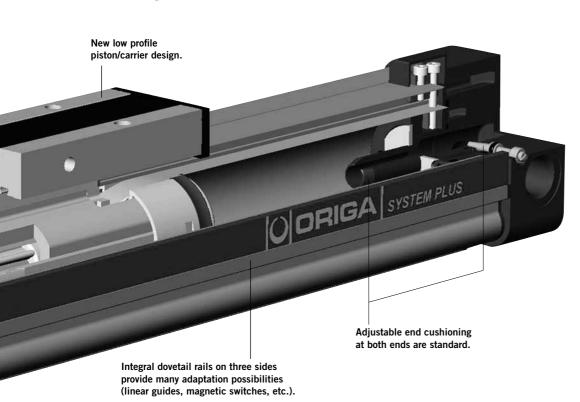
Passive pneumatic brake reacts automatically to pressure failure.

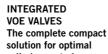


Active pneumatic brake for secure, positive stopping at



any position.









SENSOFLEX SFI-plus incremental measuring system with 0,1 (1,0) mm resolution.



Modular system components

are simply clamped on.

Accessories

OPTIONS AND ACCESSORIES FOR SYSTEM VERSATILITY

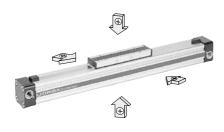
SERIES OSP-P

STANDARD VERSIONS OSP-P10 to P80

Data Sheet P-1.10.002E-1, -2, -3

Standard carrier with integral guidance. End cap can be rotated 4 x 90° to position air connection on any side.

Magnetic piston as standard. Dovetail profile for mounting of accessories and the cylinder itself.



LONG-STROKE VERSION Data Sheet P-1.10.002E- 11

For extremely long strokes up to max. 41m



CLEAN

ROON

BASIC CYLINDER OPTIONS

CLEAN ROOM CYLINDERS Data Sheet P-1.10.003E

For use in clean room applications, certified with the IPA-Certificate (to DIN EN ISO 14644-1).

The special design of the linear drive enables all emissions to be led away.

ATEX-Version
Data Sheet P-1.10.020E
For use in Ex-Areas

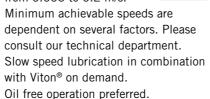


STAINLESS VERSION

For use in constantly damp or wet environments. All screws are A2 quality stainless steel (material no.1.4301 / 1.4303)



Specially formulated grease lubrication facilitates slow, smooth and uniform piston travel in the speed range from 0.005 to 0.2 m/s.



VITON® VERSION

For use in an environment with high temperatures or in chemically aggressive areas



All seals are made of Viton®. Sealing bands: Stainless steel.

END-FACE AIR CONNECTION

Data Sheet P-1.10.002E-6

To solve special installation problems.



BOTH AIR CONNECTIONS AT ONE END

Data Sheet P-1.10.002E-7

For simplified tubing connections and space saving.



INTEGRATED VOE VALVES

Data Sheet P-1.10.002E-8

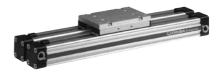
The complete compact solution for optimal cylinder control.



DUPLEX CONNECTION

Data Sheet P-1.45.011E

The duplex connection combines two OSP-P cylinders of the same size into a compact unit with high performance.



MULTIPLEX CONNECTION

Data Sheet P-1.45.012E

The multiplex connection combines two or more OSP-P cylinders of the same size into one unit. The orientation of the carriers can be

The orientation of the carriers can be freely selected.



ACCESSORIES

MAGNETIC SWITCHES
TYPE RS, ES, RST, EST

Data Sheet 1.45.100E, 1.45.104E, 1.45.105E

For electrical sensing of end and intermediate piston positions, also in EX-Areas.



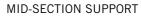
CLEVIS MOUNTING

Data Sheet 1.45.002E

Carrier with tolerance and parallelism compensation for driving loads supported by external linear guides.



END CAP MOUNTING Data Sheet 1.45.003E For end-mounting of the cylinder.



Data Sheet 1.45.004E

For supporting long cylinders or mounting the cylinder by its dovetail rails



INVERSION MOUNTING

Data Sheet 1.45.006E

The inversion mounting transfers the driving force to the opposite side, e. g. for dirty environments.



| Data | Sheet | Nο | P-1 | 10 | იი1 | F-6 |
|------|-------|----|-----|----|-----|-----|

| Cha | racteristics | | | Press | sures quoted as gauge pressure | | | | |
|----------|-------------------------|--------------------------------------|----------|---|--|--|--|--|--|
| Cha | racteristics | Symbol | Unit | Desc | ription | | | | |
| Gen | eral Features | | | | | | | | |
| Туре |) | | | Rodle | ess cylinder | | | | |
| Seri | es | | | OSP- | .P | | | | |
| Syst | em | | | Double-acting, with cushioning, position sensing capability | | | | | |
| Mou | nting | | | See | drawings | | | | |
| Air (| Connection | | | Threa | aded | | | | |
| | pient perature se | T _{min} T _{max} | °C °C | -10 +80 | Other temperature ranges on request | | | | |
| Weig | ght (mass) | | kg | See t | table below | | | | |
| Inst | Installation | | | In an | ny position | | | | |
| Med | Medium | | | | red, unlubricated compressed air er media on request) | | | | |
| Lubi | rication | | | (addi | nanent grease lubrication itional oil mist lubrication equired) on: special slow speed grease | | | | |
| | Cylinder Profile | | | Anod | lized aluminium | | | | |
| | Carrier (piston) | | | Anod | lized aluminium | | | | |
| | End caps | | | Alum | ninium, lacquered / Plastic (P10) | | | | |
| Material | Sealing bands | | | Corro | osion resistant steel | | | | |
| Mat | Seals | | | NBR | (Option: Viton®) | | | | |
| | Screws | | | | anized steel on: stainless steel | | | | |
| | Dust covers, wipers | | | Plastic | | | | | |
| Max | operating pressure | P _{max} | bar | 8 | | | | | |

Weight (mass) kg

| Cylinder series (Basic cylinder) | Weight (At 0 mm stroke | Mass) kg per 100 mm stroke |
|-------------------------------------|----------------------------|---------------------------------|
| | 0.007 | |
| OSP-P10 | 0.087 | 0.052 |
| OSP-P16 | 0.22 | 0.1 |
| OSP-P25 | 0.65 | 0.197 |
| OSP-P32 | 1.44 | 0.354 |
| OSP-P40 | 1.95 | 0.415 |
| OSP-P50 | 3.53 | 0.566 |
| OSP-P63 | 6.41 | 0.925 |
| OSP-P80 | 12.46 | 1.262 |

Size Comparison

| P10 P16 P25 | P32 | P40 | P50 | P63 | P80 |
|-------------|---|-----|-----|-----|-----|
| | (h) | | | | |

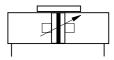
For **linear guides** see 1.40.001E to 006E For **magnetic switches** see 1.45.100E, 1.45.104E, 1.45.105E For **mountings** and **accessories** see 1.45.001E to 009E

Rodless Pneumatic Cylinder

ø 10-80 mm



Series OSP-P..



Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing

Long-Stroke Cylinders for stroke lenghts up to 41 m

(see data sheet 1.10.002E-11)

Special Versions:

- with special pneumatical cushioning system (on request)
- Clean room cylinders (see data sheet 1.10.003E)
- ATEX-Version (Ex)
 (see data sheet 1.10.020E)
- Stainless steel screws
- Slow speed lubrication
- Viton® seals
- · Both air connections on one end
- Air connection on the end-face
- Integrated Valves



- End cap can be rotated 4 x 90° to position air connection as desired
- Free choice of stroke length up to 6000 mm, Long-Stroke version (Ø50-80mm) for stroke lengths up to 41 m

Data Sheet No. 1.10.002E-1

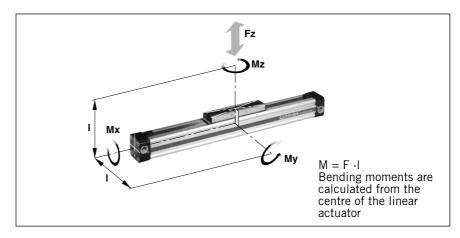
Loads, Forces and Moments

Choice of cylinder is decided by:

- Permissible loads, forces and moments
- Performance of the pneumatic end cushions. The main factors here are the mass to be cushioned and the piston speed at start of cushioning (unless external cushioning is used, e. g. hydraulic shock absorbers).

The adjacent table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation. Load and moment data are based on speeds $v \le 0.5$ m/s.

When working out the action force required, it is essential to take into account the friction forces generated by the specific application or load.



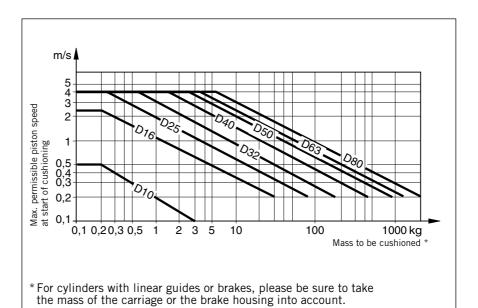
| Cylinder- Series [mm Ø] | Theoretical Action Force at 6 bar [N] | effektive Action Force F _A at 6 bar [N] | max Mx [Nm] | k. Mome My [Nm] | ents Mz [Nm] | max. Load F [N] | Cushion Length [mm] | | |
|-------------------------------|---|--|-------------------|-------------------------|------------------------|-----------------------|---------------------------|--|--|
| OSP-P10 | 47 | 32 | 0.2 | 1 | 0.3 | 20 | 2.5 * | | |
| OSP-P16 | 120 | 78 | 0.45 | 4 | 0.5 | 120 | 11 | | |
| OSP-P25 | 295 | 250 | 1.5 | 15 | 3 | 300 | 17 | | |
| OSP-P32 | 483 | 420 | 3 | 30 | 5 | 450 | 20 | | |
| OSP-P40 | 754 | 640 | 6 | 60 | 8 | 750 | 27 | | |
| OSP-P50 | 1178 | 1000 | 10 | 115 | 15 | 1200 | 30 | | |
| OSP-P63 | 1870 | 1550 | 12 | 200 | 24 | 1650 | 32 | | |
| OSP-P80 | 3016 | 2600 | 24 | 360 | 48 | 2400 | 39 | | |

^{*} A rubber element (non-adjustable) is used for end cushioning. To deform the rubber element enough to reach the absolute end position would require a Δp of 4 bar!

Cushioning Diagram

Work out your expected moving mass and read off the maximum permissible speed at start of cushioning. Alternatively, take your desired speed and expected mass and find the cylinder size required.

Please note that piston speed at start of cushioning is typically ca. 50 % higher than the average speed, and that it is this higher speed which determines the choice of cylinder. If these maximum permissible values are exceeded, additional shock absorbers must be used.



If the permitted limit values are exceeded, either additional shock absorbers should be fitted in the area of the centre of gravity or you can consult us about our special cushioning system

- we shall be happy to advise you on your specific application.

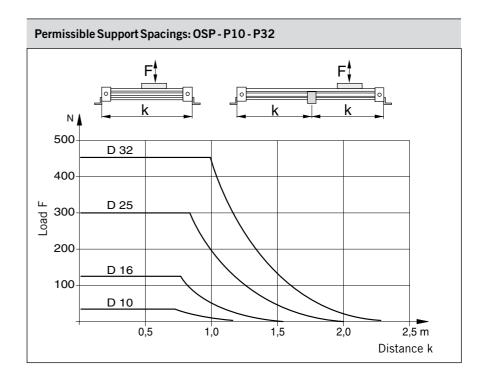
Mid-Section Supports

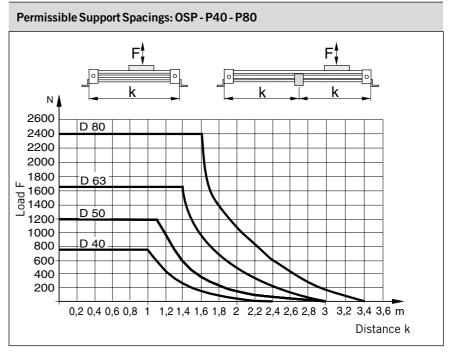
To avoid excessive bending and oscillation of the cylinder, mid-section supports are required dependent on specified stroke lengths and applied loads. The diagrams show the maximum possible support spacings depending on the load.

Rending up to max. 0.5 mm is per-

Bending up to max. 0.5 mm is permissible between supports. The midsection supports are clamped on to the dovetail profile of the cylinder tube. They are also able to take the axial forces.

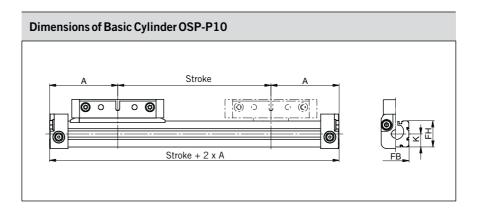
For types and dimensions see 1.45.004E.





Cylinder Stroke and Dead Length A

- Free choice of stroke length up to 6000 mm in 1 mm steps.
- Longer strokes on request



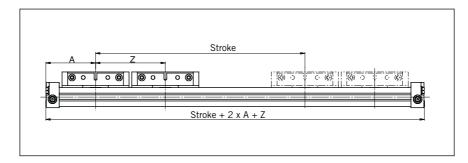
Tandem Cylinder

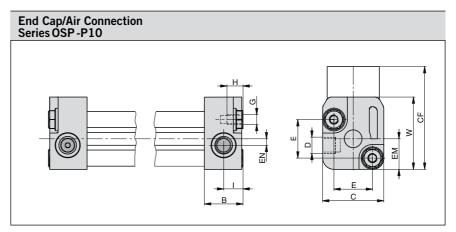
Two pistons are fitted: dimension "Z" is optional. (Please note minimum distance "Zmin").

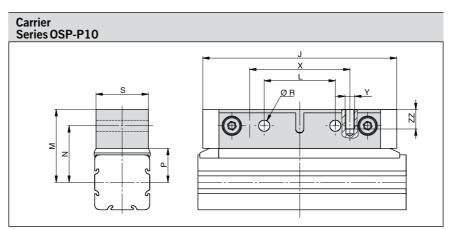
- Free choice of stroke length up to 6000 mm in 1 mm steps
- Longer strokes on request
- Stroke length to order is stroke + dimension "Z"

Please note:

To avoid multiple actuation of magnetic switches, the second piston is not equipped with magnets.





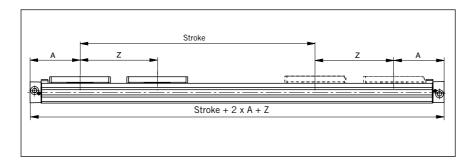


| Dimension | Dimension Table (mm) | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------|----------------------|----|----|----|----|----|---|---|----|-----|----|------|------|------|-----|----|------|----|----|----------|----|-----|----|----|----|----|
| Cylinder Series | Α | В | С | D | E | G | Н | I | J | K | L | М | N | Р | R | S | W | X | Y | Z min | CF | EM | EN | FB | FH | ZZ |
| OSP-P10 | 44.5 | 12 | 19 | M5 | 12 | М3 | 5 | 6 | 60 | 8.5 | 22 | 22.5 | 17.5 | 10.5 | 3.4 | 16 | 22.5 | 31 | М3 | 64 | 32 | 9.5 | 2 | 17 | 17 | 6 |

Dimensions of Basic Cylinder OSP - P16-P80 Stroke + 2 x A

Cylinder Stroke and Dead Length A

- Free choice of stroke length up to 6000 mm in 1 mm steps.
- Longer strokes on request.



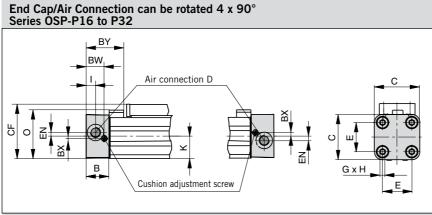
Tandem Cylinder

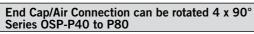
Two pistons are fitted: dimension "Z" is optional. (Please note minimum distance "Zmin").

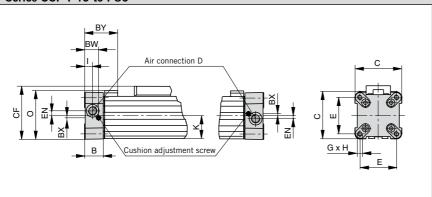
- Free choice of stroke length up to 6000 mm in 1 mm steps
- Longer strokes on request
- Stroke length to order is stroke + dimension "Z"

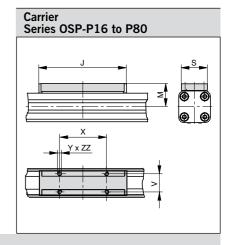
Please note:

To avoid multiple actuation of magnetic switches, the second piston is not equipped with magnets.









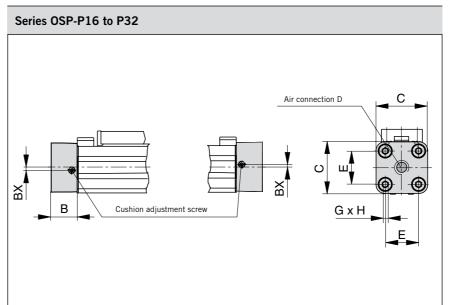
Dimension Table (mm)

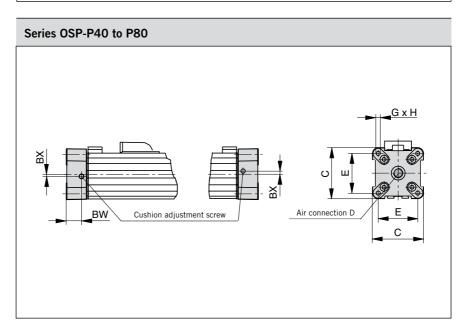
| Cylinder | Α | В | С | D | Ε | G | Н | 1 | J | K | M | 0 | S | ٧ | X | Υ | Z | BW | ВХ | BY | CF | EN | FB | FH | ZZ |
|----------|-----|------|-----|------|----|-----|----|------|-----|------|----|------|----|------|-----|-----|-----|------|-----|------|------|------|-----|------|----|
| Series | | | | | | | | | | | | | | | | | min | | | | | | | | |
| OSP-P16 | 65 | 14 | 30 | M5 | 18 | М3 | 9 | 5.5 | 69 | 15 | 23 | 33.2 | 22 | 16.5 | 36 | M4 | 81 | 10.8 | 1.8 | 28.4 | 38 | 3 | 30 | 27.2 | 7 |
| OSP-P25 | 100 | 22 | 41 | G1/8 | 27 | M5 | 15 | 9 | 117 | 21.5 | 31 | 47 | 33 | 25 | 65 | M5 | 128 | 17.5 | 2.2 | 40 | 52.5 | 3.6 | 40 | 39.5 | 8 |
| OSP-P32 | 125 | 25.5 | 52 | G1/4 | 36 | M6 | 15 | 11.5 | 152 | 28.5 | 38 | 59 | 36 | 27 | 90 | M6 | 170 | 20.5 | 2.5 | 44 | 66.5 | 5.5 | 52 | 51.7 | 10 |
| OSP-P40 | 150 | 28 | 69 | G1/4 | 54 | M6 | 15 | 12 | 152 | 34 | 44 | 72 | 36 | 27 | 90 | M6 | 212 | 21 | 3 | 54 | 78.5 | 7.5 | 62 | 63 | 10 |
| OSP-P50 | 175 | 33 | 87 | G1/4 | 70 | M6 | 15 | 14.5 | 200 | 43 | 49 | 86 | 36 | 27 | 110 | M6 | 251 | 27 | - | 59 | 92.5 | 11 | 76 | 77 | 10 |
| OSP-P63 | 215 | 38 | 106 | G3/8 | 78 | M8 | 21 | 14.5 | 256 | 54 | 63 | 107 | 50 | 34 | 140 | M8 | 313 | 30 | - | 64 | 117 | 12 | 96 | 96 | 16 |
| OSP-P80 | 260 | 47 | 132 | G1/2 | 96 | M10 | 25 | 22 | 348 | 67 | 80 | 133 | 52 | 36 | 190 | M10 | 384 | 37.5 | _ | 73 | 147 | 16.5 | 122 | 122 | 20 |

Air Connection on the End-face

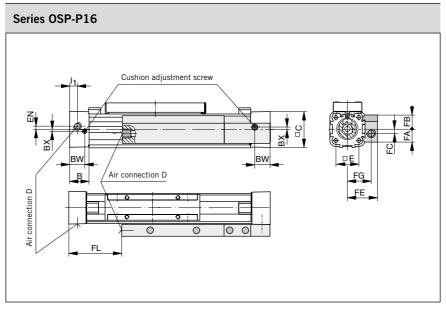
In some situations it is necessary or desirable to fit a special end cap with the air connection on the end-face instead of the standard end cap with the air connection on the side. The special end cap can also be rotated 4 x 90° to locate the cushion adjustment screw as desired. Supplied in pairs.







| Dimension 7 | Table (mm) | | | | | | | |
|--------------------|------------|-----|------|----|-----|----|-----|------|
| Cylinder Series | В | С | D | Е | G | Н | вх | BW |
| OSP-P16 | 14 | 30 | M5 | 18 | M3 | 9 | 1.8 | 10.8 |
| OSP-P25 | 22 | 41 | G1/8 | 27 | M5 | 15 | 2.2 | 17.5 |
| OSP-P32 | 25.5 | 52 | G1/4 | 36 | M6 | 15 | 2.5 | 20.5 |
| OSP-P40 | 28 | 69 | G1/4 | 54 | M6 | 15 | 3 | 21 |
| OSP-P50 | 33 | 87 | G1/4 | 70 | M6 | 15 | _ | 27 |
| OSP-P63 | 38 | 106 | G3/8 | 78 | M8 | 21 | _ | 30 |
| OSP-P80 | 47 | 132 | G1/2 | 96 | M10 | 25 | _ | 37.5 |



Series OSP-P25 Air connection D C G x H B B Cushion adjustment screw

Series OSP-P32 to P80 OSP-P40 to P80 OSP-P32 Air connection D G x H G x H G x H G x H

* Versions of Air Connection Positions: $1 \rightarrow 1$ or $2 \rightarrow 2$

Both Air Connections at One End

A special end cap with both air connections on one side is available for situations where shortage of space, simplicity of installation or the nature of the process make it desirable. Air supply to the other end is via internal air passages (OSP-P25 to P80) or via a hollow aluminium profile fitted externally (OSP-P16).

In this case the end caps cannot be rotated.



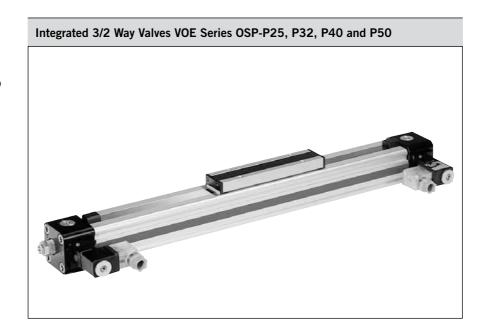
Please note:

When combining the OSP-P16 single end porting with inversion mountings, RS magnetic switches can only be mounted directly opposite to the external air-supply profile.

| Dimension Tab | ole (mm) | | | | | | | | | | | | | | | | | | | |
|--------------------|----------|-----|------|----|-----|----|----------------|----------------|-----|------|----|-----------------|-----------------|------|------|----|----|----|----|------|
| Cylinder Series | В | С | D | E | G | Н | I ₁ | I ₂ | вх | BW | EN | EN ₁ | EN ₂ | FA | FB | FC | FE | FG | FL | FN |
| OSP-P16 | 14 | 30 | M5 | 18 | МЗ | 9 | 5.5 | - | 1.8 | 10.8 | 3 | - | - | 12.6 | 12.6 | 4 | 27 | 21 | 36 | - |
| OSP-P25 | 22 | 41 | G1/8 | 27 | M5 | 15 | 9 | - | 2.2 | 17.5 | - | 3.6 | 3.9 | - | - | - | - | - | - | - |
| OSP-P32 | 25.5 | 52 | G1/8 | 36 | М6 | 15 | 12.2 | 10.5 | _ | 20.5 | _ | _ | - | - | _ | - | - | - | _ | 15.2 |
| OSP-P40 | 28 | 69 | G1/8 | 54 | M6 | 15 | 12 | 12 | - | 21 | - | - | - | - | - | - | - | - | - | 17 |
| OSP-P50 | 33 | 87 | G1/4 | 70 | M6 | 15 | 14.5 | 14.5 | - | 27 | _ | - | - | _ | _ | - | _ | - | _ | 22 |
| OSP-P63 | 38 | 106 | G3/8 | 78 | M8 | 21 | 16.5 | 13.5 | _ | 30 | - | - | - | - | _ | - | - | - | - | 25 |
| OSP-P80 | 47 | 132 | G1/2 | 96 | M10 | 25 | 22 | 17 | - | 37.5 | - | - | - | - | - | - | - | - | - | 34.5 |

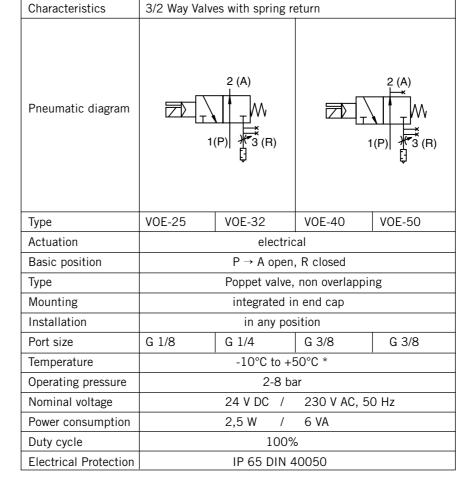
Integrated 3/2 Way Valves VOE

For optimal control of the OSP-P cylinder, 3/2 way valves integrated into the cylinder's end caps can be used as a compact and complete solution. They allow for easy positioning of the cylinder, smooth operation at the lowest speeds and fast response, making them ideally suited for the direct control of production and automation processes.



Characteristics:

- Complete compact solution
- Various connection possibilities:
 Free choice of air connection with rotating end caps with VOE valves, Air connection can be rotated 4 x 90°,
- Solenoid can be rotated 4 x 90°, Pilot valve can be rotated 180°
- High piston velocities can be achieved with max. 3 exhaust ports
- Minimal installation requirements
- Requires just one air connection per valve
- Optimal control of the OSP-P cylinder
- Excellent positioning characteristics
- Integrated operation indicator
- Integrated exhaust throttle valve
- Manual override indexed
- Adjustable end cushioning
- Easily retrofitted please note the increase in the overall length of the cylinder!

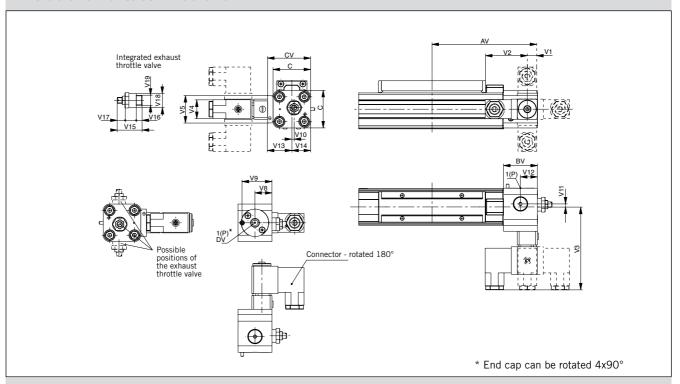




^{*} other temperature ranges on request

Characteristics 3/2 Way Valves VOE

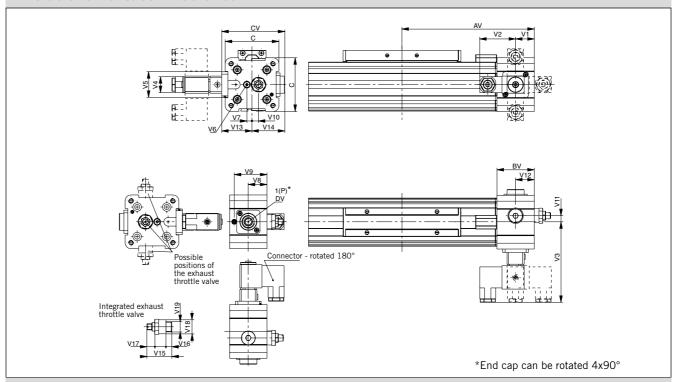
Dimensions VOE Valves OSP-P25 and P32



Dimension Table (mm)

| Cylinder Series | AV | BV | С | cv | DV | V1 | V2 | V3 | V4 | V 5 | V8 | V9 | V10 | V11 | V12 | V13 | V14 | V15 | V16 | V17 | V18 | V19 |
|--------------------|-----|------|----|----|------|------|----|------|----|------------|------|------|-----|-----|------|------|------|-----|-----|-----|-----|------|
| OSP-P25 | 115 | 37 | 41 | 47 | G1/8 | 11 | 46 | 90.5 | 22 | 30 | 18.5 | 32.5 | 2.5 | 3.3 | 18.5 | 26.5 | 20.5 | 24 | 5 | 4 | 14 | G1/8 |
| OSP-P32 | 139 | 39.5 | 52 | 58 | G1/4 | 20.5 | 46 | 96 | 22 | 32 | 20.5 | 34.7 | 6 | 5 | 20.5 | 32 | 26 | 32 | 7.5 | 6 | 18 | G1/4 |

Dimensions VOE Valves OSP-P40 and P50

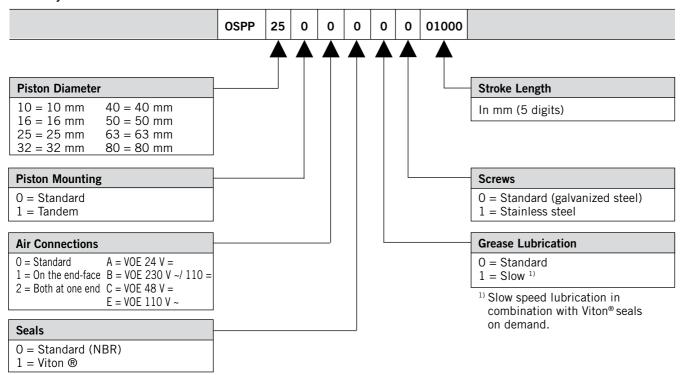


Dimension Table (mm)

| Cylinder Series | AV | в۷ | С | cv | DV | V1 | V2 | V3 | V4 | V 5 | V6 | V 7 | V8 | V 9 | V10 | V11 | V12 | V13 | V14 | V15 | V16 | V17 | V18 | V19 |
|--------------------|-----|----|----|----|------|----|----|-----|----|------------|----|------------|-----------|------------|------|------|-----|-----|-----|-----|-----|-----|-----|------|
| OSP-P40 | 170 | 48 | 69 | 81 | G3/8 | 24 | 46 | 103 | 22 | 33 | M5 | 6.7 | 24 | 42 | 8.3 | 8.3 | 24 | 39 | 42 | 32 | 7.5 | 6 | 18 | G1/4 |
| OSP-P50 | 190 | 48 | 87 | 82 | G3/8 | 24 | 46 | 102 | 22 | 33 | M5 | 4.5 | 24 | 42 | 12.2 | 12.2 | 24 | 38 | 44 | 32 | 7.5 | 6 | 18 | G1/4 |

Order Instructions - Basic Cylinder

Basic Cylinder



Accessories - please order separately

| Description | Further information see Data Sheet No. |
|----------------------|--|
| Clevis Mounting | 1.45.002E |
| End Cap Mountings | 1.45.003E |
| Mid-Section Support | 1.45.004E |
| Inversion Mounting | 1.45.006E |
| Adaptor Profile | 1.45.007E |
| T-Slot Profile | 1.45.008E |
| Adaptor Profile | 1.45.009E |
| Duplex Connection | 1.45.011E |
| Multiplex Connection | 1.45.012E |
| Magnetic Switches | 1.45.100E, 1.45.104E, 1.45.105E |
| Cable Cover | 1.45.102E |

| Chai | racteristics | | | Pressures quoted as gauge pressure |
|---------------------|---------------------|------------------|------|---|
| Char | racteristics | Symbol | Unit | Description |
| Gen | eral Features | - | 1 | |
| Туре | } | | | Rodless cylinder |
| Serie | es | | | OSP-P |
| Syst | em | | | Double-acting, with cushioning, position sensing capability |
| Mou | nting | | | See drawings |
| Air C | Connection | | | Threaded |
| Amb temp rang | perature | T _{min} | °C | +10 Other temperature ranges +40 on request |
| Weig | ght (mass) | | kg | See table below |
| Insta | allation | | | vertical, horizontal (piston at top or at bottom) |
| Med | ium | | | Filtered, unlubricated compressed air (other media on request) |
| Lubi | rication | | | Permanent grease lubrication (additional oil mist lubrication not required) Option: special slow speed grease |
| | Cylinder Profile | | | Anodized aluminium |
| | Carrier (piston) | | | Anodized aluminium |
| _ | End caps | | | Anodized aluminium |
| Materia | Sealing bands | | | Corrosion resistant steel |
| Mat | Seals | | | NBR (Option: Viton®) |
| | Screws | | | Galvanized steel Option: stainless steel |
| | Dust covers, wipers | | | Plastic |
| Max. | operating pressure | p _{max} | bar | 8 |
| Max | . speed | v | m/s | 2 |

| Weight (mass) kg | | |
|-------------------------------------|----------------------------|---------------------------------|
| Cylinder series (Basic cylinder) | Weight (At 0 mm stroke | Mass) kg per 100 mm stroke |
| OSP-P50LS | 3,53 | 0,566 |
| OSP-P63LS | 6,41 | 0,925 |
| OSP-P80LS | 12,46 | 1,262 |

P50 P63 P80

For magnetic switches see 1.45.100E, 1.45.104E, 1.45.105E Accessories see 1.45.001E to 009E

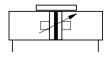
Rodless Pneumatic Cylinder

Ø 50-80 mm



Long-Stroke Cylinder for strokes up to 41 m

Series OSP-P..LS



Standard Versions:

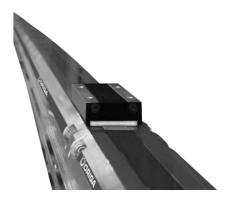
- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing

Special Versions:

- Stainless steel screws
- Slow speed lubrication
- Viton® seals

Options:

- Displacement measuring system SFI-plus
- Active Brake AB..



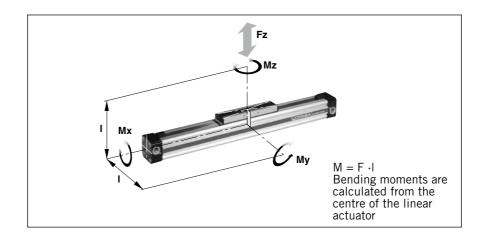
Loads, Forces and Moments

Choice of cylinder is decided by:

- permissible loads, forces and moments
- performance of the pneumatic end cushions. The main factors here are the mass to be cushioned and the piston speed at start of cushioning (unless external cushioning is used, e. g. hydraulic shock absorbers).

The adjacent table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation. Load and moment data are based on speeds $v \le 0.5$ m/s.

When working out the action force required, it is essential to take into account the friction forces generated by the specific application or load.

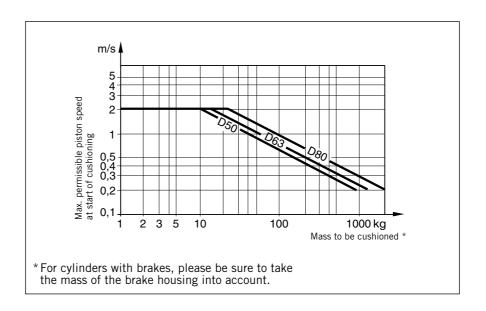


| Cylinder- Series [mm Ø] | Theoretical Action Force at 6 bar [N] | effektive Action Force F _A at 6 bar [N] | max. N Mx [Nm] | loments My Nm] | Mz [Nm] | max. Load F [N] | Cushion Length [mm] |
|-------------------------------|---|--|----------------------|-------------------------|------------|-----------------------|---------------------------|
| OSP-P50LS | 1178 | 1000 | 10 | 115 | 15 | 1200 | 30 |
| OSP-P63LS | 1870 | 1550 | 12 | 200 | 24 | 1650 | 32 |
| OSP-P80LS | 3016 | 2600 | 24 | 360 | 48 | 2400 | 39 |

Cushioning Diagram

Work out your expected moving mass and read off the maximum permissible speed at start of cushioning. Alternatively, take your desired speed and expected mass and find the cylinder size required.

Please note that piston speed at start of cushioning is typically ca. 50 % higher than the average speed, and that it is this higher speed which determines the choice of cylinder. If these maximum permissible values are exceeded, additional shock absorbers must be used.



If the permitted limit values are exceeded, additional shock absorbers should be fitted in the area of the centre of gravity .

Dimensions of Basic Cylinder OSP - P50 LS to P80LS A Stroke Stroke A FB

Stroke Z A Z Stroke + 2 x A + Z

Air connection D Cushion adjustment screw Note: End caps are not turnable.

Cylinder Stroke and Dead Length A

• Free choice of stroke length up to 41.000 mm in 1 mm steps

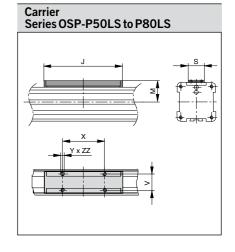
Tandem Cylinder

Two pistons are fitted: dimension "Z" is optional. (Please note minimum distance "Zmin").

- Free choice of stroke length up to 41.000 mm in 1 mm steps
- Stroke length to order is stroke + dimension "Z"

Please note:

To avoid multiple actuation of magnetic switches, the second piston is not equipped with magnets.



| Dimensio | n Tab | le (m | m) | | | | | | | | | | | | | | | | | | | |
|--------------------|-------|-------|-----|------|----|-----|----|------|-----|----|----|----|----|-----|-----|------------------|------|------|------|-----|-----|----|
| Cylinder Series | A | В | С | D | E | G | Н | I | J | K | М | S | V | X | Y | Z _{min} | BW | CF | EN | FB | FH | ZZ |
| OSP-P50LS | 200 | 58 | 87 | G1/4 | 70 | M6 | 15 | 39.5 | 200 | 43 | 49 | 36 | 27 | 110 | M6 | 251 | 52 | 92.5 | 10 | 76 | 77 | 10 |
| OSP-P63LS | 250 | 73 | 106 | G3/8 | 78 | M8 | 21 | 49.5 | 256 | 54 | 63 | 50 | 34 | 140 | M8 | 313 | 65 | 117 | 12 | 96 | 96 | 16 |
| OSP-P80LS | 295 | 82 | 132 | G1/2 | 96 | M10 | 25 | 57 | 348 | 67 | 80 | 52 | 36 | 190 | M10 | 384 | 72.5 | 147 | 16.5 | 122 | 122 | 20 |

Linear Drive Accessories

Ø 50-80 mm Mid-Section Support E1, E1L



For linear drive
• Series OSP-P..LS

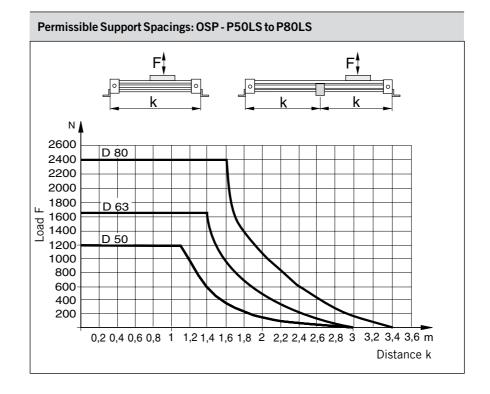
Note on Types E1 and E1L (P50LS – P80LS):

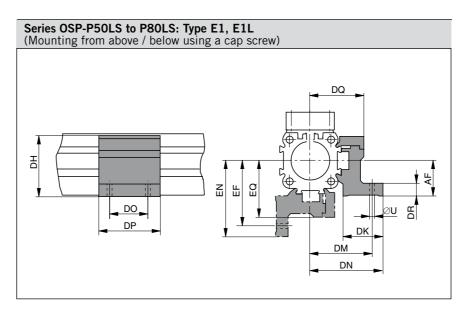
The mid-section support can also be mounted on the underside of the actuator, in which case its distance from the centre of the actuator is different.

For mounting the Long-Stroke cylinder, a mid-section support Type E1 (fixed support) is required. Depending on the stroke length and the load, additional E1L supports (movable supports) may be required.

For permissible support spacings see diagram.

Stainless steel version on request.





| Dimension Ta | ble (mr | n) Serie | es OSP | -P50LS | to P80L | S | | | | |
|--------------|---------|----------|--------|--------|---------|----|----|-----|----|----|
| Series | R | U | AF | DF | DH | DK | DM | DN | DO | DP |
| OSP-P50LS | M6 | 7 | 48 | 40 | 71 | 34 | 59 | 67 | 45 | 60 |
| OSP-P63LS | M8 | 9 | 57 | 47.5 | 91 | 44 | 73 | 83 | 45 | 65 |
| OSP-P80LS | M10 | 11 | 72 | 60 | 111.5 | 63 | 97 | 112 | 55 | 80 |



| Series | DQ | DR | DT | EF | ЕМ | EN | EQ | Order No. Type E1 fixed support | Order No. Type E1L movable support |
|-----------|----|----|----|-----|------|-----|----|---------------------------------------|------------------------------------|
| OSP-P50LS | 52 | 10 | 11 | 64 | 45 | 72 | 57 | 20163 | 21352 |
| OSP-P63LS | 63 | 12 | 16 | 79 | 53.5 | 89 | 69 | 20452 | 21353 |
| OSP-P80LS | 81 | 15 | 25 | 103 | 66 | 118 | 87 | 20482 | 21354 |

${\bf Order\ Instructions-Long-Stroke\ Cylinder}$

Note:

Assembly and commissioning of the Long-Stroke cylinder is carried out on site by ORIGA technical personnel.

For more information on ordering and installation please contact your sales or customer service partner.

Accessories - please order separately

| Description | Further information see Data Sheet No. |
|---------------------|--|
| Clevis Mounting | 1.45.002E |
| End Cap Mountings | 1.45.003E |
| Mid-Section Support | 1.10.004E-2 |
| Inversion Mounting | 1.45.006E |
| Adaptor Profile | 1.45.007E |
| T-Slot Profile | 1.45.008E |
| Connection Profile | 1.45.009E |
| Magnetic Switches | 1.45.100E, 1.45.104E, 1.45.105E |
| Cable Cover | 1.45.102E |

| Char | acteristics | | Pressure quoted as gauge pressure | |
|-----------------|--------------------------------------|------------------|-----------------------------------|--|
| Characteristics | | Symbol | Unit | Description |
| Gene | eral Features | | | |
| Туре | l. | | | Rodless Cylinder |
| Serie | es | | | OSP-P |
| Syst | em | | | Double-acting, with cushioning, position sensing capability |
| Mou | nting | | | see drawings |
| Airc | onnection | | | Threaded |
| med | Ambient and medium temperature range | | °C °C | -10 – other temperature ranges +80 on request |
| Weig | ght (Mass) | | kg | See table below |
| Insta | allation | | | In any positon |
| Med | Medium | | | Filtered, unlubricated compressed air (other media on request) |
| Lubr | Lubrication | | | Permanent grease lubrication (additional oil mist lubrication not required) Option: special slow speed grease |
| | Cylinder profile | | | Anodized aluminium |
| | Carrier (piston) | | | Anodized aluminium |
| <u>a</u> | End caps | | | Aluminium, lacquered |
| Materia | Sealing bands | | | Corrosion resistant steel |
| Ž | Seals Seals | | | NBR (Option: Viton®) |
| | Screws | | | Stainless steel |
| | Covers | | | Anodized aluminium |
| | Guide plate | | | Plastic |
| Max. | operating pressure* | p _{max} | bar | 8 |

^{*} Pressure quoted as gauge pressure

Weight (Mass) kg

| Cylinder series (basic cylinder) | Weight (Mass) kg at 0 mm stroke per 100 mm stroke | | | | | |
|-------------------------------------|---|-------|--|--|--|--|
| OSP-P16 | 0.22 | 0.1 | | | | |
| OSP-P25 | 0.65 | 0.197 | | | | |
| OSP-P32 | 1.44 | 0.354 | | | | |

Size Comparison

| P16 | P25 | P32 |
|-----|-----|---------------------------------------|
| | | 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 |

Clean Room Cylinder ø 16 – 32 mm

Rodless Cylinder certified to **DIN EN ISO 14644-1**



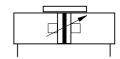
Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing
- Stainless steel screws

Special Versions:

- Slow speed lubrication
- Viton® seals

Series OSP-P...



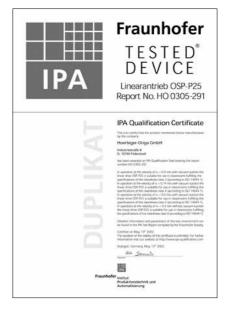
- Clean room classification ISO Class 4 at v_m = 0.14 m/s ISO Class 5 at v_m = 0.5 m/s • suitable for smooth slow speed
- operation up to $v_{min} = 0.005 \text{ m/s}$
- optional stroke length up to 1200 mm (longer strokes on request)
- Low maintenance
- Compact design with equal force and velocity in both directions
- Aluminium piston with bearing rings to support high direct and cantilever loads



For magnetic switches see P-1.45.100E, P-1.45.104E, P-1.45.105E For mountings and accessories see P-1.45.001E to 009E

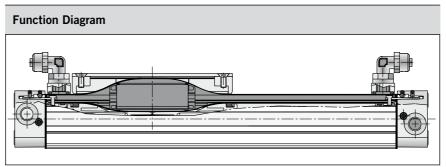
Certification

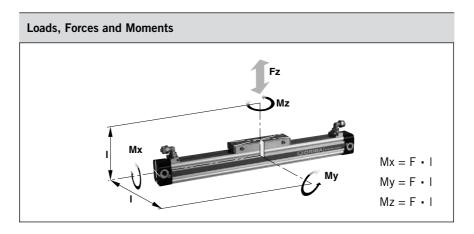
Based on the Parker Origa rodless cylinder, proven in world wide markets, Parker Origa now offers the only rodless cylinder on the market with a certification from IPA Institute for the cleanroom specification according to DIN EN ISO 14644-1.



Function:

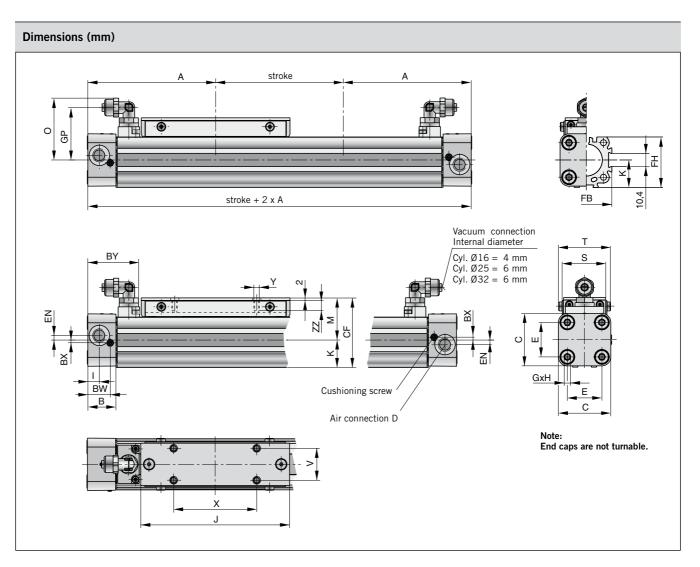
The clean room cylinders of the ORIGA SYSTEM PLUS (OSP-P) combines the efficiency of the Parker Origa slot seal system with vacuum protection against progressive wear and contamination from the sliding components. A partial vacuum drawn between inner and outer sealing bands prevents emission into the clean room. To achieve the necessary vacuum a suction flow of ca. 4 m³/h is required.





| Cylinder Series [mmØ] | Effective Force at 6 bar [N] | Max. Mom | | Max. Load Fz [N] | Cushion length [mm] | |
|-----------------------------|------------------------------------|----------|----|---------------------|---------------------------|----|
| OSP-P16 | 78 | 0.45 | 4 | 0.5 | 120 | 11 |
| OSP-P25 | 250 | 1.5 | 15 | 3.0 | 300 | 17 |
| OSP-P32 | 420 | 3.0 | 30 | 5.0 | 450 | 20 |

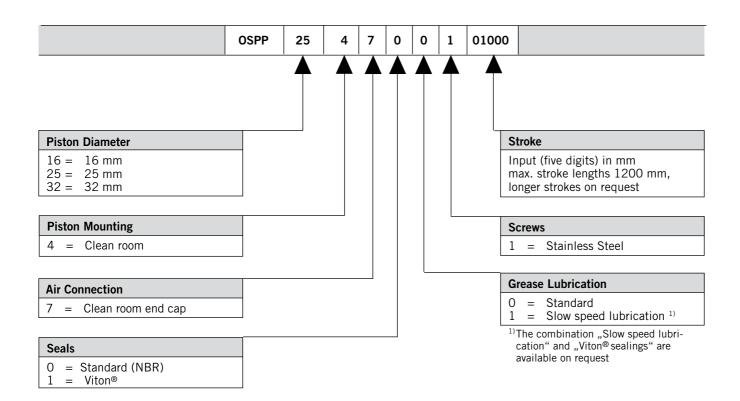
Load and moment data are based on speeds v \leq 0.2 m/s. The adjacent table shows the maximum values for light, shock-free operation which must not be exceeded even in dynamic operation.



| Dimension Table (mm) | | | | | | | | | | | | | |
|----------------------|-----|------|----|------|----|----|----|------|-----|------|----|------|----|
| Cylinder Series | A | В | С | D | E | G | Н | I | J | K | М | 0 | s |
| OSP-P16 | 65 | 14 | 30 | M5 | 18 | МЗ | 9 | 5.5 | 69 | 15 | 25 | 31 | 24 |
| OSP-P25 | 100 | 22 | 41 | G1/8 | 27 | M5 | 15 | 9 | 117 | 21.5 | 33 | 48.5 | 35 |
| OSP-P32 | 125 | 25.5 | 52 | G1/4 | 36 | M6 | 15 | 11.5 | 152 | 28.5 | 40 | 53.6 | 38 |

| Cylinder Series | Т | V | X | Y | BW | вх | ву | CF | EN | FB | FH | GP | ZZ |
|--------------------|------|------|----|----|------|-----|------|------|-----|----|------|------|----|
| OSP-P16 | 29.6 | 16.5 | 36 | M4 | 10.8 | 1.8 | 28.5 | 40 | 3 | 30 | 27.2 | 25.7 | 7 |
| OSP-P25 | 40.6 | 25 | 65 | M5 | 17.5 | 2.2 | 40.5 | 54.5 | 3.6 | 40 | 39.5 | 41 | 8 |
| OSP-P32 | 45 | 27 | 90 | М6 | 20.5 | 2.5 | 47.1 | 68.5 | 5.5 | 52 | 51.7 | 46.2 | 10 |

Order Instructions Basic Cylinders - Clean Room Cylinders



Accessories – please order separately

| Benennung | Further information see Data Sheet No. |
|---------------------|--|
| End Cap Mountings | P-1.45.003E |
| Mid-Section Support | P-1.45.004E |
| Adaptor Profile | P-1.45.007E |
| T-Slot Profile | P-1.45.008E |
| Connection Profile | P-1.45.009E |
| Magnetic Switches | P-1.45.100E, P-1.45.104E, P-1.45.105E |
| Cable Cover | P-1.45.102E |

The rodless pneumatic cylinders of Parker Origa are the first linear drive unit, for that Ex range in the group of equipment II, Category 2 GD are certified. Detail informations for use pneumatic components in Ex-Areas see leaflet A5P060E "EU Directive 94/9/EG (ATEX 95) for Pneumatic Components".

Components for EX-Areas



Technical Data (deviant to the Standard Cylinder)

Pressure quoted as gauge pressure

| Characteristics | Symbol | Unit | Description |
|---------------------------|------------------|----------|--|
| Ambient temperature range | T _{min} | °C °C | -10 +60 |
| Max. switching frequency | | Hz | 1 (double stroke/s) Basic cylinder 0.5 (1stroke/s) Cylinder with guide |
| Operating pressure range | p _{max} | bar | Max. 8 |
| Max. speed | V _{max} | m/s | 3 Basic cylinder 2 Cylinder with guide |
| Medium | | | Filtered, unlibricated compressed air – free from water and dirt to ISO 8573-1 Solids: Class 7 particle size < 40 µm for Gas Water content: pressure dew point +3 °C, class 4, but at least 5 °C below minimum operating temperature |
| Noise level | | dB(A) | 70 |
| Information for materials | | | Aluminium: see data sheet "Material" |
| | | | Lubrication: see security data sheet "Grease for use in Cylinder with guides" |
| | | | Sealing bands: Corrosion resistant steel |

For all other details for dimensions, weights, allowable loads, cushioning diagrams and accessories see data sheets in this catalogue.

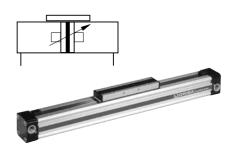
| Equipment Group II Categorie 2GD | | | | | | | | | | | |
|---|------------|--------------|---------------------|--|--|--|--|--|--|--|--|
| Rodless cylinder: ⓑ II 2GD c T4 T135°C -10°C≤Ta≤+60°C | | | | | | | | | | | |
| Series | Size | Stroke range | Accessories | | | | | | | | |
| OSP-P | Ø 10 to 80 | 1– 6000 mm | Mountings programme | | | | | | | | |
| SLIDELINE | Ø 16 to 80 | 1– 6000 mm | Mountings programme | | | | | | | | |

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Rodless Cylinder ø 10 – 80 mm Basic Cylinder

Series: OSP-PATEX



Plain Bearing Guide SLIDELINE ø 16 – 80 mm

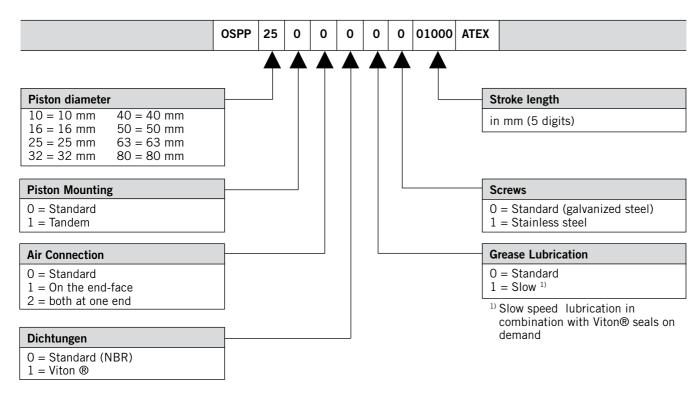
Series: SL -..ATEX



P-A1P708E00HAD00X

For **basic cylinder** see P-1.10.002E

For plain bearing guide SLIDELINE see P-1.40.002E For mountings and accessories see 1.45.001E to 009E



Plain bearing guide SLIDELINE – Series SL..ATEX – the order its only possible in combination with the basic cylinder OSP-P..ATEX!

| , p | | -, |
|------------------|--------------|-----------|
| for Linear Drive | Order instru | |
| | Туре | Order No. |
| OSP-P16ATEX | SL-16ATEX | 20341 |
| OSP-P25ATEX | SL-25ATEX | 20342 |
| OSP-P32ATEX | SL-32ATEX | 20196 |
| OSP-P40ATEX | SL-40ATEX | 20343 |
| OSP-P50ATEX | SL-50ATEX | 20195 |
| OSP-P63ATEX | SL-63ATEX | 20853 |
| OSP-P80ATEX | SL-80ATEX | 21000 |

^{*} corrosion resistant version on request

Accessories - please order separately

| Description | Further information see Data Sheet No. |
|---|--|
| Clevis Mounting Ø 16 to Ø 80 mm | P-1.45.002E-2 |
| End Cap Mounting for OSP-P Basic Cylinder | P-1.45.003E |
| End Cap Mounting for OSP-P Basic Cylinder with SLIDELINE | P-1.45.005E-2 |
| Mid-Section Support for OSP-P Basic Cylinder | P-1.45.004E |
| Mid-Section Support for OSP-P Basic Cylinder with SLIDELINE | P-1.45.005E-3 |
| Inversion Mounting | P-1.45.006E |
| Adaptor Profile | P-1.45.007E |
| T-Slot Profile | P-1.45.008E |
| Adaptor Profile | P-1.45.009E |
| Magnetic Switches ATEX-Version | P-1.45.105E |
| Cable Cover | P-1.45.102E |

| Characteristics | | | |
|-------------------------------|-------------------|------|--|
| Characteristics | Symbol | Unit | Description |
| General Features | | | |
| Туре | | | Rodless cylinder for synchronized bi-parting movements |
| Series | | | OSP-P |
| System | | | Double acting with end cushioning For contactless position sensing |
| Guide | | | Slideline SL40 |
| Synchronization | | | Toothed belt |
| Mounting | | | See drawings |
| Ambient temperature range | T _{min} | °C | -10 +60 |
| Weight (Mass) | | kg | see Data Sheet No P-1.10.021E-2 |
| Medium | | | Filtered, unlubricated compressed air (other media on request) |
| Lubrication | | | Special slow speed grease – additional oil mist lubrication not required |
| Material | | | |
| Toothed Belt | | | Steel-corded polyurethane |
| Belt wheel | | | Aluminium |
| Operating pressure range | p _{max} | bar | 6 |
| Cushioning middle position | | | Elastic buffer |
| Max. Speed | V _{max} | m/s | 0.2 |
| Max. stroke of each stroke | | mm | 500 |
| Max. mass per guide carrier | | kg | 25 |
| Max. moments on guide carrier | | | |
| lateral moment | Mx _{max} | Nm | 25 |
| axial moment | My _{max} | Nm | 46 |
| rotating moment | Mz _{max} | Nm | 46 |

For more technical information see Data Sheet No. P-1.10.002E and P-1.40.002E

Applications Gripping – outside Gripping – underneath Door opening and closing

For Magnetic Switches see P-1.45.100E, P-1.45.104E, P-1.45.105E

Rodless Cylinder Ø 40 mm

for synchronized bi-parting movements

Type OSP-P40-SL-BP



Features:

- Accurate bi-parting movement through toothed belt synchronization
- Optimum slow speed performance
- Increased action force
- Anodized aluminium guide rail with prism-form slideway arrangement
- Adjustable polymer slide units
- Combined sealing system with polymer and felt elements to remove dirt and lubricate the slideway
- Integrated grease nipples for guide lubrication

Applications:

- Opening and closing operations
- Gripping of workpieces outside
- Gripping of hollow workpieces inside
- Gripping underneath larger objects
- Clamping force adjustable via pressure regulator



| Weight (mass) kg | | | | | | | | |
|------------------|------------------|-------------------|--|--|--|--|--|--|
| Cylinder series | Weight (Mass) kg | | | | | | | |
| (Basic cylinder) | At 0 mm stroke | per 100 mm stroke | | | | | | |
| OSP-P40-SL-BP | 10.33 | 2.13 | | | | | | |

Function:

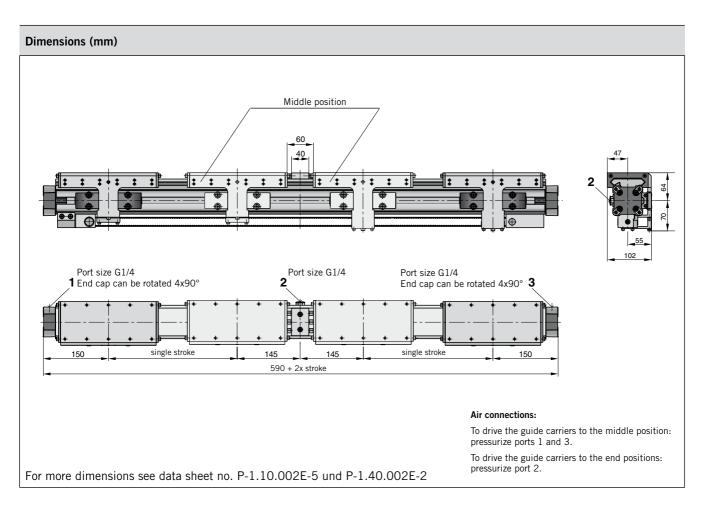
The OSP-P40-SL-BP bidirectional linear drive is based on the OSP-P40 rodless pneumatic cylinder and adapted SLIDELINE SL40 polymer plainbearing guides.

Two pistons in the cylinder bore are connected via yokes and carriers to the SLIDELINE guide carriers, which handle the forces and moments generated.

The bi-parting movements of the guide carriers are accurately synchronized by a recirculating toothed belt.

The two pistons are driven from the middle to the end positions via a common G1/4 air connection in the middle of the cylinder, and are driven from the end positions to the middle via an air connection in each end cap.

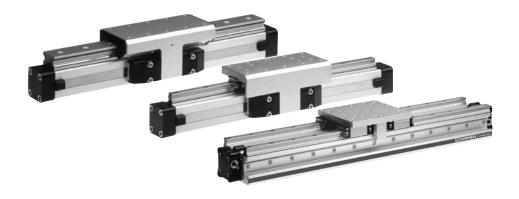
End position cushioning is provided by adjustable air cushioning in the end caps, and middle position cushioning by rubber buffers.



| Order Instructions | | |
|--|---------------|-----------|
| Description | Туре | Order No. |
| Rodless cylinder for synchronized bi-parting movements | OSP-P40-SL-BP | 21315 |

Note: Order stroke = 2x single stroke

Linear Guides Series OSP-P



Contents

| Description | Data Sheet No. | Page |
|---|----------------|-------|
| Overview | P-1.40.001E | 39-40 |
| Plain bearing guide SLIDELINE | P-1.40.002E | 41-42 |
| Roller guide POWERSLIDE | P-1.40.003E | 43-46 |
| Aluminium roller guide PROLINE | P-1.40.005E | 47-48 |
| Recirculating ball bearing guide STARLINE | P-1.40.006E | 49-54 |
| Recirculating ball bearing guide KF | P-1.40.007E | 55-60 |
| Heavy duty guide HD | P-1.40.008E | 61-65 |



Linear Guides

SLIDELINE

The cost-effective plain bearing guide for medium loads. Active/ Passive Brake optional.

Piston diameters 16 - 80 mm

See data sheet P-1.40.002E (Standard) P-1.10.020E (ATEX-Version)



Adaptive modular system

The Origa system plus – OSP – provides a comprehensive range of linear guides for the pneumatic and electric linear drives.

Advantages:

- Takes high loads and forces
- High precision
- Smooth operation
- Can be retrofitted
- Can be installed in any position

Rodless Pneumatic Cylinder Series OSP - P

Piston diameters 10 - 80 mm

See data sheet P-1.10.002E (Standard) P-1.10.020E (ATEX-Version)



POWERSLIDE

The roller guide for heavy loads and hard application conditions

Piston diameters 16 - 50 mm

See data sheet 1.40.003E



PROLINE

The compact aluminium roller guide for high loads and velocities.

Active/ Passive Brake optional. Piston diameters 16 – 50 mm

See data sheet no. P-1.40.005E



STARLINE

Recirculating ball bearing guide for very high loads and precision

Piston diameters 16 - 50 mm

See data sheet no. P-1.40.006E



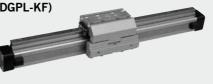
KF GUIDE

Recirculating ball bearing guide for highest loads and precision.

Correspond to FESTO dimensions (Type DGPL-KF)

Piston diameters 16 - 50 mm

See data sheet no. P-1.40.007E



HD HEAVY DUTY GUIDE

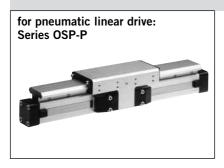
The ball bushing guide for the heavy loads and greatest accuracy.

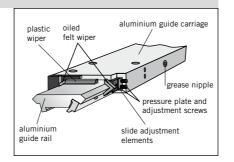
Piston diameters 25 – 50 mm

See data sheet no. P-1.40.008E



Versions





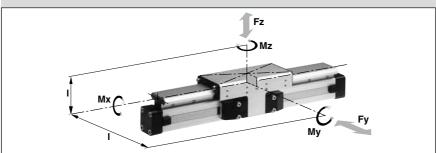
Option - Integrated Brake air connection brake piston with friction lining spring return

Integrated Brake (optional) for series OSP-P25 to OSP-P50:

- Actuated by pressure
- Released by exhausting and spring return

For further technical data see also linear drives OSP-P (P-1.10.002E)

Loads, Forces and Moments



Technical Data

The table shows the maximum permissible values for smooth operation, which should not be exceeded even under dynamic conditions.

The load and moment figures apply to speeds v < 0.2 m/s.

* Please note:

In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

Plain Bearing Guide **SLIDELINE**



Series SL 16 to 80 for Linear-drive

Series OSP-P

Features:

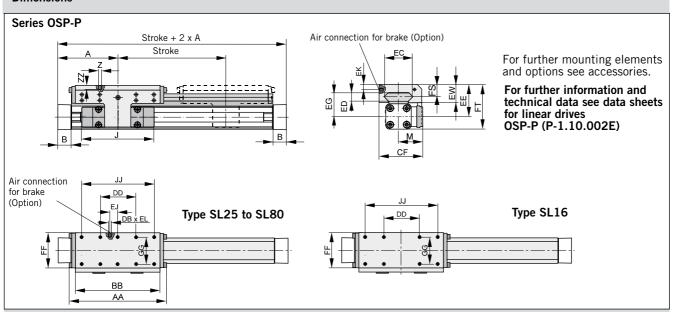
- ATEX-version (without brake) is also available
- (see data sheet no. P-1.10.020E)
- Anodised aluminium guide rail with prism-shaped slideway arrangement
- Adjustable plastic slide elements - optional with integral brake
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideways
- Corrosion resistant version available on request
- Any length of stroke up to 5500 mm (longer strokes on request)

- ¹⁾ Only with integrated brake: Braking force on dry oil-free surface Values are decreased for lubricated slideways
- 2) Corrosion resistant fixtures available on request

| Series | For linear drive | Max | . mome [Nm] | nts | Max. loads [N] | Maximum braking force at 6 bar [N] 1) | Mass of lin with gu [kg | uide | Mass * of guide carriage [kg] | Order No. SLIDELINE ²⁾ for | | |
|--------|------------------------|-----|----------------|-----|----------------------|--|---------------------------------|------|--|---|---------------------|--|
| | | Mx | Му | Mz | Fy, Fz | | with increase per 100 mm stroke | | _ | OSP-P without brake | OSP-P with brake | |
| SL16 | OSP-P16 | 6 | 11 | 11 | 325 | _ | 0.57 | 0.22 | 0.23 | 20341 | - | |
| SL 25 | OSP-P25 | 14 | 34 | 34 | 675 | 325 | 1.55 | 0.39 | 0.61 | 20342 | 20409 | |
| SL 32 | OSP-P32 | 29 | 60 | 60 | 925 | 545 | 2.98 | 0.65 | 0.95 | 20196 | 20410 | |
| SL 40 | OSP-P40 | 50 | 110 | 110 | 1500 | 835 | 4.05 | 0.78 | 1.22 | 20343 | 20411 | |
| SL50 | OSP-P50 | 77 | 180 | 180 | 2000 | 1200 | 6.72 | 0.97 | 2.06 | 20195 | 20412 | |
| SL63 | OSP-P63 | 120 | 260 | 260 | 2500 | _ | 11.66 | 1.47 | 3.32 | 20853 | - | |
| SL80 | OSP-P80 | 120 | 260 | 260 | 2500 | _ | 15.71 | 1.81 | 3.32 | 21000 | - | |

For linear drives see P-1.10.002E, for ATEX-version see P-1.10.020E For mountings see P-1.45.005E

Dimensions



Dimension Table (mm)

| Series | Α | В | J | М | z | AA | ВВ | DB | DD | CF | EC | ED | EE | EG | EJ | EK | EL | EW | FF | FT | FS | GG | IJ | ZZ |
|--------|-----|------|-----|------|----|-----|-----|----|-----|------|-----|----|----|----|----|----|----|----|-----|-------|------|-----|-----|----|
| SL 16 | 65 | 14 | 69 | 31 | M4 | 106 | 88 | _ | 30 | 55 | 36 | 8 | 40 | 30 | _ | _ | _ | 22 | 48 | 55 | 14 | 36 | 70 | 8 |
| SL25 | 100 | 22 | 117 | 40.5 | М6 | 162 | 142 | M5 | 60 | 72.5 | 47 | 12 | 53 | 39 | 22 | 6 | 6 | 30 | 64 | 73.5 | 20 | 50 | 120 | 12 |
| SL 32 | 125 | 25.5 | 152 | 49 | М6 | 205 | 185 | M5 | 80 | 91 | 67 | 14 | 62 | 48 | 32 | 6 | 6 | 33 | 84 | 88 | 21 | 64 | 160 | 12 |
| SL 40 | 150 | 28 | 152 | 55 | М6 | 240 | 220 | M5 | 100 | 102 | 77 | 14 | 64 | 50 | 58 | 6 | 6 | 34 | 94 | 98.5 | 21.5 | 78 | 200 | 12 |
| SL 50 | 175 | 33 | 200 | 62 | М6 | 284 | 264 | M5 | 120 | 117 | 94 | 14 | 75 | 56 | 81 | 6 | 6 | 39 | 110 | 118.5 | 26 | 90 | 240 | 16 |
| SL 63 | 215 | 38 | 256 | 79 | M8 | 312 | 292 | - | 130 | 152 | 116 | 18 | 86 | 66 | - | - | - | 46 | 152 | 139 | 29 | 120 | 260 | 14 |
| SL80 | 260 | 47 | 348 | 96 | М8 | 312 | 292 | - | 130 | 169 | 116 | 18 | 99 | 79 | - | - | - | 46 | 152 | 165 | 29 | 120 | 260 | 14 |

Mid-Section Support

(for versions see P-1.45.005E)

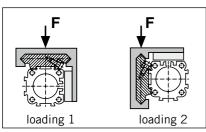
Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading.

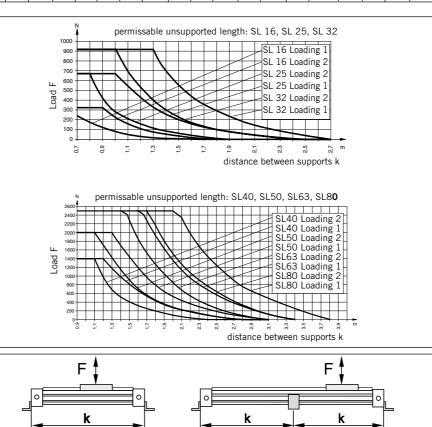
A distinction must be drawn between loading 1 and loading 2.

Deflection of 0.5 mm max. between supports is permissible.

Note:

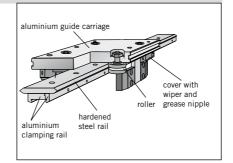
For speeds $v > 0.5 \,$ m/s the distance between supports should not exceed 1 m.





Versions





example: PS 25/35 width of guide rail (35 mm) size of drive OSP-P25

Technical Data

The Table shows the maximum permissible values for smooth operation, which should not be exceeded even under dynamic conditions.

For further information and technical data see data sheets for linear drives OSP-P (P-1.10.002E).

* Please note:

In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

Roller Guide POWERSLIDE



Series PS 16 to 50 for Linear-drive
• Series OSP-P

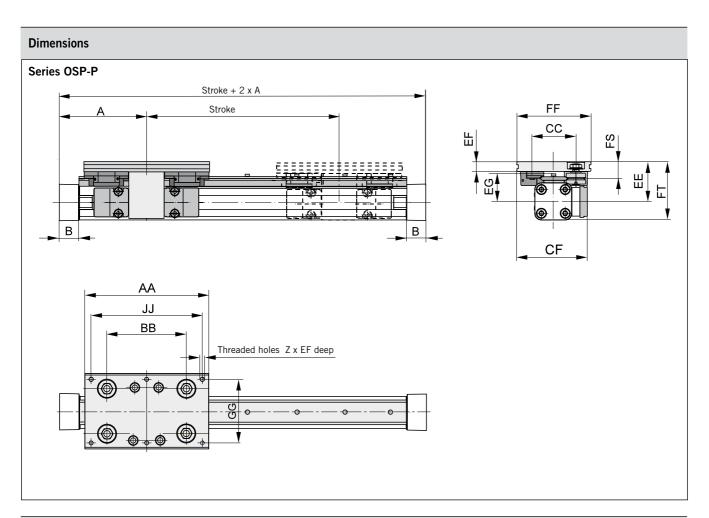
Features:

- Anodised aluminium guide carriage with vee rollers having 2 rows of ball bearings
- Hardened steel guide rail
- Several guide sizes can be used on the same drive
- Corrosion resistance version available on request
- Max. speed v = 3 m/s,
- Tough roller cover with wiper and grease nipple
- Any length of stroke up to 3500 mm, (longer strokes on request)

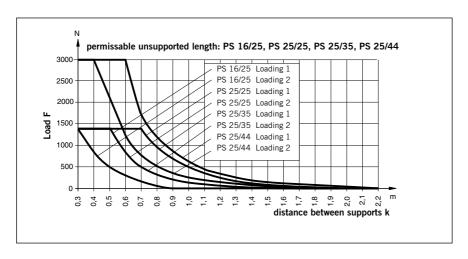
| Series | For linear drive | Max. moments [Nm] Mx My Mz | | | Max. load [N] Fy, Fz | Mass of lin with g [kg with 0 mm stroke | guide | Mass * of guide carriage [kg] | Order-No. Powerslide for OSP-P ¹⁾ |
|----------|---------------------|---------------------------------|-----|-----|----------------------------|---|-------|--|--|
| PS 16/25 | OSP-P16 | 14 | 45 | 45 | 1400 | 0.93 | 0.24 | 0.7 | 20285 |
| PS 25/25 | OSP-P25 | 14 | 63 | 63 | 1400 | 1.5 | 0.4 | 0.7 | 20015 |
| PS 25/35 | OSP-P25 | 20 | 70 | 70 | 1400 | 1.7 | 0.4 | 0.8 | 20016 |
| PS 25/44 | OSP-P25 | 65 | 175 | 175 | 3000 | 2.6 | 0.5 | 1.5 | 20017 |
| PS 32/35 | OSP-P32 | 20 | 70 | 70 | 1400 | 2.6 | 0.6 | 0.8 | 20286 |
| PS 32/44 | OSP-P32 | 65 | 175 | 175 | 3000 | 3.4 | 0.7 | 1.5 | 20287 |
| PS 40/44 | OSP-P40 | 65 | 175 | 175 | 3000 | 4.6 | 1.1 | 1.5 | 20033 |
| PS 40/60 | OSP-P40 | 90 | 250 | 250 | 3000 | 6 | 1.3 | 2.2 | 20034 |
| PS 50/60 | OSP-P50 | 90 | 250 | 250 | 3000 | 7.6 | 1.4 | 2.3 | 20288 |
| PS 50/76 | OSP-P50 | 140 | 350 | 350 | 4000 | 11.5 | 1.8 | 4.9 | 20289 |

¹⁾ corrosion resistance version available on request (max. loads and moments are 25% lower)

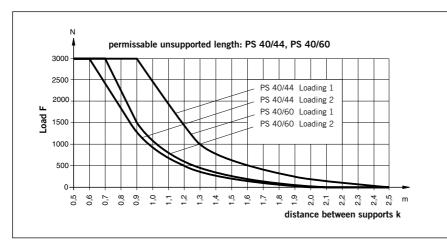
For **linear drives** see P-1.10.002E For **mountings** see P-1.45.005E

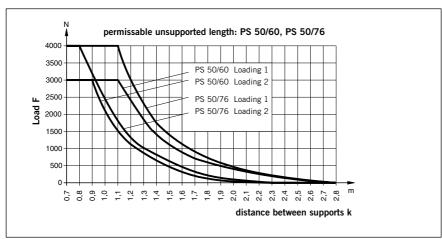


| Dimension 1 | Table (n | nm) | | | | | | | | | | | | | |
|-------------|----------|------|-------|-----|-----|-----|-------|------|------|------|-----|------|-------|-----|-----|
| Series | Α | В | Z | AA | ВВ | СС | CF | EE | EF | EG | FF | FS | FT | GG | IJ |
| PS 16/25 | 65 | 14 | 4xM6 | 120 | 65 | 47 | 80 | 49 | 12 | 35 | 80 | 21 | 64 | 64 | 100 |
| PS 25/25 | 100 | 22 | 6xM6 | 145 | 90 | 47 | 79.5 | 53 | 11 | 39 | 80 | 20 | 73.5 | 64 | 125 |
| PS 25/35 | 100 | 22 | 6xM6 | 156 | 100 | 57 | 89.5 | 52.5 | 12.5 | 37.5 | 95 | 21.5 | 73 | 80 | 140 |
| PS 25/44 | 100 | 22 | 6xM8 | 190 | 118 | 73 | 100 | 58 | 15 | 39 | 116 | 26 | 78.5 | 96 | 164 |
| PS 32/35 | 125 | 25.5 | 6xM6 | 156 | 100 | 57 | 95.5 | 58.5 | 12.5 | 43.5 | 95 | 21.5 | 84.5 | 80 | 140 |
| PS 32/44 | 125 | 25.5 | 6xM8 | 190 | 118 | 73 | 107 | 64 | 15 | 45 | 116 | 26 | 90 | 96 | 164 |
| PS 40/44 | 150 | 28 | 6xM8 | 190 | 118 | 73 | 112.5 | 75 | 15 | 56 | 116 | 26 | 109.5 | 96 | 164 |
| PS 40/60 | 150 | 28 | 6xM8 | 240 | 167 | 89 | 122.5 | 74 | 17 | 54 | 135 | 28.5 | 108.5 | 115 | 216 |
| PS 50/60 | 175 | 33 | 6xM8 | 240 | 167 | 89 | 130.5 | 81 | 17 | 61 | 135 | 28.5 | 123.5 | 115 | 216 |
| PS 50/76 | 175 | 33 | 6xM10 | 280 | 178 | 119 | 155.5 | 93 | 20 | 64 | 185 | 39 | 135.5 | 160 | 250 |



permissable unsupported length: PS 32/35, PS 32/44 2500 PS 32/35 Loading 1 PS 32/35 Loading 2 PS 32/44 Loading 2 PS 32/44 Loading 2 PS 32/44 Loading 2 distance between supports k





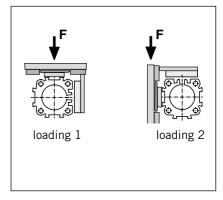
Mid-Section Support

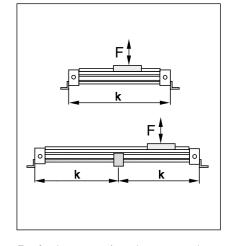
(for versions, see accessories)

Mid section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.

Note

For speeds v > 0.5 m/s the distance between supports should not exceed 1m.





For further mounting elements and options see P-1.45.001E.

Service life

Calculation of service life is achieved in two stages:

- Determination of load factor L_F from the loads to be carried
- Calculation of service life in km

1. Calculation of load factor L

$$L_F = \frac{Mx}{Mx_{max}} + \frac{My}{My_{max}} + \frac{Mz}{Mz_{max}} + \frac{Fy}{Fy_{max}} + \frac{Fz}{Fz_{max}}$$

with combined loads, $\mathbf{L}_{\mathbf{F}}$ should not exceed the value 1.

Lubrication

For maximum system life, lubrication of the rollers must be maintained at all times.

Only high quality Lithium based greases should be used.

Lubrication intervals are dependant on environmental conditions (temperature, running speed, grease quality etc.) therefore the installation should be regularly inspected.

2. Service life calculation

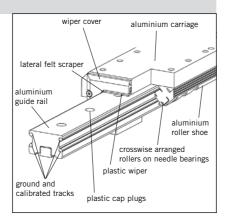
• For PS 16/25, PS 25/25, PS 25/35, Service life [km] = $\frac{106}{(L_F + 0.02)^3}$

• For PS 25/44, PS 32/44, PS 40/44, Service life [km] = $\frac{314}{(L_F + 0.015)^3}$

• For PS 50/76: Service life [km] = $\frac{680}{(L_r + 0.015)^3}$

Versions





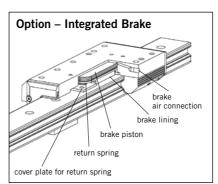
Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{Fy}{Fy_{\text{max}}} + \frac{Fz}{Fz_{\text{max}}} \leq 1$$

The sum of the loads should not exceed >1. With a load factor of less than 1, service life is $8000\ km$

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.



Aluminium Roller Guide PROLINE



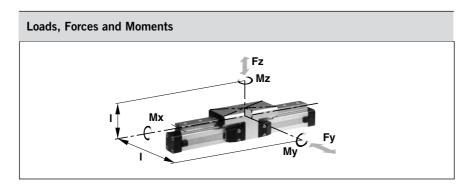
Series PL 16 to 50 for Linear-drive
• Series OSP-P

Features:

- High precision
- High velocities (10 m/s)
- Smooth operation low noise
- Integated wiper system
- Long life lubrication
- Compact dimensions compatible to Slideline plain bearing guide
- Any length of stroke up to 3750 mm

Integrated Brake (optional) for Series OSP-P25 to OSP-P50:

- Actuated by pressurisation
- Release by depressurisation and spring actuation



* Please note:

The mass of the carriage has to be added to the total moving mass when using the cushioning diagram.

| Series | For linear drive | mo | Max. oments [Nm] | | Max. loads [N] | Maximum braking force at 6 bar [N] 1) | | near drive ide [kg] increase per 100 mm | Mass * guide carriage [kg] | Order PROL for OS without | INE SP-P |
|--------|------------------------|-----|------------------------|-----|----------------------|--|--------|--|-------------------------------------|------------------------------------|-------------|
| | | Mx | Му | Mz | Fy, Fz | | stroke | stroke | 103 | brake | brake |
| PL 16 | OSP-P16 | 8 | 12 | 12 | 542 | - | 0.55 | 0.19 | 0.24 | 20855 | - |
| PL 25 | OSP-P25 | 16 | 39 | 39 | 857 | on request | 1.65 | 0.40 | 0.75 | 20856 | 20860 |
| PL 32 | OSP-P32 | 29 | 73 | 73 | 1171 | on request | 3.24 | 0.62 | 1.18 | 20857 | 20861 |
| PL 40 | OSP-P40 | 57 | 158 | 158 | 2074 | on request | 4.35 | 0.70 | 1.70 | 20858 | 20862 |
| PL 50 | OSP-P50 | 111 | 249 | 249 | 3111 | on request | 7.03 | 0.95 | 2.50 | 20859 | 20863 |

¹⁾Only for version with brake:

Braking surface dry – oiled surface reduces the effective braking force.

For **linear drives** see P-1.10.002E For **mountings** see P-1.45.005E

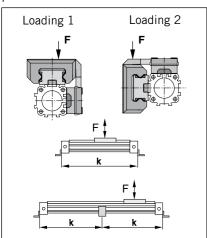
Dimension Table (mm) Series OSP-P PL16, PL25, PL32, PL40, PL50 Stroke + 2x A Stroke Air connection for brake (Option)

| Dimer | nsion 1 | Table (| mm) | Series | OSP | -PPL | 16,PI | _25, F | PL32, | PL40 | , PL5 | 0 | | | | | | | | | | |
|--------|---------|---------|-----|--------|-----|------|-------|--------|-------|------|-------|----|------|----|---|---|-----|------|-------|----|-----|----|
| Series | | | | | | | | | | | | | | | | | | | | | | |
| PL16 | 65 | 14 | 69 | 31 | M4 | 98 | 88 | - | 30 | 55 | 23 | 40 | 30 | - | - | - | 48 | 17 | 55 | 36 | 70 | 8 |
| PL25 | 100 | 22 | 117 | 40.5 | M6 | 154 | 144 | M5 | 60 | 72.5 | 32.5 | 53 | 39 | 22 | 6 | 6 | 64 | 23 | 73.5 | 50 | 120 | 12 |
| PL32 | 125 | 25.5 | 152 | 49 | M6 | 197 | 187 | M5 | 80 | 91 | 42 | 62 | 48 | 32 | 6 | 6 | 84 | 25 | 88 | 64 | 160 | 12 |
| PL40 | 150 | 28 | 152 | 55 | M6 | 232 | 222 | M5 | 100 | 102 | 47 | 64 | 50.5 | 58 | 6 | 6 | 94 | 23.5 | 98.5 | 78 | 200 | 12 |
| PL50 | 175 | 33 | 200 | 62 | M6 | 276 | 266 | M5 | 120 | 117 | 63 | 75 | 57 | 81 | 6 | 6 | 110 | 29 | 118.5 | 90 | 240 | 16 |

Type PL25 to PL50

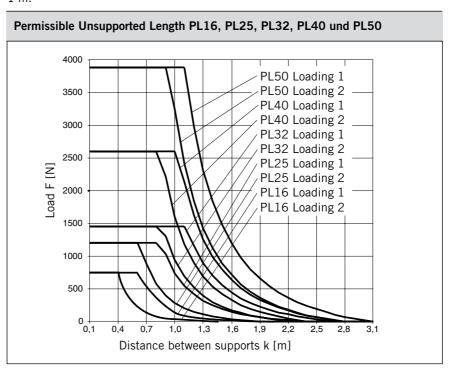
Mid-Section Support

(For versions, see P-1.45.005E) Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



Note:

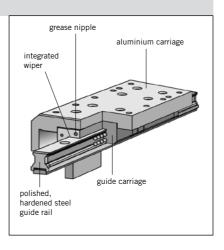
For speeds v > 0.5 m/s the distance between supports should not exceed 1 m



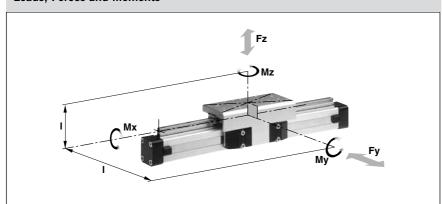
Type PL16

Versions





Loads, Forces and Moments



Technical Data

The table shows the maximum permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{Mx}{Mx_{max}} + \frac{My}{My_{max}} + \frac{Mz}{Mz_{max}} + \frac{Fy}{Fy_{lmax}} + \frac{Fz}{Fz_{max}} \le 1$$

The sum of the loads should not exceed >1

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

Recirculating Ball Bearing Guide STARLINE



Series STL 16 to 50 for Linear Drive Series OSP-P

Features:

- Polished and hardened steel guide rail
- For very high loads in all directions
- High precision
- Integrated wiper system
- Integrated grease nipples
- Any length of stroke up to 3700 mm
- Anodized aluminium guide carriage

 dimensions compatible with OSP guides SLIDELINE and PROLINE
- Installation height (STL16 32) compatible with OSP guides SLIDELINE and PROLINE
- Maximum speed STL16: v = 3 m/s STL25 to 50: v = 5 m/s

** Please note:

The mass of the carriage has to be added to the total moving mass when using the cushioning diagram.

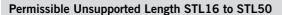
Series For Max. moments Max. loads Mass of linear drive Mass ** Order No. linear drive **STARLINE** [Nm] [N] with guide guide for OSP-P [kg] carriage with increase per [kg] 0 mm stroke 100 mm stroke Mx Μy Mz Fy Fz STL16 OSP-P16 15 30 30 1000 1000 0.598 0.210 0.268 21111 STL25 OSP-P25 50 110 110 3100 3100 1.733 0.369 0.835 21112 STL32 OSP-P32 62 160 160 3100 3100 2.934 0.526 1.181 21113 STL40 OSP-P40 150 400 400 4000 7500 4.452 0.701 1.901 21114 7500 7.361 2.880 STL50 OSP-P50 210 580 580 4000 0.936 21115

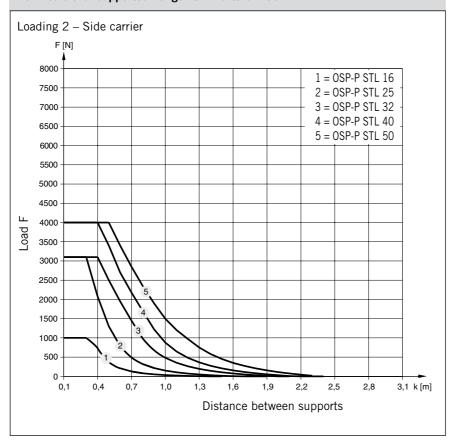
For **linear drives** see P-1.10.002E For **mountings** see P-1.45.005E

Dimensions Series OSP-P STL16 to STL 50 stroke + 2x A AAA BB BB JJ DD DD Type STL25 to PL50 Type STL16

| Dimens | ion Tal | ole (mr | n) Seri | es OSP | -PST | L16 to 9 | STL50 | | | | | | | | | | | |
|--------|---------|---------|---------|--------|------|----------|-------|------|-----|----|----|------|-----|------|-------|----|-----|----|
| Series | Α | В | J | М | Z | AA | ВВ | CF | DD | EC | EE | EG | FF | FS | FT | GG | IJ | ZZ |
| STL16 | 65 | 14 | 69 | 31 | M4 | 93 | 90 | 55 | 30 | 15 | 40 | 24.6 | 48 | 18 | 55 | 36 | 70 | 8 |
| STL25 | 100 | 22 | 117 | 40.5 | M6 | 146.6 | 144 | 72.5 | 60 | 15 | 53 | 36.2 | 64 | 23.2 | 73.5 | 50 | 120 | 12 |
| STL32 | 125 | 25.5 | 152 | 49 | M6 | 186.6 | 184 | 91 | 80 | 15 | 62 | 42.2 | 84 | 26.2 | 88 | 64 | 160 | 12 |
| STL40 | 150 | 28 | 152 | 55 | M6 | 231 | 226 | 102 | 100 | 20 | 72 | 51.6 | 94 | 28.5 | 106.5 | 78 | 200 | 12 |
| STL50 | 175 | 33 | 200 | 62 | M6 | 270.9 | 266 | 117 | 120 | 23 | 85 | 62.3 | 110 | 32.5 | 128.5 | 90 | 240 | 16 |

Permissible Unsupported Length STL16 to STL50 Loading 1 - Top carrier F [N] 1 = OSP-P STL 16 7500 2 = OSP-P STL 25 7000 3 = 0SP-P STL 32 4 = OSP-P STL 40 6500 5 = OSP-P STL 50 6000 5500 5000 4500 4000 3500 3000 2500 2000 1500 1000 500 3,1 k [m] 0,1 0.4 0,7 1.0 1,3 1.6 1,9 Distance between supports

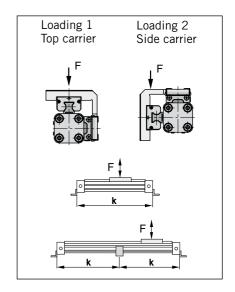




Mid-Section Support

(For versions, see P-1.45.005E-8, P-1.45.005E-9)

Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.

Variable Stop

The variable stop Type VS provides simple stroke limitation. It can be retrofitted and positioned anywhere along the stroke length. For every cylinder diameter two types of shock absorber are available – see "Shock Absorber Selection" below.

Mid-section supports and magnetic switches can still be fitted on the same side as the variable stop.

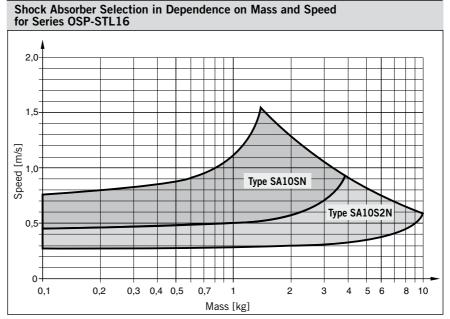
Depending on the application, two variable stops can be fitted if required.

Arrangement with two variable stops Shock absorber with plastic cap Shock absorber with shock absorber

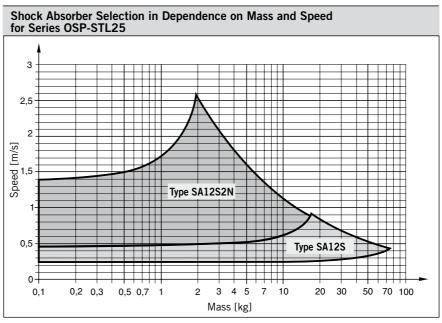
Shock Absorber Selection

The shock absorber is selected in dependence on the mass and speed.

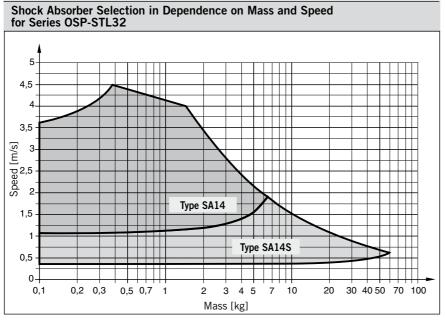
The mass of the carrier itself must be taken into account.



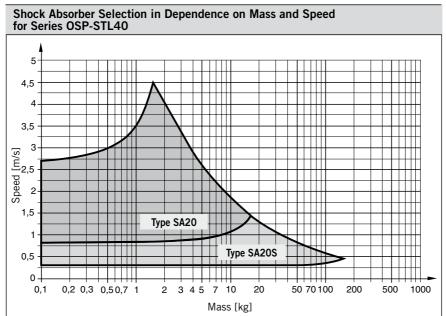
The values relate to an effective driving force of 78 N (6 bar)



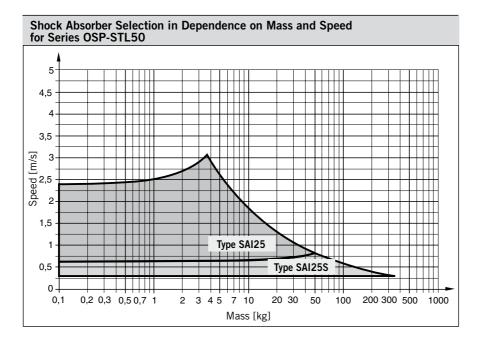
The values relate to an effective driving force of 250 N (6 bar)



The values relate to an effective driving force of 420 N (6 bar)

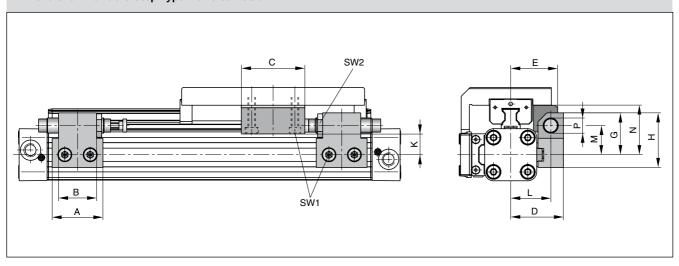


The values relate to an effective driving force of 640 N (6 bar)

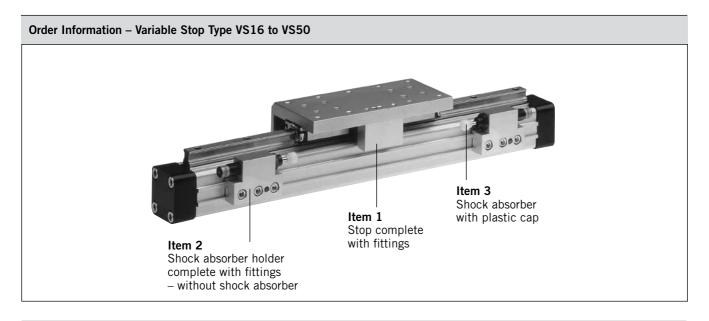


The values relate to an effective driving force of 1000 N (6 bar)

Dimensions – Variable Stop Type VS16 to VS50



| Dimension Ta | ble (mn | n) – V | ariable | Stop Ty | pe VS | 16 to V | S50 | | | | | | | | |
|--------------|---------|--------|---------|---------|-------|---------|-----|----|------|------|------|------|---------|-----|------|
| Series | Туре | Α | В | С | D | E | G | Н | K | L | М | N | Р | SW1 | SW2 |
| OSP-STL16 | VS16 | 30 | 14 | 25 | 33 | 30 | 28 | 38 | 16.2 | 25.5 | 20.5 | 30 | M10x1 | 4 | 12.5 |
| OSP-STL25 | VS25 | 40 | 30 | 50 | 41.5 | 37 | 33 | 43 | 18 | 31.5 | 23 | 39 | M12x1 | 5 | 16 |
| OSP-STL32 | VS32 | 60 | 40 | 50 | 45.5 | 42 | 35 | 45 | 19 | 35.5 | 25 | 48 | M14x1.5 | 5 | 17 |
| OSP-STL40 | VS40 | 84 | 52 | 60 | 64 | 59 | 48 | 63 | 25.6 | 50 | 34 | 58.6 | M20x1.5 | 5 | 24 |
| OSP-STL50 | VS50 | 84 | - | 60 | 75 | 69 | 55 | 70 | 26.9 | 57 | 38 | 66.9 | M25x1.5 | 5 | 30 |



| Orde | r Instructions – Variable | Stop Typ | e VS16 to | VS50 | | | | | | | |
|------|-------------------------------|--------------|-----------|---------|-----------|-------|-----------|-------|-----------|--------|-----------|
| Item | Description | Size VS16 | | VS25 | | VS32 | | VS40 | | VS50 | |
| | Becompaign | Туре | Order No. | Туре | Order No. | Туре | Order No. | Туре | Order No. | Туре | Order No. |
| 1 | Stop, complete | - | 21196 | - | 21197 | - | 21198 | - | 21199 | - | 21200 |
| 2 | Shock absorber | - | 21201 | - | 21202 | - | 21203 | - | 21204 | - | 21205 |
| | holder, complete | | | | | | | | | | |
| 3 * | Shock absorber, standard | SA10SN | 7718 | SA12S2N | 7723 | SA14 | 7708 | SA20 | 7710 | SAI25 | 7712 |
| | Shock absorber, version S | SA10S2N | 7721 | SA12S | 7707 | SA14S | 7709 | SA20S | 7711 | SAI25S | 7713 |
| | * Shock absorber with plastic | сар | • | • | | • | | • | • | • | • |

For Pneumatic Linear Drive: Series OSP-P KF

Recirculating Ball Bearing Guide KF

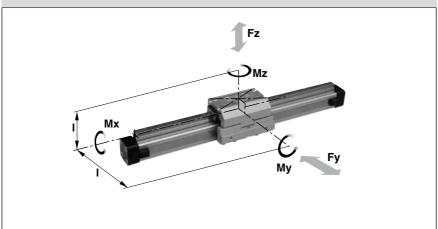


Series KF16 to KF50 For Linear Drives Series OSP-P CLASSIC

Features:

- Anodized aluminium guide carriage, the mounting dimensions correspond to FESTO Type: DGPL-KF
- Polished and hardened steel guide rail
- For high loads in all directions
- High precision
- Integrated wiper system
- Integrated grease nipples
- Any length of stroke up to 3700 mm
- Maximum speed
 KF16, KF40: v = 3 m/s
 KF25, KF32, KF50: v = 5 m/s

Loads, Forces and Moments



Technical Data

The table shows the maximum permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{Fy}{Fy_{\text{max}}} + \frac{Fz}{Fz_{\text{max}}} \le 1$$

The sum of the loads should not exceed $>\!1$

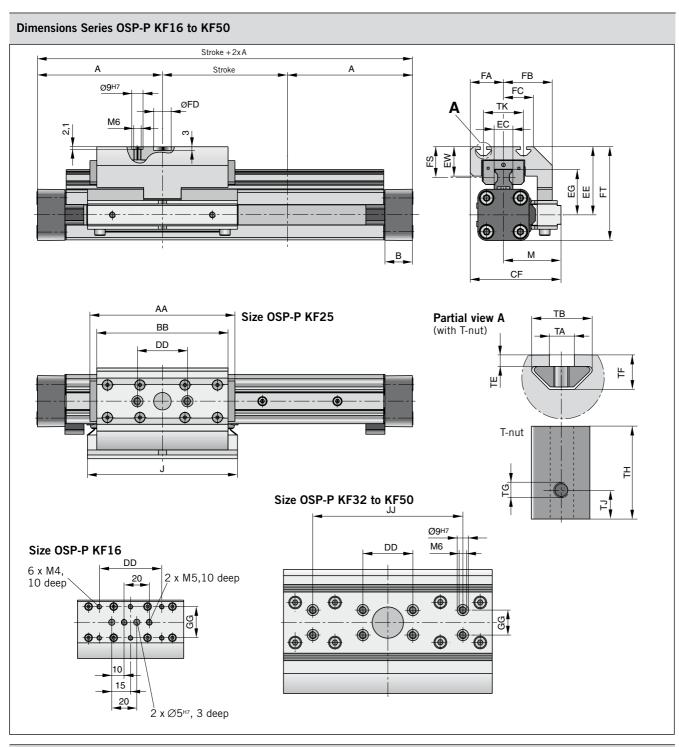
The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

* Please note:

the mass of the carriage has to be added to the total moving mass when using the cushioning diagram.

| Series | for Linear Drive | Max. [Nm] | Mome] | ents | Max. L [N] | oad | Mass of drive with guide [kg] with 0 mm | increase per | Mass * guide carriage | Groove stone Thread | Orde Groove Stone | r No. KF for OSP-P |
|--------|------------------------|--------------|-----------|------|---------------|------|--|--------------|-----------------------------|---------------------------|-------------------------|-----------------------------|
| | | Mx | Му | Mz | Fy | Fz | stroke | stroke | [kg] | Size | | |
| KF16 | OSP-P16 | 12 | 25 | 25 | 1000 | 1000 | 0.558 | 0.21 | 0.228 | ı | 1 | 21101 |
| KF25 | OSP-P25 | 35 | 90 | 90 | 3100 | 3100 | 1.522 | 0.369 | 0.607 | M5 | 13508 | 21102 |
| KF32 | OSP-P32 | 44 | 133 | 133 | 3100 | 3100 | 2.673 | 0.526 | 0.896 | M5 | 13508 | 21103 |
| KF40 | OSP-P40 | 119 | 346 | 346 | 4000 | 7100 | 4.167 | 0.701 | 1.531 | M6 | 13509 | 21104 |
| KF50 | OSP-P50 | 170 | 480 | 480 | 4000 | 7500 | 7.328 | 0.936 | 2.760 | M8 | 13510 | 21105 |

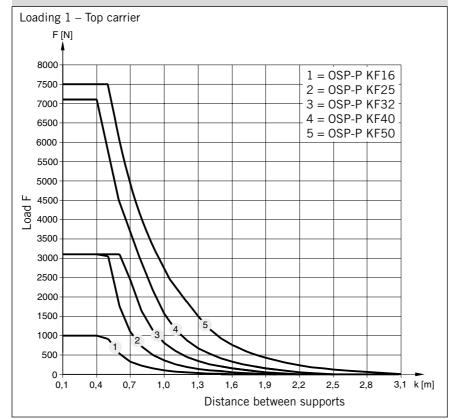
For **linaer drives** see P-1.10.002E For **mountings** see P-1.45.005E



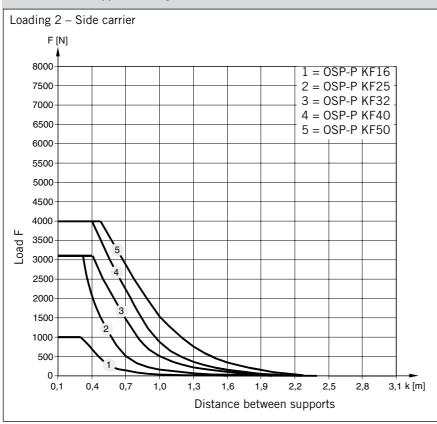
| Dimen | sion Tabl | e (mm) S | eries OSI | P-PKF16 | s, KF25, | KF32, KF | 40, KF5 | 60 | | | | | | | |
|--------|-----------|----------|-----------|---------|----------|----------|---------|----|------|------|------|-----|----|------|--|
| Series | | | | | | | | | | | | | | | |
| KF16 | 65 | 14 | 76 | 93 | 85 | 48 | 50 | 15 | 41 | 24.6 | 10 | _ | 25 | 30 | |
| KF25 | 100 | 22 | 120 | 120.2 | 105 | 72.5 | 40 | 15 | 54.5 | 36.2 | 23.5 | - | - | 46 | |
| KF32 | 125 | 25.5 | 160 | 146.2 | 131 | 93.8 | 40 | 15 | 60.5 | 42.2 | 23.5 | _ | 20 | 59.8 | |
| KF40 | 150 | 28 | 150 | 188.5 | 167 | 103.3 | 40 | 20 | 69.5 | 51.6 | 26.5 | 120 | 20 | 60.8 | |
| KF50 | 175 | 33 | 180 | 220.2 | 202 | 121 | 40 | 23 | 90.5 | 62.3 | 32.5 | 120 | 40 | 69 | |

| Series | FA | FB | FC | FD | FT | FS | TA | ТВ | TE | TF | TG | TH | TJ | |
|--------|------|------|------|------------------|------|------|----|------|-----|------|----|------|-----|----|
| TK | | | | | | | | | | | | | | |
| KF16 | 17.7 | 29 | 16.5 | _ | 56 | 19 | _ | _ | _ | _ | _ | _ | _ | _ |
| KF25 | 26.5 | 39 | 24 | 14 ^{G7} | 75 | 24.7 | 5 | 12.1 | 2.3 | 6.9 | M5 | 11.5 | 4 | 32 |
| KF32 | 34 | 53.8 | 34 | 25 ^{G7} | 86.5 | 24.7 | 5 | 12.1 | 1.8 | 6.4 | M5 | 11.5 | 4 | 47 |
| KF40 | 42.5 | 56.8 | 41 | 25 ^{G7} | 104 | 26 | 6 | 12.8 | 1.8 | 8.4 | M6 | 17 | 5.5 | 55 |
| KF50 | 52 | 65 | 50 | 25 G7 | 134 | 38 | 8 | 21.1 | 4.5 | 12.5 | M8 | 23 | 7.5 | 72 |

Permissible Unsupported Length OSP-P KF16 to KF50

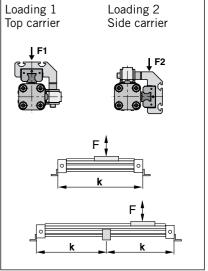


Permissible Unsupported Length OSP-P KF16 to KF50



Mid-Section Support

(For versions, see P-1.45.005-5E, P-1.45.005E-8, P-1.45.005E-9) Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.

Variable Stop

The variable stop Type VS provides simple stroke limitation. It can be retrofitted and positioned anywhere along the stroke length. For every cylinder diameter two types of shock absorber are available – see "Shock Absorber Selection" below.

Mid-section supports and magnetic switches can still be fitted on the same side as the variable stop.

Depending on the application, two variable stops can be fitted if required.

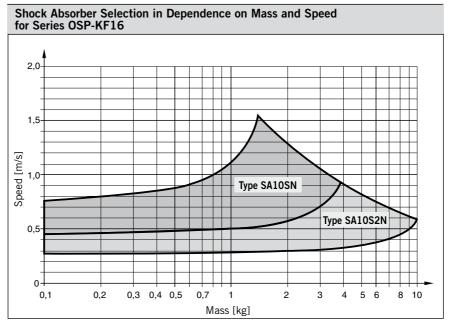
Arrangement with two variable stops Shock absorber with plastic cap Shock absorber with shock absorber

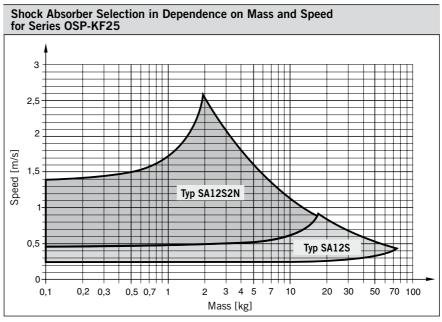
Shock Absorber Selection

The shock absorber is selected in dependence on the mass and speed.

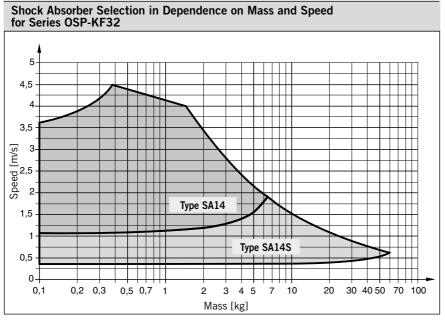
The mass of the carrier itself must be taken into account.

The values relate to an effective driving force of 78 N (6 bar)

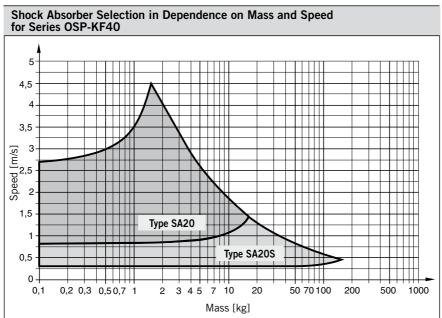




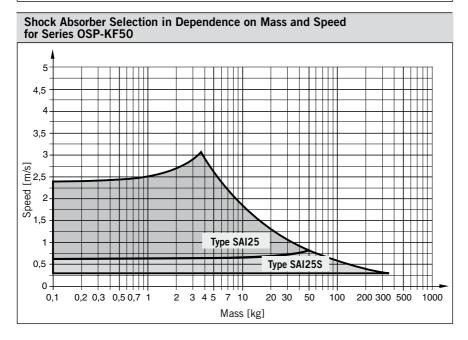
The values relate to an effective driving force of 250 N (6 bar)



The values relate to an effective driving force of 420 N (6 bar)

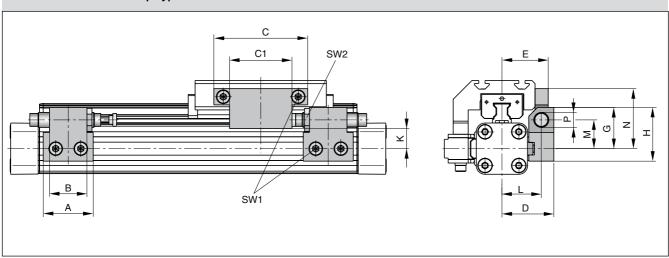


The values relate to an effective driving force of 640 N (6 bar) $\,$



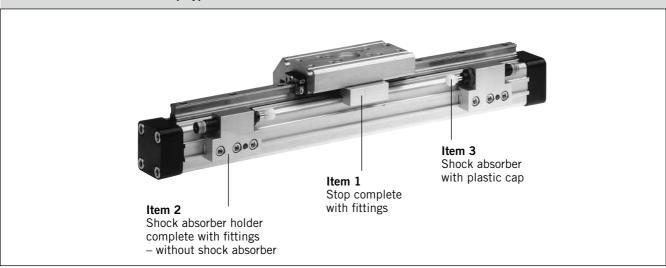
The values relate to an effective driving force of 1000 N (6 bar)

Dimensions – Variable Stop Type VS16 to VS50



| Dimension Ta | able (mr | n) – V | ariabl | e Stop | о Туре | vS16 | to VS | 50 | | | | | | | | |
|--------------|----------|--------|--------|--------|--------|------|-------|----|----|------|------|------|------|-----------|-----|------|
| Series | Туре | Α | В | С | C1 | D | E | G | н | К | L | М | N | Р | SW1 | SW2 |
| OSP-KF16 | VS16 | 30 | 14 | 50 | 25 | 33 | 29.7 | 28 | 38 | 16.2 | 25.5 | 20.5 | 40.5 | M10 x 1 | 4 | 12.5 |
| OSP-KF25 | VS25 | 40 | 30 | 75 | 50 | 41.5 | 37 | 33 | 43 | 18 | 31.5 | 23 | 48 | M12 x 1 | 5 | 16 |
| OSP-KF32 | VS32 | 60 | 40 | 50 | - | 45.5 | 41.5 | 35 | 45 | 19 | 35.5 | 25 | 37 | M14 x 1.5 | 5 | 17 |
| OSP-KF40 | VS40 | 84 | 52 | 60 | - | 64 | 59 | 48 | 63 | 25.5 | 50 | 34 | 43 | M20 x 1.5 | 5 | 24 |
| OSP-KF50 | VS50 | 84 | - | 60 | - | 75 | 69 | 55 | 70 | 26.9 | 57 | 38 | 58 | M25 x 1.5 | 5 | 30 |

Order Information – Variable Stop Type VS16 to VS50 $\,$



Order Instructions – Variable Stop Type VS16 to VS50

| Item | Description | Size VS16 | | VS25 | | VS32 | | VS40 | | VS50 | |
|--------|-------------------------------|--------------|-----------|---------|-----------|-------|-----------|-------|-----------|--------|-----------|
| 110111 | | Туре | Order No. | Туре | Order No. | Туре | Order No. | Туре | Order No. | Туре | Order No. |
| 1 | Stop, complete | - | 21186 | - | 21187 | - | 21188 | - | 21189 | - | 21190 |
| 2 | Shock absorber | - | 21201 | - | 21202 | - | 21203 | - | 21204 | - | 21205 |
| | holder, complete | | | | | | | | | | |
| 3 * | Shock absorber, standard | SA10SN | 7718 | SA12S2N | 7723 | SA14 | 7708 | SA20 | 7710 | SAI25 | 7712 |
| | Shock absorber, version S | SA10S2N | 7721 | SA12S | 7707 | SA14S | 7709 | SA20S | 7711 | SAI25S | 7713 |
| | * Shock absorber with plastic | сар | | | | • | • | • | • | | |

Version with pneumatic linear drive series OSP-P aluminium carriage integrated wiper magnet for electric sensing with magnetic switches guide carriage polished. hardened steel guide rail

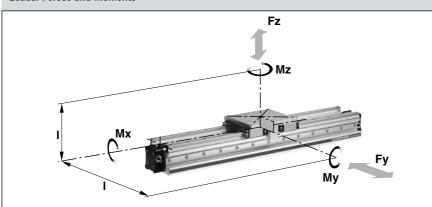
Heavy Duty-Guide HD



Series HD 25 to 50 for Linear Drive Series OSP-P

Loads. Forces and Moments

T-nut mounting



Technical Data

The table shows the maximum permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{\text{Fy}}{\text{Fy}_{\text{max}}} + \frac{\text{Fz}}{\text{Fz}_{\text{max}}} \leq 1$$

The sum of the loads should not >1

The table shows the maximum permissible values for light, shock-free operation. which must not be exceeded even under dynamic conditions.

* Please note:

The mass of the carriage does not have to be added to the total moving mass when using the cushioning diagram.

Features:

- Guide system:
- 4-row recirculating ball bearing guide
- Polished and hardened steel guide rail
- For highest loads in all directions
- Highest precision
- Integrated wiper system
- Integrated grease nipples
- Any lengths of stroke up to 3700 mm
- (longer strokes on request)
- Anodized aluminium guide carriage

 dimensions compatible with
 OSP guide GUIDELINE
- Maximum speed v = 5 m/s

Options:

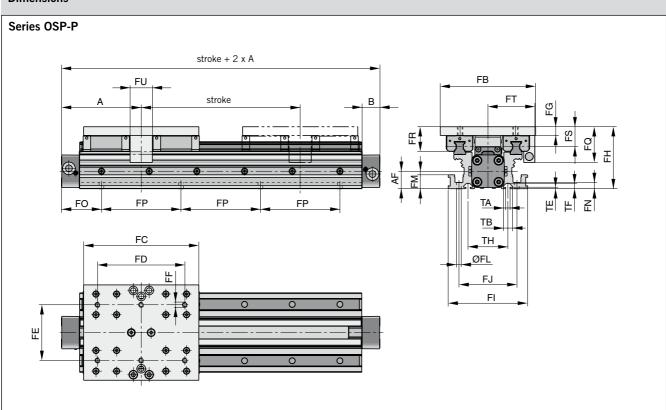
- With variable stop
- With intermediate stop module



| Series | for linear drive | | Max. mom [Nm] | nents | Max. [N | loads] | Mass of the with g | uide | Mass * guide carriage [kg] | Order No. HD guide for OSP-P |
|--------|------------------------|--|------------------|-------|------------|------------|--------------------|---------------|-------------------------------------|---------------------------------------|
| | | Mx My Mz 260 320 320 | | | Fy | Fz | 0 mm stroke | 100 mm stroke | 1.493 | |
| HD 25 | OSP-P25 | 260 320 320 | | | 6000 | 6000 | 3.065 | 0.924 | 1.289 | 21246 |
| HD32 | OSP-P32 | 285 | 475 | 475 | 6000 | 6000 | 4.308 | 1.112 | 1.367 | 21247 |
| HD 40 | OSP-P40 | 800 | 1100 | 1100 | 15000 | 15000 | 7.901 | 1.748 | 2.712 | 21248 |
| HD 50 | OSP-P50 | 1100 | 1400 | 1400 | 18000 | 18000 | 11.648 | 2.180 | 3.551 | 21249 |

For linear drives see P-1.10.002E

Dimensions



Note:

The HD heavy duty guide must be mounted on a flat surface for its entire length.

If T-grooves or T-bolts are used, the distance between them should not exeed 100 mm.

Variable Stop Type VS25 to VS50

The variable stop provides simple stroke limitation and can be supplied mounted on the right or left, as required.

For further information see following data sheets:

For dimensions and order instructions see P-1.40.008E-4

For shock absorber selection see P-1.40.006E-4, -5

Incremental displacement measuring system ORIGA-Sensoflex Series SFI-plus

can be supplied mounted on the right or left, as required.

For further information see data sheet P-1.50.002E

Arrangement of magnetic switches:

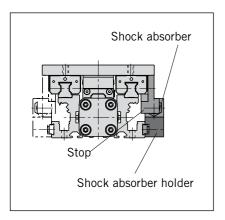
Magnetic switches can be fitted anywhere on either side.

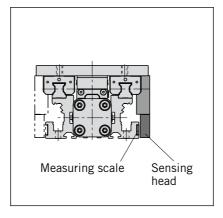
For further information see following data sheets:

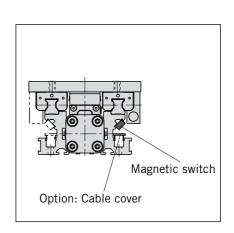
Magnetic Switches P-1.45.100E. P-1.45.104E and P-1.45.105E

Cable Cover P-1.45.102E-1

4 Linear Drives OSP-P P-1.10.002E







| Dimens | sion Table | e (mm) | | | | | | | | | | | | | |
|--------|------------|--------|----|-----|-----|-----|-----|----|----|-----|-----|-----|-----|--|--|
| Series | | | | | | | | | | | | | | | |
| HD25 | 100 | 22 | 22 | 120 | 145 | 110 | 70 | M6 | 11 | 78 | 100 | 73 | 6 | | |
| HD32 | 125 | 25.5 | 30 | 120 | 170 | 140 | 80 | M6 | 11 | 86 | 112 | 85 | 6 | | |
| HD40 | 150 | 28 | 38 | 160 | 180 | 140 | 110 | M8 | 14 | 108 | 132 | 104 | 7.5 | | |
| HD50 | 175 | 33 | 48 | 180 | 200 | 160 | 120 | M8 | 14 | 118 | 150 | 118 | 7.5 | | |

| Series | FM | FN | FP | FQ | FR | FS | FT | FU | TA | ТВ | TE | TF | TH |
|--------|------|----|-----|----|----|------|----|----|-----|------|-----|------|----|
| HD25 | 17.5 | 8 | 100 | 45 | 31 | 25 | 59 | 28 | 5.2 | 11.5 | 1.8 | 6.4 | 50 |
| HD32 | 17.5 | 8 | 100 | 45 | 31 | 25 | 63 | 30 | 5.2 | 11.5 | 1.8 | 6.4 | 60 |
| HD40 | 22 | 10 | 100 | 58 | 40 | 31.5 | 76 | 30 | 8.2 | 20 | 4.5 | 12.3 | 66 |
| HD50 | 22 | 10 | 100 | 58 | 44 | 35.5 | 89 | 30 | 8.2 | 20 | 4.5 | 12.3 | 76 |

| FO | | | | | | | | | | | |
|-------|------|------|------|------|--|--|--|--|--|--|--|
| OSP-P | | | | | | | | | | | |
| х | HD25 | HD32 | HD40 | HD50 | | | | | | | |
| 00 | 50.0 | 75.0 | 50.0 | 75.0 | | | | | | | |
| 01 | 50.5 | 75.5 | 50.5 | 75.5 | | | | | | | |
| 02 | 51.0 | 76.0 | 51.0 | 76.0 | | | | | | | |
| 03 | 51.5 | 76.5 | 51.5 | 76.5 | | | | | | | |
| 04 | 52.0 | 77.0 | 52.0 | 77.0 | | | | | | | |
| 05 | 52.5 | 77.5 | 52.5 | 77.5 | | | | | | | |
| 06 | 53.0 | 78.0 | 53.0 | 78.0 | | | | | | | |
| 07 | 53.5 | 78.5 | 53.5 | 78.5 | | | | | | | |
| 08 | 54.0 | 79.0 | 54.0 | 79.0 | | | | | | | |
| 09 | 54.5 | 79.0 | 54.5 | 79.5 | | | | | | | |
| | | | | | | | | | | | |
| 10 | 55.0 | 80.0 | 55.0 | 80.0 | | | | | | | |
| 11 | 55.5 | 80.5 | 55.5 | 80.5 | | | | | | | |
| 12 | 56.0 | 81.0 | 56.0 | 81.0 | | | | | | | |
| 13 | 56.5 | 81.5 | 56.5 | 81.5 | | | | | | | |
| 14 | 57.0 | 82.0 | 57.0 | 82.0 | | | | | | | |
| 15 | 57.5 | 82.5 | 57.5 | 82.5 | | | | | | | |
| 16 | 58.0 | 83.0 | 58.0 | 83.0 | | | | | | | |
| 17 | 58.5 | 83.5 | 58.5 | 83.5 | | | | | | | |
| 18 | 59.0 | 84.0 | 59.0 | 84.0 | | | | | | | |
| 19 | 59.5 | 84.5 | 59.5 | 84.5 | | | | | | | |
| 20 | 60.0 | 85.0 | 60.0 | 85.0 | | | | | | | |
| 21 | 60.5 | 85.5 | 60.5 | 85.5 | | | | | | | |
| 22 | 61.0 | 36.0 | 61.0 | 86.0 | | | | | | | |
| 23 | 61.5 | 36.5 | 61.5 | 86.5 | | | | | | | |
| 24 | 62.0 | 37.0 | 62.0 | 87.0 | | | | | | | |
| 25 | 62.5 | 37.5 | 62.5 | 87.5 | | | | | | | |
| 26 | 63.0 | 38.0 | 63.0 | 88.0 | | | | | | | |
| 27 | 63.5 | 38.5 | 63.5 | 88.5 | | | | | | | |
| 28 | 64.0 | 39.0 | 64.0 | 89.0 | | | | | | | |
| 29 | 64.5 | 39.5 | 64.5 | 89.5 | | | | | | | |
| 30 | 65.0 | 40.0 | 65.0 | 90.0 | | | | | | | |
| 31 | 65.5 | 40.5 | 65.5 | 90.5 | | | | | | | |
| 32 | 66.0 | 41.0 | 66.0 | 91.0 | | | | | | | |
| 33 | 66.5 | 41.5 | 66.5 | 91.5 | | | | | | | |
| 34 | 67.0 | 42.0 | 67.0 | 92.0 | | | | | | | |
| 35 | 67.5 | 42.5 | 67.5 | 92.5 | | | | | | | |
| 36 | 68.0 | 43.0 | 68.0 | 93.0 | | | | | | | |
| 37 | 68.5 | 43.5 | 68.5 | 43.5 | | | | | | | |
| 38 | 69.0 | 44.0 | 69.0 | 44.0 | | | | | | | |
| 39 | 69.5 | 44.5 | 69.5 | 44.5 | | | | | | | |
| 40 | 70.0 | 45.0 | 70.0 | 45.0 | | | | | | | |
| 41 | 70.5 | 45.5 | 70.5 | 45.5 | | | | | | | |
| 42 | 71.0 | 46.0 | 71.0 | 46.0 | | | | | | | |
| 43 | 71.5 | 46.5 | 71.5 | 46.5 | | | | | | | |
| 44 | 72.0 | 47.0 | 72.0 | 47.0 | | | | | | | |
| 45 | 72.5 | 47.5 | 72.5 | 47.5 | | | | | | | |
| 46 | 73.0 | 48.0 | 73.0 | 48.0 | | | | | | | |
| 47 | 73.5 | 48.5 | 73.5 | 48.5 | | | | | | | |
| 48 | 74.0 | 49.0 | 74.0 | 49.0 | | | | | | | |
| 49 | 74.5 | 49.5 | 74.5 | 49.5 | | | | | | | |
| T-3 | /4.5 | +9.0 | /4.5 | +9.5 | | | | | | | |

| FO | | | | | | | | | | | |
|-------|------|------|------|------|--|--|--|--|--|--|--|
| OSP-P | | | | | | | | | | | |
| X | HD25 | HD32 | HD40 | HD50 | | | | | | | |
| 50 | 75.0 | 50.0 | 75.0 | 50.0 | | | | | | | |
| 51 | 75.5 | 50.5 | 75.5 | 50.5 | | | | | | | |
| 52 | 76.0 | 51.0 | 76.0 | 51.0 | | | | | | | |
| 53 | 76.5 | 51.5 | 76.5 | 51.5 | | | | | | | |
| 54 | 77.0 | 52.0 | 77.0 | 52.0 | | | | | | | |
| 55 | 77.5 | 52.5 | 77.5 | 52.5 | | | | | | | |
| 56 | 78.0 | 53.0 | 78.0 | 53.0 | | | | | | | |
| 57 | 78.5 | 53.5 | 78.5 | 53.5 | | | | | | | |
| 58 | 79.0 | 54.0 | 79.0 | 54.0 | | | | | | | |
| 59 | 79.5 | 54.5 | 79.5 | 54.5 | | | | | | | |
| 60 | 80.0 | 55.0 | 80.5 | 55.0 | | | | | | | |
| 61 | 80.5 | 55.5 | 80.5 | 55.5 | | | | | | | |
| 62 | 81.0 | 56.0 | 81.0 | 56.0 | | | | | | | |
| 63 | 81.5 | 56.5 | 81.5 | 56.5 | | | | | | | |
| 64 | 82.0 | 57.0 | 82.0 | 57.0 | | | | | | | |
| 65 | 32.5 | 57.5 | 82.5 | 57.5 | | | | | | | |
| 66 | 33.0 | 58.0 | 83.0 | 58.0 | | | | | | | |
| 67 | 33.5 | 58.5 | 83.5 | 58.5 | | | | | | | |
| 68 | 34.0 | 59.0 | 84.0 | 59.0 | | | | | | | |
| 69 | 34.5 | 59.5 | 84.5 | 59.5 | | | | | | | |
| 70 | 35.0 | 60.0 | 85.0 | 60.0 | | | | | | | |
| 71 | 35.5 | 60.5 | 85.5 | 60.5 | | | | | | | |
| 72 | 36.0 | 61.0 | 86.0 | 61.0 | | | | | | | |
| 73 | 36.5 | 61.5 | 86.5 | 61.5 | | | | | | | |
| 74 | 37.0 | 62.0 | 87.0 | 62.0 | | | | | | | |
| 75 | 37.5 | 62.5 | 87.5 | 62.5 | | | | | | | |
| 76 | 38.0 | 63.0 | 88.0 | 63.0 | | | | | | | |
| 77 | 38.5 | 63.5 | 38.5 | 63.5 | | | | | | | |
| 78 | 39.0 | 64.0 | 39.0 | 64.0 | | | | | | | |
| 79 | 39.5 | 64.5 | 39.5 | 64.5 | | | | | | | |
| 80 | 40.0 | 65.0 | 40.0 | 65.0 | | | | | | | |
| 81 | 40.5 | 65.5 | 40.5 | 65.5 | | | | | | | |
| 82 | 41.0 | 66.0 | 41.0 | 66.0 | | | | | | | |
| 83 | 41.5 | 66.5 | 41.5 | 66.5 | | | | | | | |
| 84 | 42.0 | 67.0 | 42.0 | 67.0 | | | | | | | |
| 85 | 42.5 | 67.5 | 42.5 | 67.5 | | | | | | | |
| 86 | 43.0 | 68.0 | 43.0 | 68.0 | | | | | | | |
| 87 | 43.5 | 68.5 | 43.5 | 68.5 | | | | | | | |
| 88 | 44.0 | 69.0 | 44.0 | 69.0 | | | | | | | |
| 89 | 44.5 | 69.5 | 44.5 | 69.5 | | | | | | | |
| 90 | 45.0 | 70.0 | 45.0 | 70.0 | | | | | | | |
| 91 | 45.5 | 70.5 | 45.5 | 70.5 | | | | | | | |
| 92 | 46.0 | 71.0 | 46.0 | 71.0 | | | | | | | |
| 93 | 46.5 | 71.5 | 46.5 | 71.5 | | | | | | | |
| 94 | 47.0 | 72.0 | 47.0 | 72.0 | | | | | | | |
| 95 | 47.5 | 72.5 | 47.5 | 72.5 | | | | | | | |
| 96 | 48.0 | 73.0 | 48.0 | 73.0 | | | | | | | |
| 97 | 48.5 | 73.5 | 48.5 | 73.5 | | | | | | | |
| 98 | 49.0 | 74.0 | 49.0 | 74.0 | | | | | | | |
| 99 | 49.5 | 74.5 | 49.5 | 74.5 | | | | | | | |

Note:

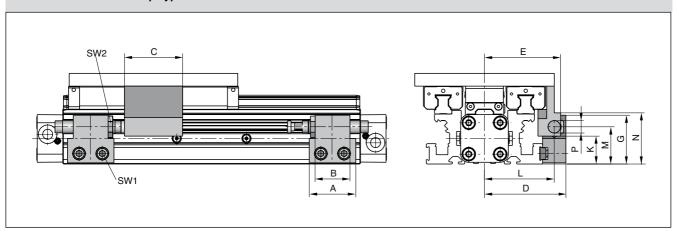
the dimension FO is derived from the last two digits of the stroke:

Example:



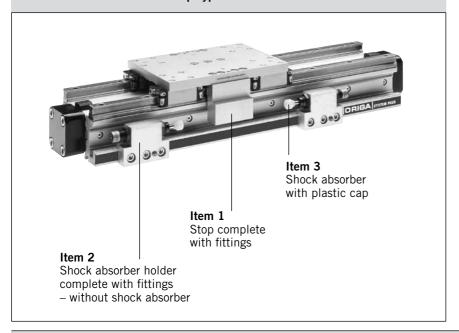
For a cylinder OSP-P25 the adjacent table indicates that for x=25 mm: F0=62.5 mm

Dimensions - Variable Stop Type VS25 to VS50



Dimension Table (mm) - Variable Stop Type VS25 to VS50 Ρ **Series** В С D K М Ν SW1 SW2 Type Α Ε G L 30 50 70 42 M12 x 1 OSP-HD25 **VS25** 40 65.5 42 26 60 32 16 OSP-HD32 **VS32** 60 54 53 17 40 73 71 44 28 63 34 M14 x 1.5 5 24 OSP-HD40 **VS40** 84 52 55 96 59 35 82 45 M20 x 1.5 5 92 61 OSP-HD50 VS50 84 60 107 105 66 37 89 49 66 M25 x 1.5 30

Order Information - Variable Stop Type VS25 to VS50

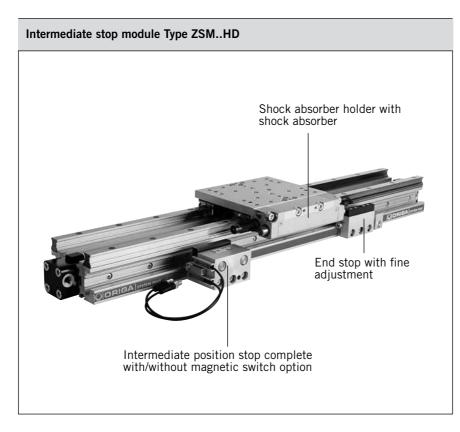


Shock Absorber Selection

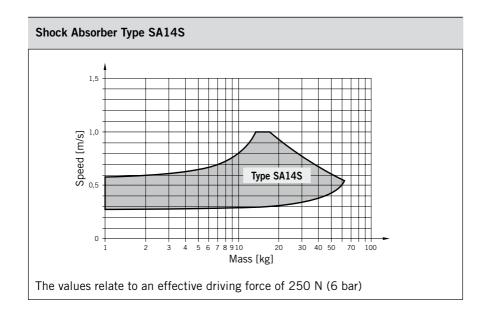
For shock absorber selection in dependence on mass and speed see data sheet P-1.40.006E-4. -5

Order Instructions – Variable Stop Type VS25 to VS50

| Item | Description | Size VS25 | | VS32 | | VS40 | | VS50 | | |
|------|-------------------------------|----------------|-------------|----------|-----------|-------|-----------|--------|-----------|--|
| | ' | Type Order No. | | Туре | Order No. | Туре | Order No. | Туре | Order No. | |
| 1 | Stop, complete | - | 21257 | - | 21258 | - | 21259 | _ | 21260 | |
| 2 | Shock absorber | - 21202 | | - | 21203 | _ | 21204 | _ | 21205 | |
| | holder, complete | | | | | | | | | |
| 3 * | Shock absorber, standard | SA12S2N | 7723 | SA14 | 7708 | SA20 | 7710 | SAI25 | 7712 | |
| | Shock absorber, version S | SA12S | 7707 | SA14S | 7709 | SA20S | 7711 | SAI25S | 7713 | |
| | * Shock absorber with plastic | cap (see d | ata sheet P | 1.40.006 | E-45 | | | | | |



| Technical data | |
|----------------------------|----------------|
| Temperature range | -10°C to +70°C |
| Operating pressure range | 4 – 8 bar |
| Intermediate position grid | 85 mm |

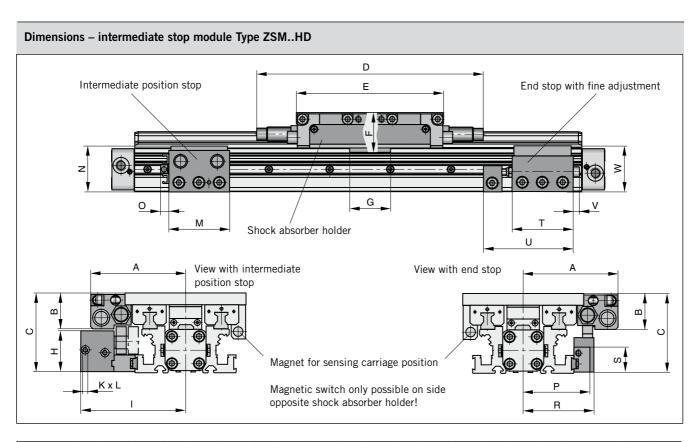


Intermediate stop module

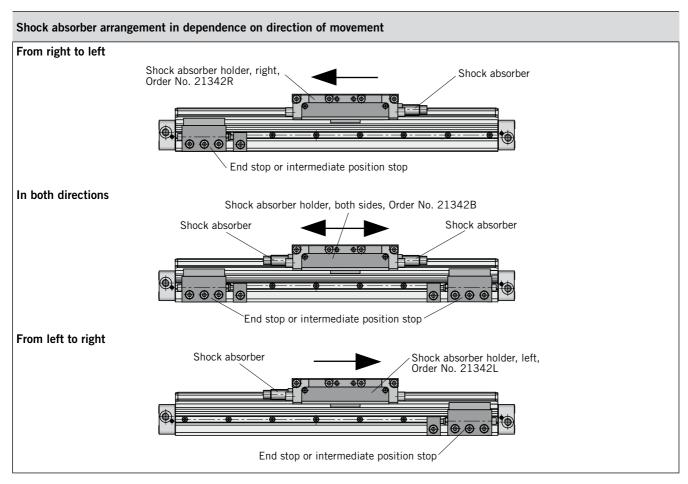
The intermediate stop module ZSM allows the guide carriage to stop at any desired intermediate positions with high accuracy. It can be retrofitted. Depending on the application, i.e. the number of intermediate stops, one or more intermediate position stops can be used. The intermediate position stops can be retracted and extended without the need for the guide carriage to be moved back out of position. Therefore the guide carriage can be made to stop at the defined intermediate positions in any order.

ORIGA intermediate stop module ZSM:

- Allows stopping at any intermediate positions
- Intermediate position stops can be located steplessly anywhere along the whole stroke length
- Movement to the next position without reverse stroke
- Compact unit
- Cost-effective positioning module without electrical or electronic components
- Option: end stop with fine adjustment



| Dimension | Dimension table (mm) – intermediate stop module Type ZSMHD | | | | | | | | | | | | | | | | | | | | |
|-----------|--|----|----|-----|-----|----|----|----|-----|----|---|----|----|---|----|----|----|----|----|---|----|
| Series | Α | В | С | D | E | F | G | Н | I | K | L | М | N | 0 | Р | R | S | Т | U | ٧ | W |
| ZSM25 | 94 | 35 | 78 | 224 | 145 | 39 | 40 | 41 | 104 | M5 | 5 | 60 | 45 | 8 | 66 | 70 | 26 | 60 | 93 | 6 | 45 |



Order instructions – intermediate stop module Type ZSM..HD

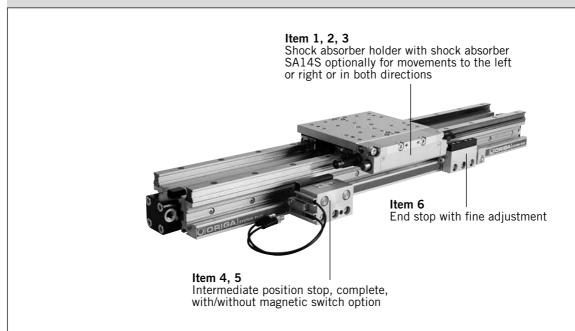


Illustration shows version with shock absorber holder for movement in both directions and magnetic switch option with T-slot switches (for magnetic switches see Accessories P-1.45.104E)

| Order instructions - | intermediate ster | modulo | Type 7SM | ПD |
|----------------------|--------------------|--------|------------|----|
| Order instructions - | - miermediale slop | module | Type ZSIVI | пυ |

| Item | Description | For intermediate stop module | Order-No. |
|------|---|------------------------------|-----------|
| 1* | Shock absorber holder with shock absorber SA14S, both sides | ZSM25HD | 21342B |
| 2* | Shock absorber holder with shock absorber SA14S, left | ZSM25HD | 21342L |
| 3* | Shock absorber holder with shock absorber SA14S, right | ZSM25HD | 21342R |
| 4 | Intermediate position stop complete, without magnetic switch option | ZSM25HD | 21343 |
| 5 | Intermediate position stop complete, with magnetic switch option | ZSM25HD | 21344 |
| 6 | End stop with fine adjustment | ZSM25HD | 21346 |

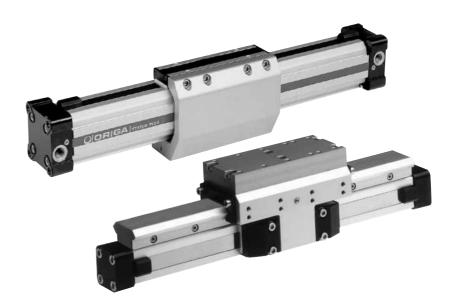
^{*} The shock absorbers are installed in the shock absorber holder and adjusted in our workshop.

Note:

For movement onwards from the intermediate position, the intermediate position stop must advance. The intermediate position stop can only advance if both cylinder chambers of the OSP-P cylinder are pressurized.

| Data Sheet No. | P-1.40 | .008E-8 |
|----------------|--------|---------|

Active and Passive Brakes Series OSP-P



Contents

| Description | Data Sheet No. | Page |
|--|----------------|-------|
| Overview | P-1.42.001E | 69-70 |
| Standard cylinder with Active brake | P-1.42.002E | 71-74 |
| Plain bearing SLIDELINE with Active brake | P-1.40.002E | 41-42 |
| Aluminium roller guide PROLINE with Active brake | P-1.40.005E | 47-48 |
| Plain bearing SLIDELINE with Passive brake Multibrake | P-1.42.003E | 75-78 |
| Aluminium roller guide PROLINE with Passive brake Multibrake | P-1.42.004E | 79-81 |



Active Brakes and Passive Brakes

Active Brake

for pneumatic linear drive Series OSP-P Piston diameters 25 - 80 mm.

See data sheet no. P-1.42.002E



Versions:

- ACTIVE Brake
- Plain bearing guide with integrated ACTIVE Brake
- Aluminium roller guide with integrated ACTIVE Brake
- Plain bearing guide with PASSIVE Brake
- Aluminium roller guide with PASSIVE Brake

Slideline with Active Brake

Plain bearing guide SLIDELINE - SL with integrated ACTIVE Brake Piston diameters 25 - 50 mm.

See data sheet no. P-1.40.002E



Proline with Active Brake

Aluminium roller guide PROLINE - PL with integrated ACTIVE Brake Piston diameters 25 - 50 mm.

See data sheet no. P-1.40.005E



Multibrake with Slideline

MULTI BRAKE – PASSIVE Brake with plainbearing guide SLIDELINE - SL Piston diameter 25 - 80 mm.

See data sheet no. P-1.42.003E



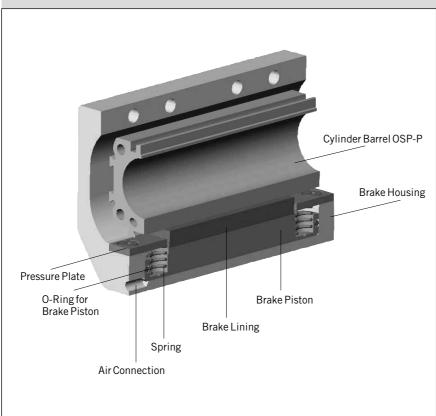
Multibrake with Proline

MULTI BRAKE – PASSIVE Brake with aluminium roller guide PROLINE - PL Piston diameters 25 - 50 mm.

See data sheet no. P-1.42.004E



Function



Forces and Weights

| Series | For linear drive | Max. braking force [N] (1 | Brake pad way [mm] | | Mass [kg] ve with brake increase per 100mm stroke | brake* | Order No. Active brake |
|--------------|---------------------|------------------------------------|-----------------------|-------|--|--------|------------------------------|
| AB 25 | OSP-P25 | 350 | 2.5 | 1.0 | 0.197 | 0.35 | 20806 |
| AB 32 | OSP-P32 | 590 | 2.5 | 2.02 | 0.354 | 0.58 | 20807 |
| AB 40 | OSP-P40 | 900 | 2.5 | 2.83 | 0.415 | 0.88 | 20808 |
| AB 50 | OSP-P50 | 1400 | 2.5 | 5.03 | 0.566 | 1.50 | 20809 |
| AB 63 | OSP-P63 | 2170 | 3.0 | 9.45 | 0.925 | 3.04 | 20810 |
| AB 80 | OSP-P80 | 4000 | 3.0 | 18.28 | 1.262 | 5.82 | 20811 |

(1 - at 6 bar both chambers pressurised with 6 bar Braking surface dry - oil on the braking surface will reduce the braking force

* Please Note:

The mass of the brake has to be added to the total moving mass when using the cushioning diagram.

For additional information on loads, forces and moment, please refer to data sheet no. P-1.10.002E

Active Brake



Series AB 25 to 80 for linear drive
• Series OSP-P

Features:

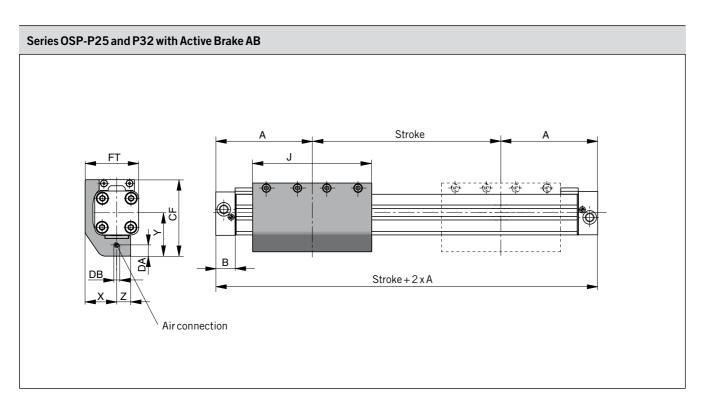
- Actuated by pressurisation
- Released by spring actuation
- Completely stainless version
- Holds position, even under changing load conditions

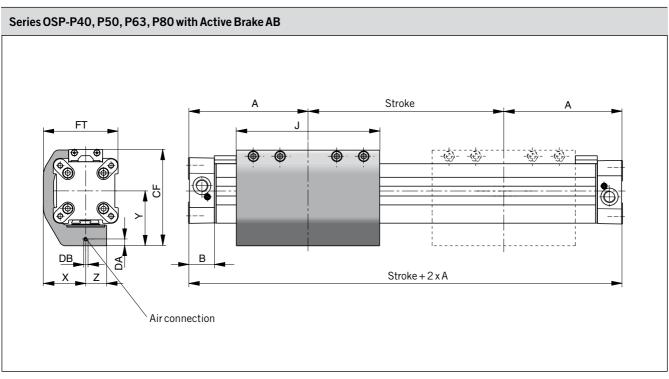
For further technical data, please refer to the data sheets for linear drives OSP-P (P-1.10.002E).

Note:

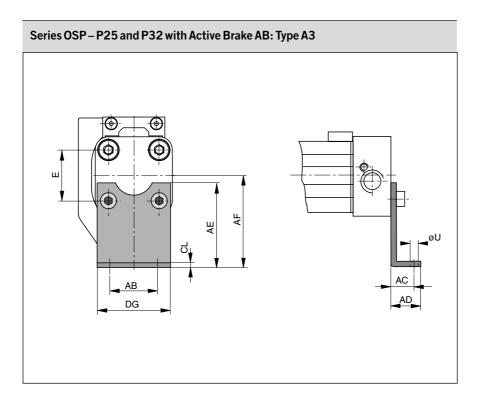
For combinations Active Brake AB + SFI-plus + Magnetic Switch contact our technical department please.







| Dimension Ta | Dimension Table (mm) | | | | | | | | | | |
|--------------|----------------------|------|-------|------|------|----|-------|-----|------|------|--|
| Series | Α | В | J | Х | Y | Z | CF | DA | DB | FT | |
| AB 25 | 100 | 22 | 117 | 29.5 | 43 | 13 | 74 | 4 | M5 | 50 | |
| AB 32 | 125 | 25.5 | 151.4 | 36 | 50 | 15 | 88 | 4 | M5 | 62 | |
| AB 40 | 150 | 28 | 151.4 | 45 | 58 | 22 | 102 | 7 | M5 | 79.5 | |
| AB 50 | 175 | 33 | 200 | 54 | 69.5 | 23 | 118.5 | 7.5 | M5 | 97.5 | |
| AB 63 | 215 | 38 | 256 | 67 | 88 | 28 | 151 | 9 | G1/8 | 120 | |
| AB 80 | 260 | 47 | 348 | 83 | 105 | 32 | 185 | 10 | G1/8 | 149 | |



End Cap Mountings

On the end-face of each cylinder end cap there are four threaded holes for mounting the cylinder. The hole layout is square, so that the mounting can be fitted to the bottom, top or either side.

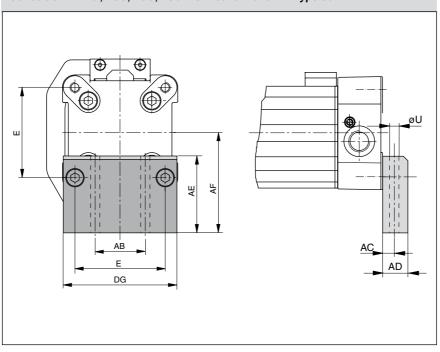
Material: Series OSP-P25, P32:

Galvanised steel

The mountings are supplied in pairs.



Series OSP - P40, P50, P63, P80 with Active Brake AB: Type C3



Material: Series OSP-P40,P50,

P63, P80:

Anodised aluminium

The mountings are supplied in pairs.

Stainless steel version on request.



Dimension Table (mm)

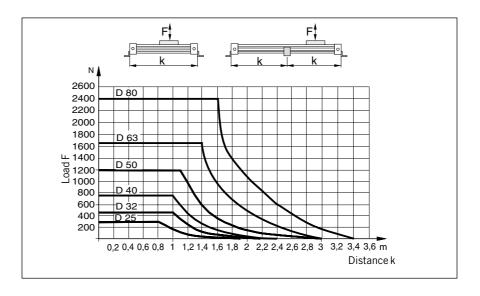
| Series | E | øU | AB | AC | AD | AE | AF | CL | DG | Order No. Type A3 | Type C3 |
|--------|----|-----|----|------|----|----|-----|-----|-----|----------------------|---------|
| AB 25 | 27 | 5.8 | 27 | 16 | 22 | 45 | 49 | 2.5 | 39 | 2060 | _ |
| AB 32 | 36 | 6.6 | 36 | 18 | 26 | 42 | 52 | 3 | 50 | 3060 | - |
| AB 40 | 54 | 9 | 30 | 12.5 | 24 | 46 | 60 | _ | 68 | _ | 20339 |
| AB 50 | 70 | 9 | 40 | 12.5 | 24 | 54 | 72 | _ | 86 | - | 20350 |
| AB 63 | 78 | 11 | 48 | 15 | 30 | 76 | 93 | _ | 104 | _ | 20821 |
| AB 80 | 96 | 14 | 60 | 17.5 | 35 | 88 | 110 | _ | 130 | _ | 20822 |

Mid Section Support

Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive.

The diagrams show the maximum permissible unsupported length in relation to loading. Deflection of 0.5 mm max. between supports is permissible.

The mid section supports are attached to the dovetail rails, and can take axial loads.



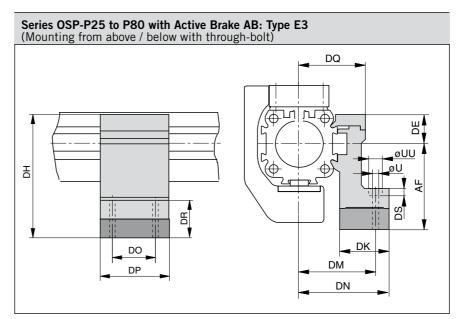
Mid Section Supports

Note to Type E3:

Mid section supports can only be mounted opposite of the brake housing.

Stainless steel version availableon request.

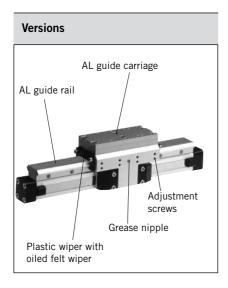




| Dimension | Dimension Table (mm) | | | | | | | | | | | | | |
|-----------|----------------------|----|-----|------|-------|----|----|------|----|----|------|----|-----|----------------------|
| Series | U | UU | AF | DE | DH | DK | DM | DN | DO | DP | DQ | DR | DS | Order No. Type E3 |
| AB 25 | 5.5 | 10 | 49 | 16 | 65 | 26 | 40 | 47.5 | 36 | 50 | 34.5 | 35 | 5.7 | 20353 |
| AB 32 | 5.5 | 10 | 52 | 16 | 68 | 27 | 46 | 54.5 | 36 | 50 | 40.5 | 32 | 5.7 | 20356 |
| AB 40 | 7 | _ | 60 | 23 | 83 | 34 | 53 | 60 | 45 | 60 | 45 | 32 | _ | 20359 |
| AB 50 | 7 | _ | 72 | 23 | 95 | 34 | 59 | 67 | 45 | 60 | 52 | 31 | _ | 20362 |
| AB 63 | 9 | _ | 93 | 34 | 127 | 44 | 73 | 83 | 45 | 65 | 63 | 48 | _ | 20453 |
| AB 80 | 11 | _ | 110 | 39.5 | 149.5 | 63 | 97 | 112 | 55 | 80 | 81 | 53 | _ | 20819 |

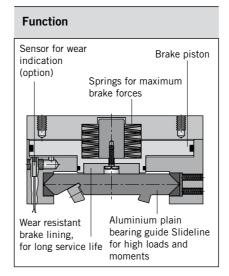
Accessories for linear drives with Active Brakes – please order separately

| Description | For details information, see data sheet no. |
|--|---|
| Clevis mounting | P-1.45.002E |
| Adaptor profile | P-1.45.007E |
| T-groove profile | P-1.45.008E |
| Connection profile | P-1.45.009E |
| Magnetic switch (can only be mounted opposite of the brake housing) | P-1.45.100E, P-1.45.104E |
| Incremental displacement measuring system SFI-plus | P-1.50.002E |



Function:

The Multi-Brake is a passive device. When the air pressure is removed the brake is actuated and movement of the cylinder is blocked. The brake is released by pressurisation.



The high friction, wear resistant brake linings allow the Multi-Brake to be used as a dynamic brake to stop cylinder movement in the shortest possible time. The powerful springs also allow the Multi-Brake to be used effectively in positioning applications.

Multi-Brake Passive Brake

with plain bearing guide Slideline SL



Series MB-SL 25 to 80 for Linear-drive
• Series OSP-P

Features:

- Brake operated by spring actuation
- Brake release by pressurisation
- Optional sensor to indicate brake lining wear
- Anodised aluminium rail, with prism shaped slide elements
- Adjustable plastic slide elements
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideway
- Replenishable guide lubrication by integrated grease nipples
- Blocking function in case of pressure loss
- Intermediate stops possible

Loads, Forces and Moments Fz Mx My Fy

Technical Data:

The table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation.

Load and moment data are based on speeds v < 0.2 m/s.

Operating pressure 4.5 - 8 bar A pressure of 4.5 bar is required to release the brake.

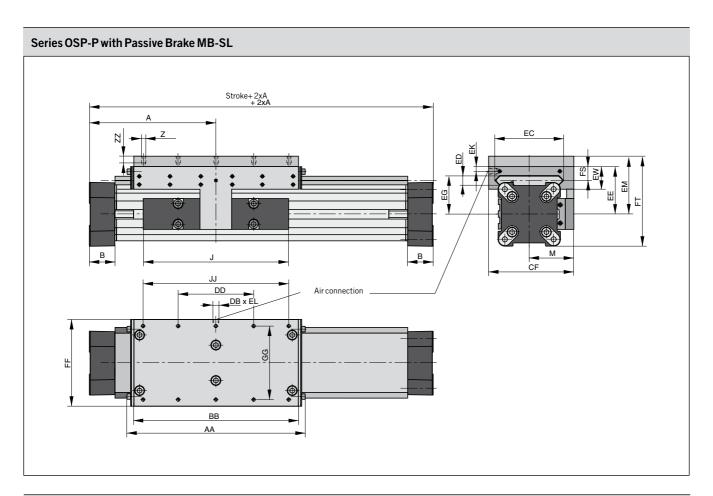
For further technical information, please refer to the data sheets for linear drives OSP-P (P-1.10.002E)

- ¹⁾ Braking surface dry oil on the braking surface will reduce the braking force
- * Please note:

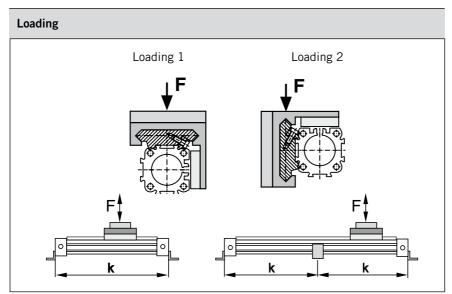
in the cushioning diagram, the mass of the guide carriage has to be added to the total moving mass.

| Series | 1: | Max. mom [Nm] Mx | | Mz | Max. loads [N] Ly, Lz | Max. brake force [N] 1) | Mass of line with guide [with 0 mm stroke | | Mass* guide carriage [kg] | Order No. – without sensor | MB-SL with sensor for wear indication |
|----------|---------|---------------------------|-----|-----|--------------------------------|-------------------------------|---|------|------------------------------------|----------------------------------|--|
| MB-SL 25 | 0SP-P25 | 14 | 34 | 34 | 675 | 470 | 2.04 | 0.39 | 1.10 | 20796 | on request |
| MB-SL 32 | 0SP-P32 | 29 | 60 | 60 | 925 | 790 | 3.82 | 0.65 | 1.79 | 20797 | on request |
| MB-SL 40 | OSP-P40 | 50 | 110 | 110 | 1500 | 1200 | 5.16 | 0.78 | 2.34 | 20798 | on request |
| MB-SL 50 | OSP-P50 | 77 | 180 | 180 | 2000 | 1870 | 8.29 | 0.97 | 3.63 | 20799 | on request |
| MB-SL 63 | 0SP-P63 | 120 | 260 | 260 | 2500 | 2900 | 13.31 | 1.47 | 4.97 | 20800 | on request |
| MB-SL 80 | OSP-P80 | 120 | 260 | 260 | 2500 | 2900 | 17.36 | 1.81 | 4.97 | 20846 | on request |

For **linear drives** see P-1.10.002E For **mountings** see P-1.45.005E



| Dimensio | Dimension Table (mm) | | | | | | | | | | | | | | | | | | | | | | | |
|----------|----------------------|------|-----|------|----|-----|-----|------|-----|------|-----|----|----|----|-----|----|-----|----|-----|-------|------|-----|-----|----|
| Series | Α | В | J | M | Z | AA | ВВ | DB | DD | CF | EC | ED | EE | EG | EK | EL | EM | EW | FF | FT | FS | GG | IJ | ZZ |
| MB-SL25 | 100 | 22 | 117 | 40,5 | М6 | 162 | 142 | M5 | 60 | 72.5 | 47 | 12 | 53 | 39 | 9 | 5 | 73 | 30 | 64 | 93.5 | 20 | 50 | 120 | 12 |
| MB-SL32 | 125 | 25.5 | 152 | 49 | М6 | 205 | 185 | G1/8 | 80 | 91 | 67 | 14 | 62 | 48 | 7 | 10 | 82 | 33 | 84 | 108 | 21 | 64 | 160 | 12 |
| MB-SL40 | 150 | 28 | 152 | 55 | М6 | 240 | 220 | G1/8 | 100 | 102 | 77 | 14 | 64 | 50 | 6.5 | 10 | 84 | 34 | 94 | 118.5 | 21.5 | 78 | 200 | 12 |
| MB-SL50 | 175 | 33 | 200 | 62 | М6 | 284 | 264 | G1/8 | 120 | 117 | 94 | 14 | 75 | 56 | 10 | 12 | 95 | 39 | 110 | 138.5 | 26 | 90 | 240 | 12 |
| MB-SL63 | 215 | 38 | 256 | 79 | M8 | 312 | 292 | G1/8 | 130 | 152 | 116 | 18 | 86 | 66 | 11 | 12 | 106 | 46 | 152 | 159 | 29 | 120 | 260 | 13 |
| MB-SL80 | 260 | 47 | 348 | 96 | M8 | 312 | 292 | G1/8 | 130 | 169 | 116 | 18 | 99 | 79 | 11 | 12 | 119 | 46 | 152 | 185 | 29 | 120 | 260 | 13 |



Mid Section Support

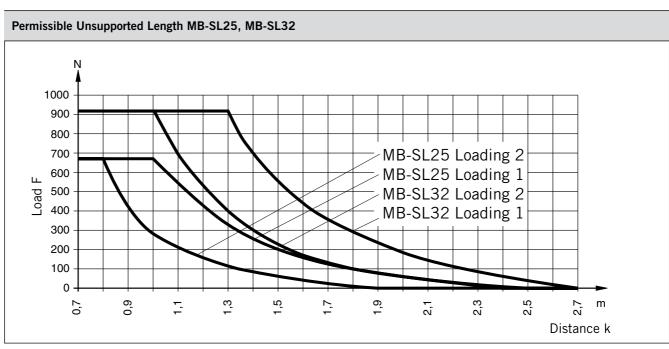
(for versions see P-1.45.005E)

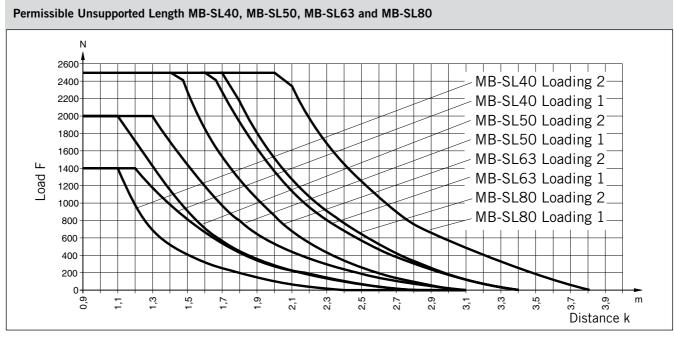
Mid section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive.

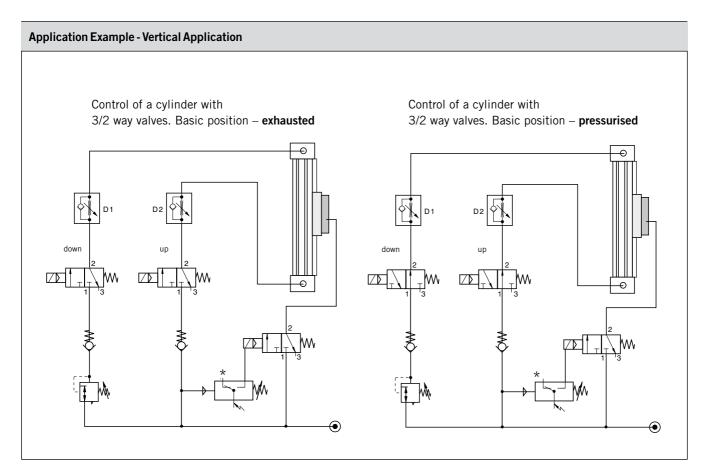
The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissable.

Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m







Control Examples

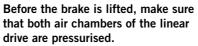
Under normal operating circumstances the pressure switch is closed and the air flows through the 3/2 way solenoid valves from port 1 to 2, thus lifting the brake from the rail (operating condition).

The brake is pressurised by means of a 3/2 way valve in combination with a pressure switch. When there is a pressure loss, the brake is actuated by the pressure switch.

When the air pressure is restored to both cylinder chambers, the brake is lifted and the linear drive can be moved again.

The speed regulating valves D1 and D2 control the speed of the linear drive, and have no influence on the brake. The two non-return valves give the system a higher stability. The pressure regulating valve is used to compensate for the downward force in this vertical application.

Please note:



Small diameter tubing, fittings and valves with a nominal diameter, and tubing that is too long all change the reaction time of the brake!

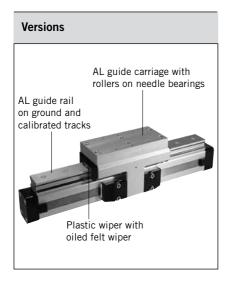
* Tip:

The pressure switch actuates the brake when the pressure drops below the set value.

For accessories, such as tubing and fittings, please refer to our separate catalogue.

Required Components

| Way Valves | |
|---------------------|-----------------|
| Port size | see catalogue |
| M5, G1/8 | Valves |
| G1/4, G1/2 | A4P026E |
| Pressure Regulating | y Valves |
| G1/8 - G3/8 | see catalogue |
| | Air Preparation |
| | A4P006E |
| | |
| | |
| Pneumatic Accesso | ries |
| P/E-Switch | see catalogue |
| Non-Return | Pneumatic |
| Valves | Accessories |
| G1/8 - G3/8 | A4P021E |
| Screw-in | |
| Speed Regulating | |
| Valves | |
| M5 - G1/4 | |



Function:

The Multi-Brake is a passive device. When the air pressure is removed the brake is actuated and movement of the cylinder is blocked. The brake is released by pressurisation.

Function Springs for maximum brake lining, for long service life Roller guide Proline for high precision and velocities Brake piston

The high friction, wear resistant brake linings allow the Multi-Brake to be used as a dynamic brake to stop cylinder movement in the shortest possible time. The powerful springs also allow the Multi-Brake to be used effectively in positioning applications.

Multi-Brake Passive Brake

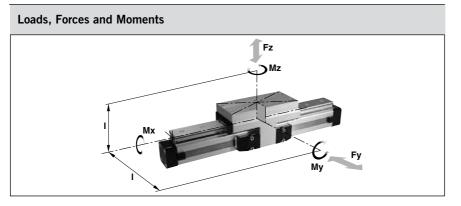
with Aluminium Roller Guide Proline PL



Series MB-PL 25 to 50 for Linear-drive
• Series OSP-P

Features:

- Brake operated by spring actuation
- Brake release by pressurisation
- Optional sensor to indicate brake lining wear
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideway
- Blocking function in case of pressure loss
- Intermediate stops possible



Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equasion applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{Ly}{Ly_{\text{max}}} + \frac{Lz}{Lz_{\text{max}}} \leq 1$$

The sum of the loads should not exceed >1. With a load factor of less than 1, service life is $8000\ km$

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

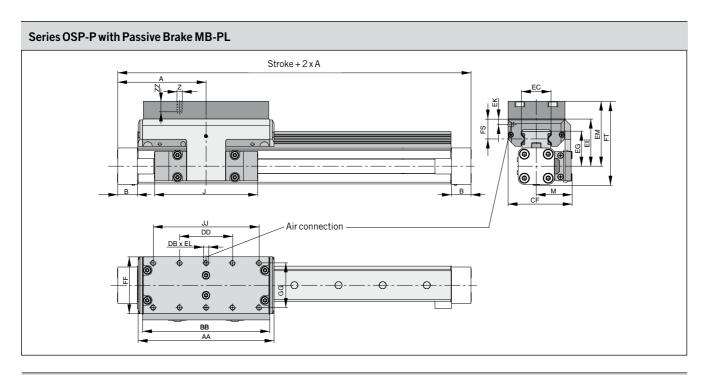
Operating Pressure 4.5 - 8 bar. A pressure of min. 4.5 bar release the brake.

- 1) Braking surface dry oil on the braking surface will reduce the braking force
- * Please note:

In the cushioning diagram, the mass of the guide carriage has to be added to the total moving mass.

| Series | For linear drive | Max. mom [Nm] | | | Max. loads [N] | Max. brake force [N] 1) | Mass of line with guide [with | kg] increase per | Mass* guide carriage | Order No. – without sensor | with sensor for wear |
|---------|------------------------|---------------------|-----|-----|----------------------|-------------------------------|--------------------------------------|---------------------|----------------------------|----------------------------|-------------------------|
| | | Mx | Му | Mz | Fy, Fz | | 0 mm stroke | 100 mm stroke | [kg] | | indication |
| MB-PL25 | OSP-P25 | 16 | 39 | 39 | 857 | 315 | 2.14 | 0.40 | 1.24 | 20864 | on request |
| MB-PL32 | OSP-P32 | 29 | 73 | 73 | 1171 | 490 | 4.08 | 0.62 | 2.02 | 20865 | on request |
| MB-PL40 | OSP-P40 | 57 | 158 | 158 | 2074 | 715 | 5.46 | 0.70 | 2.82 | 20866 | on request |
| MB-PL50 | OSP-P50 | 111 | 249 | 249 | 3111 | 1100 | 8.60 | 0.95 | 4.07 | 20867 | on request |

For **linear drives** see P-1.10.002E For **mountings** see P-1.45.005E



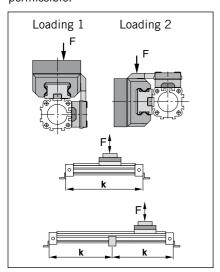
| Dimens | Dimension Table (mm) Series OSP-P MB-PL25, MB-PL32, MB-PL40, MB-PL50 | | | | | | | | | | | | | | | | | | | | | |
|---------|--|------|-----|------|----|-----|-----|------|-----|------|------|----|------|-----|----|----|-----|------|-------|----|-----|----|
| Series | Α | В | J | М | Z | AA | ВВ | DB | DD | CF | EC | EE | EG | EK | EL | ЕМ | FF | FS | FT | GG | IJ | ZZ |
| MB-PL25 | 100 | 22 | 117 | 40.5 | М6 | 154 | 144 | M5 | 60 | 72.5 | 32.5 | 53 | 39 | 9 | 5 | 73 | 64 | 23 | 93.5 | 50 | 120 | 12 |
| MB-PL32 | 125 | 25.5 | 152 | 49 | М6 | 197 | 187 | G1/8 | 80 | 91 | 42 | 62 | 48 | 7 | 10 | 82 | 84 | 25 | 108 | 64 | 160 | 12 |
| MB-PL40 | 150 | 28 | 152 | 55 | М6 | 232 | 222 | G1/8 | 100 | 102 | 47 | 64 | 50.5 | 6.5 | 10 | 84 | 94 | 23.5 | 118.5 | 78 | 200 | 12 |
| MB-PL50 | 175 | 33 | 200 | 62 | M6 | 276 | 266 | G1/8 | 120 | 117 | 63 | 75 | 57 | 10 | 12 | 95 | 110 | 29 | 138.5 | 90 | 240 | 16 |

Mid Section Support

(for versions see P-1.45.005E)

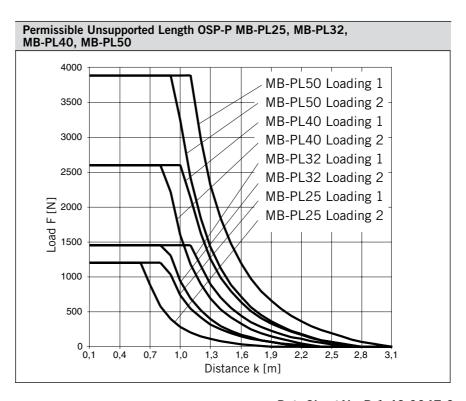
Mid section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading.

A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.



Control of a cylinder with 3/2 way valves. Basic position – exhausted Control of a cylinder with 3/2 way valves. Basic position – pressurised

Control Examples

Under normal operating circumstances the pressure switch is closed and the air flows through the 3/2 way solenoid valves from port 1 to 2, thus lifting the brake from the rail (operating condition).

The brake is pressurised by means of a 3/2 way valve in combination with a pressure switch. When there is a pressure loss, the brake is actuated by the pressure switch.

When the air pressure is restored to both cylinder chambers, the brake is lifted and the linear drive can be moved again.

The speed regulating valves D1 and D2 control the speed of the linear drive, and have no influence on the brake. The two non-return valves give the system a higher stability. The pressure regulating valve is used to compensate for the downward force in this vertical application.



Please note:

Before the brake is lifted, make sure that both air chambers of the linear drive are pressurised.

Small diameter tubing, fittings and valves with a nominal diameter, and tubing that is too long all change the reaction time of the brake!

* Tip:

The pressure switch actuates the brake when the pressure drops below the set value.

For accessories, such as tubing and fittings, please refer to our separate catalogue.

Required Components

| Way Valves | |
|---------------------|-----------------|
| Port size | see catalogue |
| M5, G1/8 | Valves |
| G1/4, G1/2 | A4P026E |
| Pressure Regulating | Valves |
| G1/8 - G3/8 | see catalogue |
| | Air Preparation |
| | A4P006E |
| | |
| | |
| Pneumatic Accessor | ries |
| P/E-Switch | see catalogue |
| Non-Return | Pneumatic |
| Valves | Accessories |
| G1/8 - G3/8 | A4P021E |
| Screw-in | |
| Speed Regulating | |
| Valves | |
| M5 - G1/4 | |

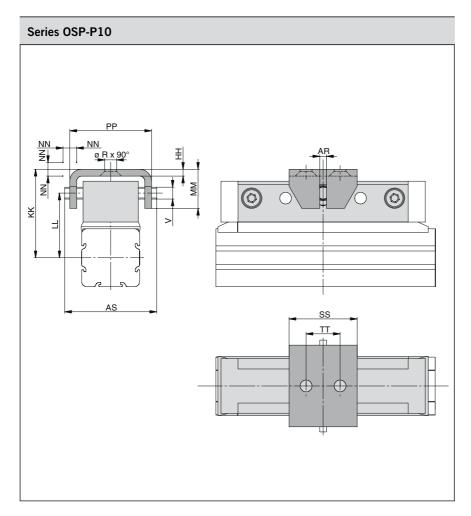
Linear Drive-Accessories (Mountings and Magnetic Switches) Series OSP-P



Contents

| Description | Data Sheet No. | Page |
|---|------------------------|----------------|
| Overview | P-1.45.001E | 83-84 |
| Clevis Mounting | P-1.45.002E | 85-86 |
| End Cap Mountings | P-1.45.003E | 87 |
| End Cap Mountings (for Linear Drives with guides) | P-1.45.00E-2,-6,-7 | 89,90,92,94,95 |
| Mid-Section Support | P-1.45.004E | 88 |
| Mid-Section Support (for Linear Drives with guides) | P-1.45.005E-3,-5,-8,-9 | 89,91,93,96,97 |
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| T-Slot Profile | P-1.45.008E | 101 |
| Connection Profile | P-1.45.009E | 102 |
| Duplex Connection | P-1.45.011E | 103 |
| Multiplex Connection | P-1.45.012E | 104 |
| Magnetic Switch, standard version | P-1.45.100E | 105-107 |
| Magnetic Switch for T-Nut mounting | P-1.45.104E | 109-112 |
| Magnetic Switch ATEX-version ᠍ | P-1.45.105E | 113-115 |
| Cable Cover | P-1.45.102E | 108 |

| Linear Drive Acccessories for Series OSP-P | |
|--|----------------|
| Description | Data Sheet No. |
| Clevis Mounting | P-1.45.002E |
| End Cap Mountings | P-1.45.003E |
| End Cap Mountings | P-1.45.005E |
| (for Linear Drives with guides) | |
| Mid-Section Support | P-1.45.004E |
| Mid-Section Support | P-1.45.005E |
| (for Linear Drives with guides) | |
| Inversion Mounting | P-1.45.006E |
| Adaptor Profile | P-1.45.007E |
| T-Slot Profile | P-1.45.008E |
| Connection Profile | P-1.45.009E |
| Dulex Connection | P-1.45.011E |
| Multiplex Connection | P-1.45.012E |
| Magnetic Switch, standard version | P-1.45.100E |
| Magnetic Switch, ATEX-version ⊗ | P-1.45.105E |
| Magnetic Switch for T-Nut mounting | P-1.45.104E |
| Cable cover | P-1.45.102E |



Linear Drive Accessories ø 10 mm Clevis Mounting



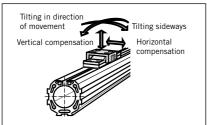
For Linear-drive
• Series OSP-P

When external guides are used, parallelism deviations can lead to mechanical strain on the piston. This can be avoided by the use of a clevis mounting.

In the drive direction, the mounting has very little play.

Freedom of movement is provided as follows:

- Tilting in direction of movement
- Vertical compensation
- Tilting sideways
- Horizontal compensation



| Dimension Ta | ble (mn | 1) | | | | | | | | | | | | |
|--------------|---------|-----|----|----|----|----|----|------|-----|----|----|----|-------|----------------------|
| Series | øR | V | AR | AS | НН | KK | LL | ММ | NN* | PP | SS | TT | | r No. Stainless |
| OSP-P10 | 3.4 | 3.5 | 2 | 27 | 2 | 26 | 19 | 11.5 | 1 | 24 | 20 | 10 | 20971 | _ |

* Dimension NN gives the possible plus and minus play in horizontal and vertical movement, which also makes tilting sideways possible.



Linear Drive Accessories ø 16-80 mm Clevis Mounting



For Linear-drive

• Series OSP-P

When external guides are used, parallelism deviations can lead to mechanical strain on the piston. This can be avoided by the use of a clevis mounting.

In the drive direction, the mounting has very little play.

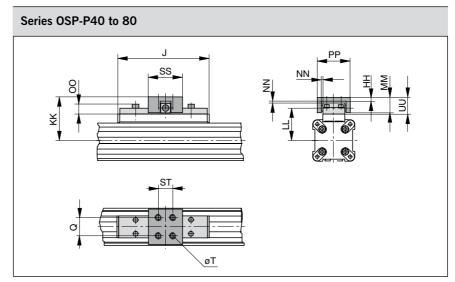
Freedom of movement is provided as follows:

- Tilting in direction of movement
- Vertical compensation
- Tilting sideways
- Horizontal compensation

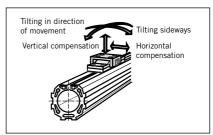
A stainless steel version is also available.



Series OSP-P16 to 32

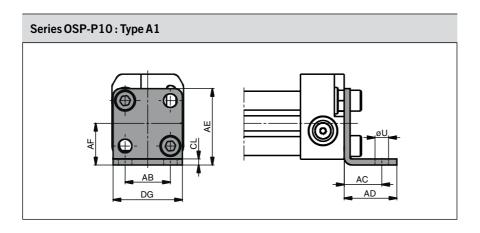


Please note: When using additional inversion mountings, take into account the dimensions in data sheet P-1.45.006E.



| Dimension | n Table | (mm) | | | | | | | | | | | | | | | |
|-----------|---------|------|-----|-----|-----|-----|------|----|-----|-----|----|----|----|----|----|------------------|----------------------|
| Series | J | Q | Т | øR | НН | KK | LL | ММ | NN* | 00 | PP | SS | ST | TT | UU | Orde Standard | r No. Stainless |
| OSP-P16 | 69 | 10 | M4 | 4.5 | 3 | 34 | 26.6 | 10 | 1 | 8.5 | 26 | 28 | 20 | 10 | 11 | 20462 | 20463 |
| OSP-P25 | 117 | 16 | M5 | 5.5 | 3.5 | 52 | 39 | 19 | 2 | 9 | 38 | 40 | 30 | 16 | 21 | 20005 | 20092 |
| OSP-P32 | 152 | 25 | M6 | 6.6 | 6 | 68 | 50 | 28 | 2 | 13 | 62 | 60 | 46 | 40 | 30 | 20096 | 20094 |
| OSP-P40 | 152 | 25 | M6 | _ | 6 | 74 | 56 | 28 | 2 | 13 | 62 | 60 | 46 | _ | 30 | 20024 | 20093 |
| OSP-P50 | 200 | 25 | M6 | _ | 6 | 79 | 61 | 28 | 2 | 13 | 62 | 60 | 46 | _ | 30 | 20097 | 20095 |
| OSP-P63 | 256 | 37 | M8 | _ | 8 | 100 | 76 | 34 | 3 | 17 | 80 | 80 | 65 | _ | 37 | 20466 | 20467 |
| OSP-P80 | 348 | 38 | M10 | _ | 8 | 122 | 96 | 42 | 3 | 16 | 88 | 90 | 70 | _ | 42 | 20477 | 20478 |

^{*} Dimension NN gives the possible plus and minus play in horizontal and vertical movement, which also makes tilting sideways possible.



Series OSP-P16 to 32: Type A1

Linear Drive Accessories ø 10-80 mm End Cap Mountings



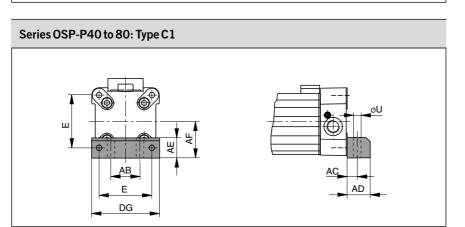
For Linear-drive
• Series OSP-P

On the end-face of each end cap there are four threaded holes for mounting the actuator.

The hole layout is square, so that the mounting can be fitted to the bottom, top or either side, regardless of the position chosen for the air connection.

Material: Series OSP-P10 - P32: Galvanised steel. Series OSP-P40 - P80: Anodized aluminium.

The mountings are supplied in pairs.





| Dimension | Table (mm |) | | | | | | | | | |
|-----------|-----------|-----|----|------|----|------|----|-----|------|--------------------|------|
| Series | E | ØU | AB | AC | AD | AE | AF | CL | DG | Order N Type A1 | |
| OSP-P10 | - | 3.6 | 12 | 10 | 14 | 20.2 | 11 | 1.6 | 18.4 | 0240 | _ |
| OSP-P16 | 18 | 3.6 | 18 | 10 | 14 | 12.5 | 15 | 1.6 | 26 | 20408 | _ |
| OSP-P25 | 27 | 5.8 | 27 | 16 | 22 | 18 | 22 | 2.5 | 39 | 2010 | _ |
| OSP-P32 | 36 | 6.6 | 36 | 18 | 26 | 20 | 30 | 3 | 50 | 3010 | _ |
| OSP-P40 | 54 | 9 | 30 | 12.5 | 24 | 24 | 38 | _ | 68 | _ | 4010 |
| OSP-P50 | 70 | 9 | 40 | 12.5 | 24 | 30 | 48 | _ | 86 | _ | 5010 |
| OSP-P63 | 78 | 11 | 48 | 15 | 30 | 40 | 57 | _ | 104 | _ | 6010 |
| OSP-P80 | 96 | 14 | 60 | 17.5 | 35 | 50 | 72 | _ | 130 | _ | 8010 |

(*=Pair

Linear Drive Accessories ø 10-80 mm Mid-Section Support



For Linear-drive
• Series OSP-P

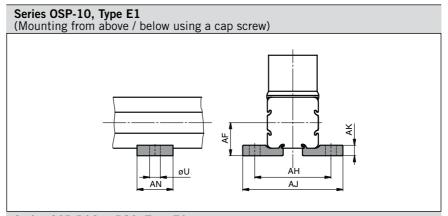
Note on Types E1 and D1 (P16 – P80):

The mid-section support can also be mounted on the underside of the actuator, in which case its distance from the centre of the actuator is different.

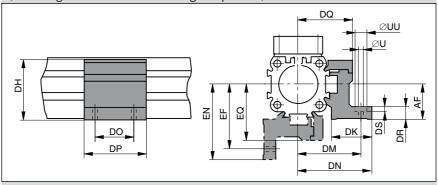
For design notes, see data sheet 1.10.002E-2

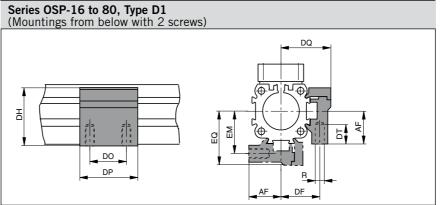
Stainless steel version on demand.





Series OSP-P16 to P80: Type E1 (Mounting from above / below using a cap screw)





| Dimensio | n Table (mm) Ser | ies OSP-P10 | | | | | | |
|----------|------------------|-------------|------|------|-----|----|---------|---------|
| Series | U | AF | AH | AJ | AK | AN | | er No. |
| | | | | | | | Type E1 | Type D1 |
| OSP-P10 | 3.6 | 11 | 25.4 | 33.4 | 3.5 | 12 | 0250 | - |

| Dimensi | on Ta | ıble (r | nm)- | -Seri | es OS | P-P16 | 5 to F | 280 | | | | | | | | | | | | | |
|---------|-------|---------|------|-------|-------|-------|--------|-----|------|----|----|------|----|-----|-----|------|------|------|----|--------------------|------------------|
| Series | R | U | UU | AF | DF | DH | DK | DM | DN | DO | DP | DQ | DR | DS | DT | EF | EM | EN | EQ | Order N Type E1 | No. Type D1 |
| OSP-P16 | МЗ | 3.4 | 6 | 15 | 20 | 29.2 | 24 | 32 | 36.4 | 18 | 30 | 27 | 6 | 3.4 | 6.5 | 32 | 20 | 36.4 | 27 | 20435 | 20434 |
| OSP-P25 | M5 | 5.5 | 10 | 22 | 27 | 38 | 26 | 40 | 47.5 | 36 | 50 | 34.5 | 8 | 5.7 | 10 | 41.5 | 28.5 | 49 | 36 | 20009 | 20008 |
| OSP-P32 | M5 | 5.5 | 10 | 30 | 33 | 46 | 27 | 46 | 54.5 | 36 | 50 | 40.5 | 10 | 5.7 | 10 | 48.5 | 35.5 | 57 | 43 | 20158 | 20157 |
| OSP-P40 | M6 | 7 | - | 38 | 35 | 61 | 34 | 53 | 60 | 45 | 60 | 45 | 10 | - | 11 | 56 | 38 | 63 | 48 | 20028 | 20027 |
| OSP-P50 | M6 | 7 | - | 48 | 40 | 71 | 34 | 59 | 67 | 45 | 60 | 52 | 10 | _ | 11 | 64 | 45 | 72 | 57 | 20163 | 20162 |
| OSP-P63 | M8 | 9 | - | 57 | 47.5 | 91 | 44 | 73 | 83 | 45 | 65 | 63 | 12 | - | 16 | 79 | 53.5 | 89 | 69 | 20452 | 20451 |
| OSP-P80 | M10 | 11 | _ | 72 | 60 | 111.5 | 63 | 97 | 112 | 55 | 80 | 81 | 15 | _ | 25 | 103 | 66 | 118 | 87 | 20482 | 20480 |

| Overview | | | | | | | | | | | | | | | | | | |
|------------------------------|---------|------|-----|----------|----|-----------|------------|--------------------------|----|----|----|-----------|-----|-------------|----|------|---------|------|
| Mounting Type | Туре | 16 1 | Μl | PR JL | | IN BR/ | AKE AKE | ype 80 ¹⁾ | | | Р | des OW | ER: | SLI 32/ | | Iao/ | I E O / | IEO/ |
| | | 10 - | 723 | 32 | 40 | 50 | 03 " | 00 5 | 25 | 25 | 35 | 44 | 35 | 44 | 44 | 60 | | 76 |
| End cap mounting | Type A1 | X | | | | | | | X | | | | | | | | | |
| 10 m | Type A2 | 0 | 0 | o | | | | | | | | | | | | | | |
| A | Type A3 | | | | | | | | | 0 | 0 | | 0 | | | | | |
| End cap mounting, reinforced | Type B1 | | X | X | | | | | | х | X | х | X | X | | | | |
| | Type B3 | | | | | | | | 0 | | | | | | | | | |
| 1 | Type B4 | | | | | | | | | | | 0 | | 0 | | | | |
| | Type B5 | | | | | | | | | | | | | | | | | |
| End cap mounting | Type C1 | | | | X | X | Х | X | | | | | | | X | X | X | X |
| | Type C2 | | | | 0 | 0 | | | | | | | | | | | | |
| | Type C3 | | | | | | 0 | 0 | | | | | | | o | | o | |
| | Type C4 | | | | | | | | | | | | | | | 0 | | 0 |
| Mid section support, small | Type D1 | X | X | x | X | X | X | X | х | x | x | х | X | X | X | x | x | Х |
| Mid section support, wide | Type E1 | X | X | X | X | X | X | X | Х | X | X | х | X | X | X | X | X | X |
| 1 | Type E2 | o | 0 | 0 | o | 0 | | | | | | | | | | | | |
| | Type E3 | | | | | | 0 | 0 | 0 | 0 | 0 | | 0 | | 0 | | o | |
| | Type E4 | | | | | | | | | | | o | | o | | o | | 0 |
| | Type E5 | | | | | | | | | | | | | | | | | |

X = carriage mounted in top (12 o'clock position)

- O = carriage mounted in lateral (3 or 9 o'clock position)
 - = available components
- 1) = not available for all sizes

Linear Drive Accessories Mountings for Linear Drives fitted with OSP-Guides



For Linear-drives
• Series OSP-P

Note:

For mountings and mid-section supports for linear drives with recirculating ball bearing guide STARLINE see data sheet P-1.45.005E-6 to P-1.45.005E-9, for recirculating ball bearing guide KF see data sheet P-1.45.005E-4 to P-1.45.005E-9.



End cap mountings*

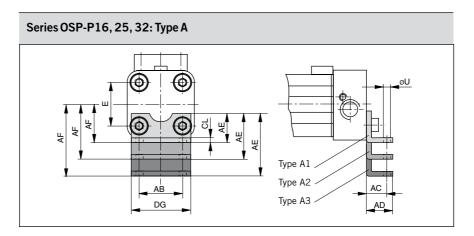
Four internal screw threads are located in the end faces of all OSP actuators for mounting the drive unit. End cap mountings may be secured across any two adjacent screws.

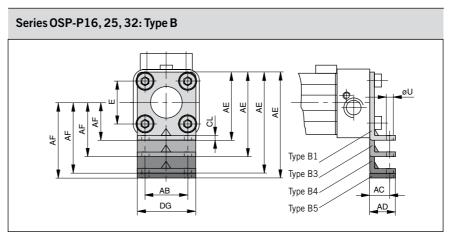
Material:

Series OSP-16, 25, 32: Galvanised steel Series OSP-40,50, 63, 80: Anodized aluminium

The mountings are supplied in pairs.

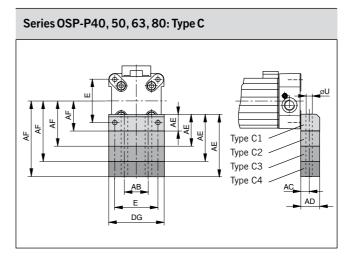






Dimension Table (mm) – Dimensions AE and AF (Dependant on the mounting type)

| Mount. type | Dim AE for s | | ions | 6 | | | | AF for | size | • | | | | |
|----------------|--------------------|----|------|----|----|----|----|-----------|------|----|----|----|----|-----|
| | 16 | 25 | 32 | 40 | 50 | 63 | 80 | 16 | 25 | 32 | 40 | 50 | 63 | 80 |
| A1 | 12.5 | 18 | 20 | - | _ | _ | _ | 15 | 22 | 30 | _ | _ | _ | - |
| A2 | 27.5 | 33 | 34 | - | - | _ | _ | 30 | 37 | 44 | _ | _ | _ | _ |
| A3 | _ | 45 | 42 | - | _ | _ | - | - | 49 | 52 | _ | _ | _ | - |
| B1 | - | 42 | 55 | - | - | - | - | - | 22 | 30 | - | - | - | - |
| B3 | 55 | - | - | ı | - | _ | _ | 42 | 1 | 1 | _ | ı | ı | _ |
| B4 | _ | 80 | 85 | _ | _ | _ | _ | _ | 60 | 60 | _ | _ | _ | _ |
| B5 | ı | - | 90 | ı | - | _ | - | _ | - | 65 | _ | ı | - | _ |
| C1 | ı | ı | - | 24 | 30 | 40 | 50 | _ | ı | ı | 38 | 48 | 57 | 72 |
| C2 | - | 1 | - | 37 | 39 | _ | _ | - | - | _ | 51 | 57 | _ | _ |
| C3 | - | _ | - | 46 | 54 | 76 | 88 | - | - | _ | 60 | 72 | 93 | 110 |
| C4 | _ | _ | - | 56 | 77 | _ | _ | _ | _ | _ | 70 | 95 | _ | _ |



| Dimension Table (mm) | | | | | | | |
|----------------------|----|-----|----|------|----|-----|-----|
| Series | E | øU | AB | AC | AD | CL | DG |
| OSP-P16 | 18 | 3.6 | 18 | 10 | 14 | 1.6 | 26 |
| OSP-P25 | 27 | 5.8 | 27 | 16 | 22 | 2.5 | 39 |
| OSP-P32 | 36 | 6.6 | 36 | 18 | 26 | 3 | 50 |
| OSP-P40 | 54 | 9 | 30 | 12.5 | 24 | - | 68 |
| OSP-P50 | 70 | 9 | 40 | 12.5 | 24 | - | 86 |
| OSP-P63 | 78 | 11 | 48 | 15 | 30 | - | 104 |
| OSP-P80 | 96 | 14 | 60 | 17.5 | 35 | - | 130 |

^{*} see mounting instructions on page P-1.45.005E-1

Series OSP-P16 to 80: Type E. (Mounting from above / below using a cap screw) Type E1 Type E2 Type E3 Type E4 Type E5

Mid-Section Support

Information regarding type E1 and D1:

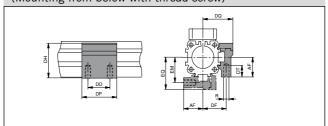
Mounting of the mid section supports is also possible on the lower side of the drive. In this case, please note the new centre line dimensions.

See layout information on data sheet no. P-1.40.002E-2, P-1.40.003E-3, P-1.40.005E-3, P-1.42.003E-3 and P-1.42.004E-3

Stainless steel version on request.



Series OSP-P16 to 80: Type D1 (Mounting from below with thread screw)



Dimension Table (mm) - Dimensions AF and DR (Dependant on the mounting type)

| Mount. type | Din for s | | ions | DR | 2 | | | | men rsize | | s AF | • | | |
|----------------|--------------|----|------|----|----|----|----|----|--------------|----|------|----|----|-----|
| ** | 16 | 25 | 32 | 40 | 50 | 63 | 80 | 16 | 25 | 32 | 40 | 50 | 63 | 80 |
| D1 | - | _ | - | 1 | - | _ | _ | 15 | 22 | 30 | 38 | 48 | 57 | 72 |
| E1 | 6 | 8 | 10 | 10 | 10 | 12 | 15 | 15 | 22 | 30 | 38 | 48 | 57 | 72 |
| E2 | 21 | 23 | 24 | 23 | 19 | - | - | 30 | 37 | 44 | 51 | 57 | - | - |
| E3 | 33 | 35 | 32 | 32 | 34 | 48 | 53 | 42 | 49 | 52 | 60 | 72 | 93 | 110 |
| E4 | - | 46 | 40 | 42 | 57 | _ | _ | - | 60 | 60 | 70 | 95 | _ | - |
| E5 | - | _ | 45 | - | 1 | _ | _ | 1 | _ | 65 | 1 | _ | _ | _ |

Dimension Table (mm)

| Series EQ | R | U | υυ | DE | DF | DH | DK | DM | DN | DO | DP | DQ | DS | DT | EF | ЕМ | EN | |
|--------------|-----|-----|----|------|------|-------|----|----|------|----|----|------|-----|-----|------|------|------|----|
| OSP-P16 | МЗ | 3.4 | 6 | 14.2 | 20 | 29.2 | 24 | 32 | 36.4 | 18 | 30 | 27 | 3.4 | 6.5 | 32 | 20 | 36.4 | 27 |
| OSP-P25 | M5 | 5.5 | 10 | 16 | 27 | 38 | 26 | 40 | 47.5 | 36 | 50 | 34.5 | 5.7 | 10 | 41.5 | 28.5 | 49 | 36 |
| OSP-P32 | M5 | 5.5 | 10 | 16 | 33 | 46 | 27 | 46 | 54.5 | 36 | 50 | 40.5 | 5.7 | 10 | 48.5 | 35.5 | 57 | 43 |
| OSP-P40 | M6 | 7 | _ | 23 | 35 | 61 | 34 | 53 | 60 | 45 | 60 | 45 | _ | 11 | 56 | 38 | 63 | 48 |
| OSP-P50 | M6 | 7 | _ | 23 | 40 | 71 | 34 | 59 | 67 | 45 | 60 | 52 | _ | 11 | 64 | 45 | 72 | 57 |
| OSP-P63 | M8 | 9 | _ | 34 | 47.5 | 91 | 44 | 73 | 83 | 45 | 65 | 63 | _ | 16 | 79 | 53.5 | 89 | 69 |
| OSP-P80 | M10 | 11 | _ | 39.5 | 60 | 111.5 | 63 | 97 | 112 | 55 | 80 | 81 | _ | 25 | 103 | 66 | 118 | 87 |

Ordering information for mountings Type A - Type B - Type C - Type D - Type E

| Mounting type (versions) | | | | Order N | lo. | | |
|--------------------------|-------|-------|-------|---------|-------|-------|-------|
| | 16 | 25 | 32 | 40 | 50 | 63 | 80 |
| A1 *) | 20408 | 2010 | 3010 | _ | _ | _ | _ |
| A2 *) | 20464 | 2040 | 3040 | _ | _ | _ | _ |
| A3 *) | _ | 2060 | 3060 | _ | _ | _ | _ |
| B1 *) | _ | 20311 | 20313 | _ | _ | _ | - |
| B3 *) | 20465 | - | - | - | - | _ | - |
| B4*) | _ | 20312 | 20314 | - | - | - | - |
| B5 *) | _ | _ | 20976 | _ | _ | _ | _ |
| C1 *) | _ | _ | _ | 4010 | 5010 | 6010 | 8010 |
| C2 *) | _ | _ | - | 20338 | 20349 | _ | _ |
| C3 *) | _ | _ | _ | 20339 | 20350 | 20821 | 20822 |
| C4 *) | _ | _ | _ | 20340 | 20351 | _ | _ |
| D1 | 20434 | 20008 | 20157 | 20027 | 20162 | 20451 | 20480 |
| E1 | 20435 | 20009 | 20158 | 20028 | 20163 | 20452 | 20482 |
| E2 | 20436 | 20352 | 20355 | 20358 | 20361 | _ | - |
| E3 | 20437 | 20353 | 20356 | 20359 | 20362 | 20453 | 20819 |
| E4 | _ | 20354 | 20357 | 20360 | 20363 | _ | - |
| E5 | _ | _ | 20977 | - | - | _ | - |

(* Pair

Linear Drive Accessories Ø 25-50 mm End Cap Mounting correspond to FESTO dimensions HP25-50

for Linear Drives with Recirculating Ball Bearing Guide

• Series OSP-P KF

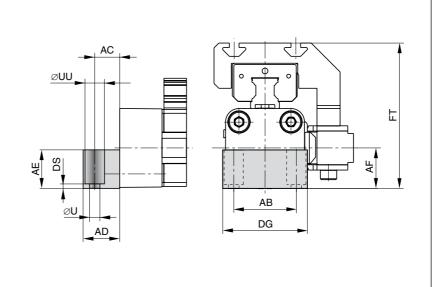
On the end-face of each end cap there are four threaded holes for mounting the actuator.

Material:

Series OSP-P KF25 – 50: Anodized aluminium.

The mountings are supplied in pairs.

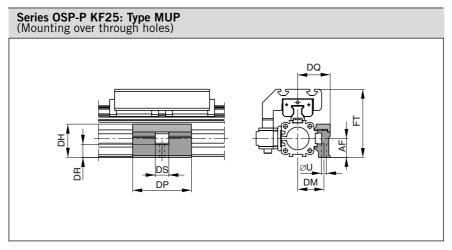
Series OSP-P KF25 to KF50: Type HP (Correspond to FESTO dimensions)



Note:

Correspond to FESTO DGPL-KF, when the End Cap Mountings HP are mounted on the opposite side to the carriage (see drawing)

| Dimension | Dimension Table (mm) | | | | | | | | | | | | | | |
|-----------|---|------|------|----|----|----|----|---|-------|----|-------|--|--|--|--|
| Series | Series ØU AB AC AD AE AF DG DS FT ØUU Order No. | | | | | | | | | | | | | | |
| HP25 | 5.5 | 32.5 | 13 | 19 | 20 | 21 | 44 | 2 | 75.5 | 10 | 21107 | | | | |
| HP32 | 6.6 | 38 | 17 | 24 | 24 | 27 | 52 | 3 | 87.5 | 11 | 21108 | | | | |
| HP40 | 6.6 | 45 | 17.5 | 24 | 24 | 35 | 68 | 2 | 104.5 | 11 | 21109 | | | | |
| HP50 | 9 | 65 | 25 | 35 | 35 | 48 | 86 | 6 | 138.5 | 15 | 21110 | | | | |



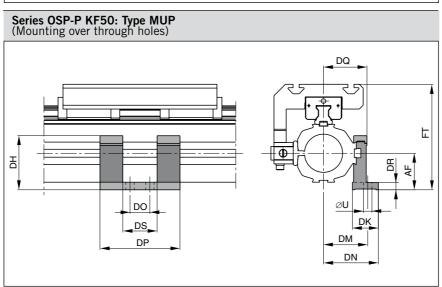
Linear Drive Accessories Ø 25-50 mm Mid-Section Support correspond to FESTO dimensions MUP25 – 50

for Linear Drives with Recirculating Ball Bearing Guide

Series OSP-P KF32 to KF40: Type MUP (Mounting over through holes)

• Series OSP-P KF

For design notes, see data sheet P-1.40.007E-3



Note:

Correspond to FESTO DGPL-KF, when the Mid-Section Support MUP are mounted on the 90° side to the carriage (see drawings).

| Dimension Table (mm) | | | | | | | | | | | | | |
|----------------------|-----|----|------|----|----|----|----|-----|----|------|----|-------|-----------|
| Series | ØU | AF | DH | DK | DM | DN | DO | DP | DQ | DR | DS | FT | Order No. |
| MUP25 | 5.5 | 21 | 36.9 | _ | 29 | _ | - | 65 | 36 | 14.5 | 15 | 75.5 | 21119 |
| MUP32 | 6.6 | 27 | 42.9 | _ | 35 | _ | 22 | 95 | 43 | 20.5 | 35 | 87.5 | 21120 |
| MUP40 | 6.6 | 35 | 58 | _ | 40 | _ | 22 | 95 | 48 | 28.5 | 35 | 104.5 | 21121 |
| MUP50 | 11 | 48 | 71 | 34 | 58 | 72 | 26 | 105 | 57 | 10 | 45 | 138.5 | 21122 |

Linear Drive Accessories Ø 16 to 32 mm End Cap Mounting Type: B

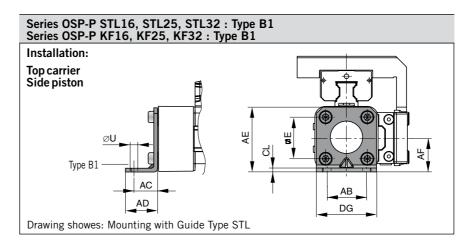
for Linear Drives with Recirculating Ball Bearing Guide

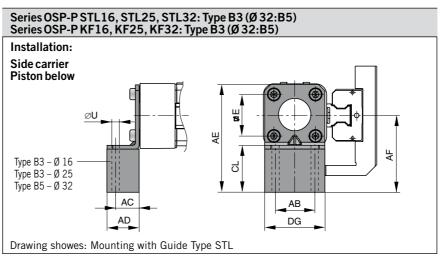
- Series OSP-P STL
- Series OSP-P KF

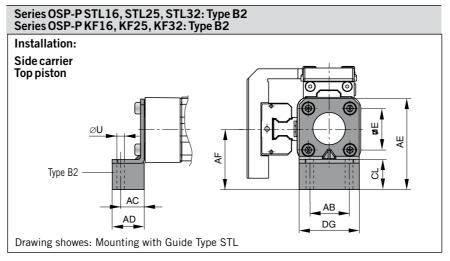
Material:

Galvanised steel Anodized aluminium

The mountings are supplied in pairs.

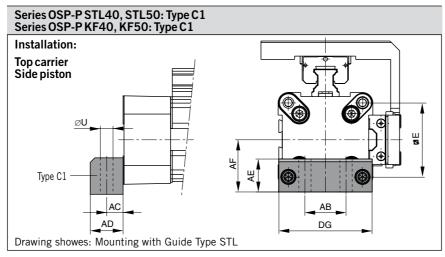








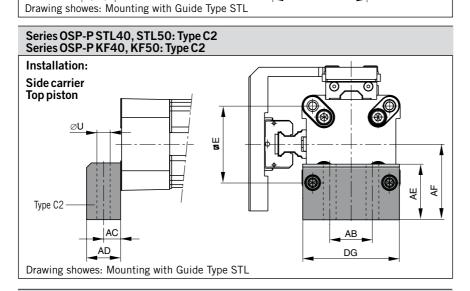
| Dimension Tal | ole (mn | n) for | End C | ар Мо | ountin | g Type | : B1 to | B5 | | | |
|----------------|----------|--------|-------|-------|--------|--------|---------|----|------|----|---------------------|
| Series Type | Mounting | E | ØU | AB | AC | AD | AE | AF | CL | DG | Order No. (pair) |
| OSP-PSTL16 | B1 | 18 | 3.6 | 18 | 10 | 14 | 28 | 15 | 2 | 26 | 21135 |
| OSP-PKF16 | B2 | 18 | 3.6 | 18 | 10 | 14 | 43 | 30 | 17 | 26 | 21136 |
| | В3 | 18 | 3.6 | 18 | 10 | 14 | 55 | 42 | 29 | 26 | 21137 |
| OSP-PSTL25 | B1 | 27 | 5.8 | 27 | 16 | 22 | 42 | 22 | 2.5 | 39 | 20311 |
| OSP-PKF25 | B2 | 27 | 5.8 | 27 | 16 | 22 | 57 | 37 | 17.5 | 39 | 21138 |
| | В3 | 27 | 5.8 | 27 | 16 | 22 | 69 | 49 | 29.5 | 39 | 21139 |
| OSP-PSTL32 | B1 | 36 | 6.6 | 36 | 18 | 26 | 55 | 30 | 3 | 50 | 20313 |
| OSP-PKF32 | B2 | 36 | 6.6 | 36 | 18 | 26 | 69 | 44 | 17 | 50 | 21140 |
| | B5 | 36 | 6.6 | 36 | 18 | 26 | 90 | 65 | 9 | 50 | 21141 |



Series OSP-P STL40, STL50: Type C4 (Ø 50: C3) Series OSP-P KF40, KF50: Type C4 (Ø 50: C3) Installation: Side carrier Piston below Type C4 - Ø 40 Type C3 - Ø 50 AC

DG

AD



| Dimension Table (mm) for End Cap Mounting Type: C1 to C4 | | | | | | | | | | | | | |
|--|----------|----|----|----|------|----|----|----|----|---------------------|--|--|--|
| Series Type | Mounting | E | ØU | AB | AC | AD | AE | AF | DG | Order No. (pair) | | | |
| OSP-P STL40 | C1 | 54 | 9 | 30 | 12.5 | 24 | 24 | 38 | 68 | 4010 | | | |
| OSP-P KF40 | C2 | 54 | 9 | 30 | 12.5 | 24 | 37 | 51 | 68 | 20338 | | | |
| | C4 | 54 | 9 | 30 | 12.5 | 24 | 56 | 70 | 68 | 20340 | | | |
| OSP-P STL50 | C1 | 70 | 9 | 40 | 12.5 | 24 | 30 | 48 | 86 | 5010 | | | |
| OSP-P KF50 | C2 | 70 | 9 | 40 | 12.5 | 24 | 39 | 57 | 86 | 20349 | | | |
| | C3 | 70 | 9 | 40 | 12.5 | 24 | 54 | 72 | 86 | 20350 | | | |

Ø 40 to 50 mm End Cap Mounting Type: C

for Linear Drives with Recirculating Ball Bearing Guide

- Series OSP-P STL
- Series OSP-P KF

Material:

Anodized aluminium

The mountings are supplied in pairs.



Linear Drive Accessories Ø 16 to 50 Mid-Section Support Type: D1ST

for Linear Drives with Recirculating Ball Bearing Guide

- Series OSP-P STL
- Series OSP-P KF

Note on Types D1ST
The mid-section support can also be mounted on the underside of the actuator, in which case its distance from the centre of the actuator is different.

For design notes, see page P-1.40.006E-3 (Serie OSP-P STL) P-1.40.007E-3 (Serie OSP-P KF)



Series OSP-P STL16 to STL50: Type D1ST Series OSP-P KF16 to KF50: Type D1ST Mountings from below with 2 screws EQ Drawing showes: Mounting with Guide Type STL

| Dimension | Dimension Table (mm) Mid-Section Support D1ST | | | | | | | | | | | | | | |
|-----------------|---|----|----|------|------|------|----|----|-----|------|----|-----------|--|--|--|
| Series OSP-P | Mounting Type | R | AF | DE | DH | DL | DO | DP | DT | EM | EQ | Order No. | | | |
| STL/KF16 | D1ST | МЗ | 15 | 14.2 | 29.2 | 14.6 | 18 | 30 | 6.5 | 20 | 27 | 21125 | | | |
| STL/KF25 | D1ST | M5 | 22 | 16 | 38 | 13 | 36 | 50 | 10 | 28.5 | 36 | 21126 | | | |
| STL/KF32 | D1ST | M5 | 30 | 16 | 46 | 13 | 36 | 60 | 10 | 35.5 | 43 | 21127 | | | |
| STL/KF40 | D1ST | М6 | 38 | 23 | 61 | 19 | 45 | 60 | 11 | 38 | 48 | 21128 | | | |
| STL/KF50 | D1ST | M6 | 48 | 23 | 71 | 19 | 45 | 60 | 11 | 45 | 57 | 21129 | | | |

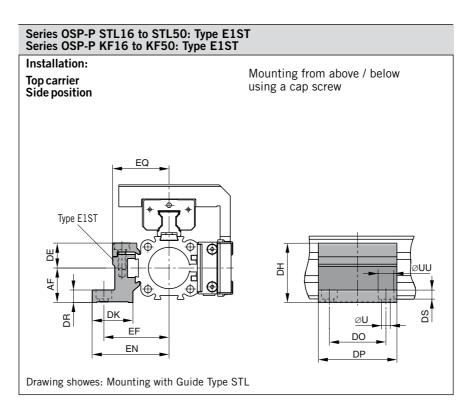
Order example: Type D1ST16 Order No. 21125

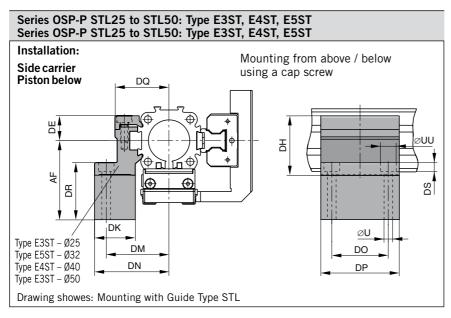
Mid-Section Support Type: E1ST bis E5ST

for Linear Drives with Recirculating Ball Bearing Guide

- Series OSP-P STL
- Series OSP-P KF



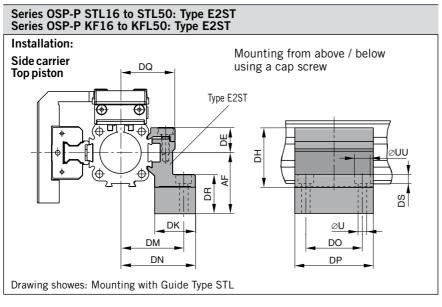




Mid-Section Support Type: E1ST to E5ST

for Linear Drives with Recirculating Ball Bearing Guide

- Series OSP-P STL
- Series OSP-P KF

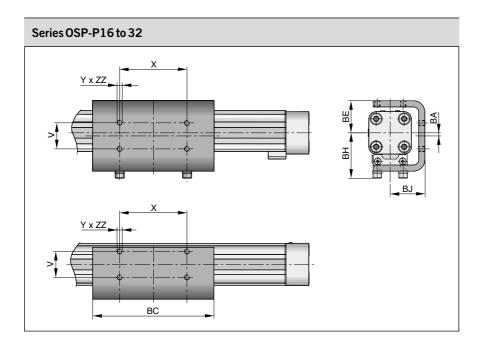




| Dimension Table (mm) for Mid-Section Support E1ST to E5ST | | | | | | | | | | | | | | | | | | |
|---|------------------|-----|-----|----|------|------|----|----|------|----|----|----|------|-----|------|------|----|--------------|
| Series OSP-P | Mounting Type | Øυ | ØUU | AF | DE | DH | DK | DM | DN | DO | DP | DR | DQ | DS | EF | EN | EQ | Order No. |
| STL/KF16 | E1ST | 3.4 | 6 | 15 | 14.2 | 29.2 | 24 | 32 | 36.4 | 18 | 30 | 6 | 27 | 3.4 | 32 | 36.4 | 27 | 21130 |
| STL/KF16 | E2ST | 3.4 | 6 | 30 | 14.2 | 29.2 | 24 | 32 | 36.4 | 18 | 30 | 21 | 27 | 3.4 | 32 | 36.4 | 27 | 21142 |
| STL/KF25 | E1ST | 5.5 | 10 | 22 | 16 | 38 | 26 | 40 | 47.5 | 36 | 50 | 8 | 34.5 | 5.7 | 41.5 | 49 | 36 | 21131 |
| STL/KF25 | E2ST | 5.5 | 10 | 37 | 16 | 38 | 26 | 40 | 47.5 | 36 | 50 | 23 | 34.5 | 5.7 | 41.5 | 49 | 36 | 21143 |
| STL/KF25 | E3ST | 5.5 | 10 | 49 | 16 | 38 | 26 | 40 | 47.5 | 36 | 50 | 35 | 34.5 | 5.7 | 41.5 | 49 | 36 | 21148 |
| STL/KF32 | E1ST | 5.5 | 10 | 30 | 16 | 46 | 27 | 46 | 54.5 | 36 | 60 | 10 | 40.5 | 5.7 | 48.5 | 57 | 43 | 21132 |
| STL/KF32 | E2ST | 5.5 | 10 | 44 | 16 | 46 | 27 | 46 | 54.5 | 36 | 60 | 24 | 40.5 | 5.7 | 48.5 | 57 | 43 | 21144 |
| STL/KF32 | E5ST | 5.5 | 10 | 65 | 16 | 46 | 27 | 46 | 54.5 | 36 | 60 | 45 | 40.5 | 5.7 | 48.5 | 57 | 43 | 21151 |
| STL/KF40 | E1ST | 7 | - | 38 | 23 | 61 | 34 | 53 | 60 | 45 | 60 | 10 | 45 | - | 56 | 63 | 48 | 21133 |
| STL/KF40 | E2ST | 7 | - | 51 | 23 | 61 | 34 | 53 | 60 | 45 | 60 | 23 | 45 | - | 56 | 63 | 48 | 21145 |
| STL/KF40 | E4ST | 7 | - | 70 | 23 | 61 | 34 | 53 | 60 | 45 | 60 | 42 | 45 | - | 56 | 63 | 48 | 21150 |
| STL/KF50 | E1ST | 7 | - | 48 | 23 | 71 | 34 | 59 | 67 | 45 | 60 | 10 | 52 | - | 64 | 72 | 57 | 21134 |
| STL/KF50 | E2ST | 7 | - | 57 | 23 | 71 | 34 | 59 | 67 | 45 | 60 | 19 | 52 | - | 64 | 72 | 57 | 21146 |
| STL/KF50 | E3ST | 7 | _ | 72 | 23 | 71 | 34 | 59 | 67 | 45 | 60 | 34 | 52 | - | 64 | 72 | 57 | 21149 |

Order example: Type E1ST16

Order No. 21130



Series OSP-P40 to 80 Y x ZZ Y x ZZ BC

Dimension Table (mm) ВН ΖZ **Series** BA BC ΒE BJ Order No. OSP-P16 16,5 36 M4 2 69 23 33 25 4 20446 OSP-P25 25 65 M5 3 117 31 44 33,5 6 20037 OSP-P32 27 90 M6 3 150 38 52 39,5 20161 OSP-P40 90 45 20039 27 M6 3 150 46 60 8 OSP-P50 27 1 200 65 52 8 110 M6 55 20166 2,5 140 255 83,5 64 10 OSP-P63 34 **M8** 68 20459 OSP-P80 36 190 M10 3,5 347 88 107,5 82 15 20490

Linear Drive Accessories ø 16-80 mm Inversion Mounting



For Linear-drive
• Series OSP-P

In dirty environments, or where there are special space problems, inversion of the cylinder is recommended. The inversion bracket transfers the driving force to the opposite side of the cylinder. The size and position of the mounting holes are the same as on the standard cylinder.

Stainless steel version on demand.

Please note:

Other components of the OSP system such as mid-section supports, magnetic switches and the external air passage for the P16, can still be mounted on the free side of the cylinder.

When combining single end porting with inversion mountings, RS magnetic switches can only be mounted directly opposite to the external airsupply profile.

Important Note:

May be used in combination with Clevis Mounting, ref. dimensions in data sheet P-1.45.002E



Linear Drive Accessories ø 16-50 mm Adaptor Profile

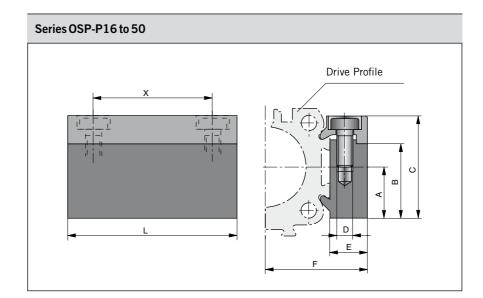


For Linear-drive
• Series OSP-P

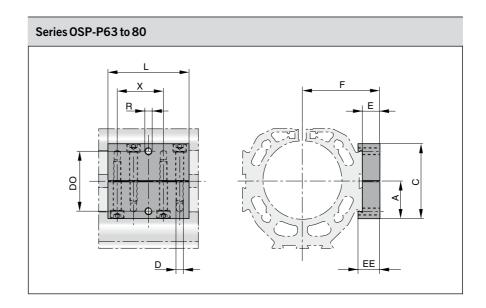
Adaptor Profile OSP

- A universal attachment for mounting of valves etc.
- Solid material





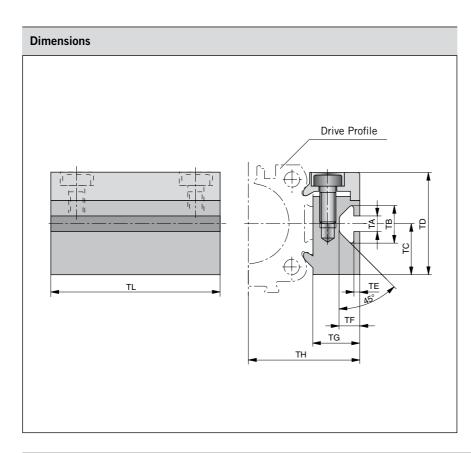
| Dimension Table (mm) | | | | | | | | | | | | | |
|----------------------|----|------|----|----|------|------|----|----|-----------|-----------|--|--|--|
| Series | Α | В | С | D | E | F | L | Х | Order No. | | | | |
| | | | | | | | | | Standard | Stainless | | | |
| OSP-P16 | 14 | 20.5 | 28 | МЗ | 12 | 27 | 50 | 38 | 20432 | 20438 | | | |
| OSP-P25 | 16 | 23 | 32 | M5 | 10.5 | 30.5 | 50 | 36 | 20006 | 20186 | | | |
| OSP-P32 | 16 | 23 | 32 | M5 | 10.5 | 36.5 | 50 | 36 | 20006 | 20186 | | | |
| OSP-P40 | 20 | 33 | 43 | М6 | 14 | 45 | 80 | 65 | 20025 | 20267 | | | |
| OSP-P50 | 20 | 33 | 43 | M6 | 14 | 52 | 80 | 65 | 20025 | 20267 | | | |





| Dimension Table (mm) | | | | | | | | | | | | | |
|----------------------|----|----|----|----|----|----|----|----|------|----|------------|--|--|
| Series | Α | С | D | Е | F | L | R | Х | EE | DO | Order No.* | | |
| OSP-P63 | 30 | 60 | M6 | 14 | 62 | 65 | M6 | 37 | 17,5 | 48 | 20792Z | | |
| OSP-P80 | 30 | 60 | M6 | 14 | 75 | 65 | M6 | 37 | 17,5 | 48 | 20792Z | | |

^{*} Stainless version



Linear Drive Accessories ø 16-50 mm T-Slot Profile



For Linear-drive
• Series OSP-P

T-Slot Profile OSP

• A universal attachment for mounting with standard T-Nuts

| Dimension Table (mm) | | | | | | | | | | | | | |
|----------------------|-----|------|----|----|-----|------|------|------|----|------------------|--------------------|--|--|
| Series | TA | ТВ | TC | TD | TE | TF | TG | ТН | TL | Orde Standard | r No. Stainless | | |
| OSP-P16 | 5 | 11.5 | 14 | 28 | 1.8 | 6.4 | 12 | 27 | 50 | 20433 | 20439 | | |
| OSP-P25 | 5 | 11.5 | 16 | 32 | 1.8 | 6.4 | 14.5 | 34.5 | 50 | 20007 | 20187 | | |
| OSP-P32 | 5 | 11.5 | 16 | 32 | 1.8 | 6.4 | 14.5 | 40.5 | 50 | 20007 | 20187 | | |
| OSP-P40 | 8.2 | 20 | 20 | 43 | 4.5 | 12.3 | 20 | 51 | 80 | 20026 | 20268 | | |
| OSP-P50 | 8.2 | 20 | 20 | 43 | 4.5 | 12.3 | 20 | 58 | 80 | 20026 | 20268 | | |

Following T-nuts from the company ITEM could be used:

| CylSeries | T-nut St 5 | T-nut St 8 |
|------------|------------|------------|
| OSP-P16-32 | • | |
| OSP-P40-50 | | • |

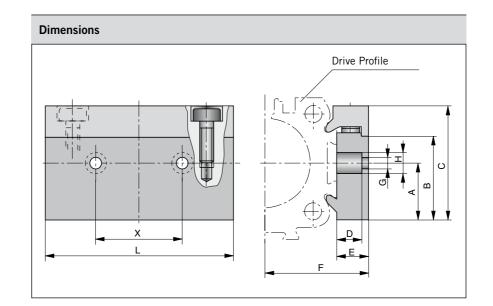


Linear Drive Accessories ø 16-50 mm Connection Profile



For combining

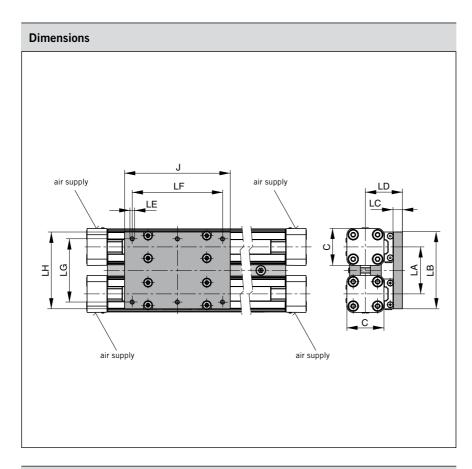
- Series OSP-P with system profiles
- Series OSP-P with Series OSP-P



| Dimension 7 | Dimension Table (mm) | | | | | | | | | | | | | |
|-------------------|--------------------------------|----|------|----|-----|------|------|-----|----|----|----|-----------|--|--|
| Cyinder Series | for mounting on the carrier of | A | В | С | D | E | F | G | Н | L | X | Order No. | | |
| OSP-P16 | OSP25 | 14 | 20.5 | 28 | 8.5 | 12 | 27 | 5.5 | 10 | 50 | 25 | 20849 | | |
| OSP-P25 | OSP32-50 | 16 | 23 | 32 | 8.5 | 10.5 | 30.5 | 6.6 | 11 | 60 | 27 | 20850 | | |
| OSP-P32 | OSP32-50 | 16 | 23 | 32 | 8.5 | 10.5 | 36.5 | 6.6 | 11 | 60 | 27 | 20850 | | |
| OSP-P40 | OSP32-50 | 20 | 33 | 43 | 8 | 14 | 45 | 6.6 | 11 | 60 | 27 | 20851 | | |
| OSP-P50 | OSP32-50 | 20 | 33 | 43 | 8 | 14 | 52 | 6.6 | 11 | 60 | 27 | 20851 | | |







Linear Drive Accessories ø 25-50 mm Duplex Connection



For connection of cylinders of the Series OSP-P

The duplex connection combines two OSP-P cylinders of the same size into a compact unit with high performance.

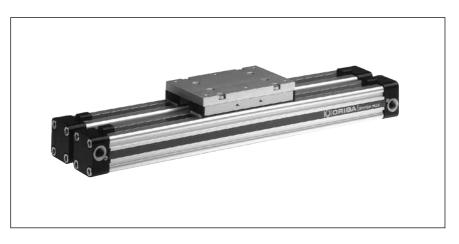
| Dimension | Dimension Table (mm) | | | | | | | | | | | | | |
|--------------------|----------------------|-----|----|-----|----|----|----|-----|-----|-----|-------------------|------------------|--|--|
| Cylinder Series | С | J | LA | LB | LC | LD | LE | LF | LG | LH | Order Standard | No. Stainless | | |
| OSP-P25 | 41 | 117 | 52 | 86 | 10 | 41 | M5 | 100 | 70 | 85 | 20153 | 20194 | | |
| OSP-P32 | 52 | 152 | 64 | 101 | 12 | 50 | М6 | 130 | 80 | 100 | 20290 | 20291 | | |
| OSP-P40 | 69 | 152 | 74 | 111 | 12 | 56 | М6 | 130 | 90 | 110 | 20156 | 20276 | | |
| OSP-P50 | 87 | 200 | 88 | 125 | 12 | 61 | М6 | 180 | 100 | 124 | 20292 | 20293 | | |

Features

- increased load and torque capacity
- higher driving forces

Included in delivery:

2clamping profiles with screws 1mounting plate with fixings





For rodless cylinders OSP-P see 1.10.002E

Linear Drive Accessories ø 25-50 mm Multiplex Connection



For connection of cylinders of the Series OSP-P

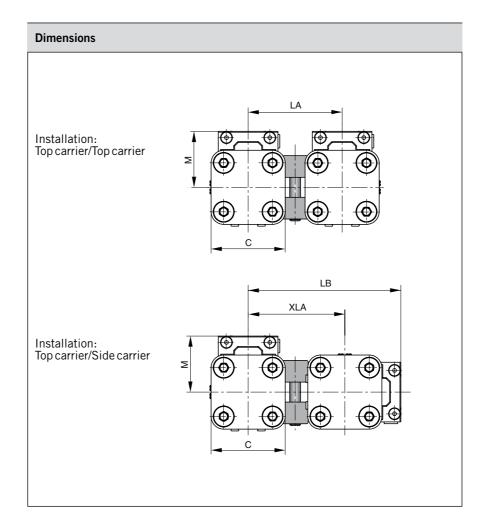
The multiplex connection combines two or more OSP-P cylinders of the same size into on unit.

Features

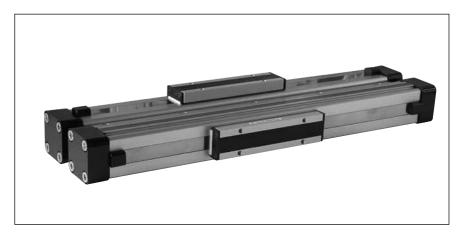
• The orientation of the carriers can be freely selected

Included in delivery:

2 clamping profiles with clamping screws



| Dimension Table (mm) | | | | | | | | |
|----------------------|----|----|----|-------|------|-------------------|------------------|--|
| Cylinder Series | С | М | LA | LB | XLA | Order Standard | No. Stainless | |
| OSP-P25 | 41 | 31 | 52 | 84.5 | 53.5 | 20035 | 20193 | |
| OSP-P32 | 52 | 38 | 64 | 104.5 | 66.5 | 20167 | 20265 | |
| OSP-P40 | 69 | 44 | 74 | 121.5 | 77.5 | 20036 | 20275 | |
| OSP-P50 | 87 | 49 | 88 | 142.5 | 93.5 | 20168 | 20283 | |





For rodless cylinders OSP-P see 1.10.002E

Characteristics Unit Characteristics Description **Electrical Characteristics** Type ES Type RS Reed PNP, NPN Switching ouput 10-240 AC/DC (NO) ٧ 10-30 DC Operating voltage 10-150 AC/DC (NC) ٧ <3 Residual voltage Three wire Connection Two wire Output function normally open normally open normally closed 200 200 Permanent current mΑ Max. switching capacity VA (W) 10 VA mΑ < 20 Power consumption without load **Function indicator** LED, yellow Typical switching time ms On: < 2 On:<2 ca. 25 Switch-off delay ms LED Pole reversal does not work **Built** in Pole reversal protection **Built** in Short-circuit protection 0.1 at 100Ω , 24 VDCSwitchable capacity load μF Switching point accuracy mm ± 0.2 Switching distance ca. 15 ca. 15 mm Hysteresis for OSP mm ca. 8 ca. 3 3 x 10⁶, up to Lifetime Theoretically 6 x 10⁶ cycles unlimited **Mechanical Characteristics** Makrolon, smoke color Housing 3x0.14 mm^2 2x0.14 Cable cross section Cable type *) PVC PUR. black ≥20 Bending radius fixed mm ≥70 moving mm Weight (Mass) 0.012 kg ΙP Degree of protection 67 to DIN EN 60529 °C C -25 **Ambient** other temperature ranges temperature range *)1) +80 on request Shock resistance m/s² 100 500

*) other versions on request 1) for the magnetic switch to

Linear Drive Accessories

ø 10-80 mm Magnetic Switches



For electrical sensing of the carrier position, e.g. at the end positions, magnetic switches may be fitted. Position sensing is contactless and is based on magnets fitted as standard to the carrier. A yellow LED indicates operating status.

The universal magnetic switches are suitable for all Parker Origa OSP-Actuators and aluminum profile rod type cylinders.

Piston, speed and switching distance affect signal duration and should be considered in conjunction with the minimum reaction time of ancillary control equpiment.

 $Min. reaction time = \frac{Switching}{distance}$ Piston speed



(contact switches)

for the magnetic switch temperature range, please take into account the surface temperature and the self-heating properties of the linear drive.

Type RS

In the type RS contact is made by a mechanical **reed switch** encapsulated in glass.

Direct connection with 2-pole cable, 5 m long, open ended (Type RS-K).

Type ES

In the type ES contact is made by an **electronic switch** – without bounce or wear and protected from pole reversal. The output is short circuit proof and insensitive to shocks and vibrations. Connection is by 3-pole connector for easy disconnection. Fitted with connection cable 100 mm long with connector.

A 5 m cable with connector and open end can be ordered separatly, or use the Order No. for the complete Type ES with 5 m cable.

Magnetic Switches RS and ES

Electrical Service Life Protective Measures

Magnetic switches are sensitive to excessive currents and inductions. With high switching frequencies and inductive loads such as relays, solenoid valves or lifting magnets, service life will be greatly reduced.

With resistive and capacitative loads with high switch-on current, such as light bulbs, a protective resistor should be fitted. This also applies to long cable lengths and voltages over 100 V.

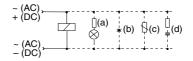
In the switching of inductive loads such as relays, solenoid valves and

lifting magnets, voltage peaks (transients) are generated which must be suppressed by protective diodes, RC loops or varistors.

Connection Examples

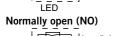
Load with protective circuits

- (a) Protective resistor for light bulb
- (b) Freewheel diode on inductivity
- (c) Varistor on inductivity
- (d) RC element on inductivity



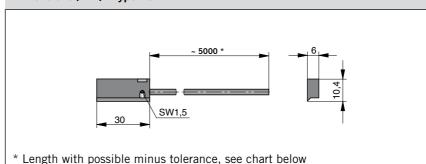
For the type ES, external protective circuits are not normally needed.

Normally closed (NC)

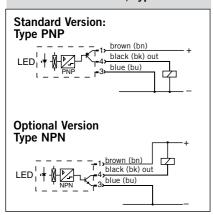




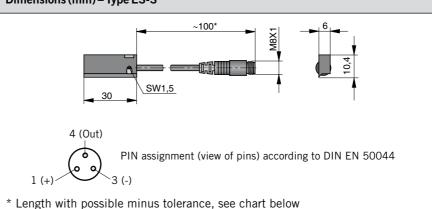
Dimensions (mm) - Type RS-K



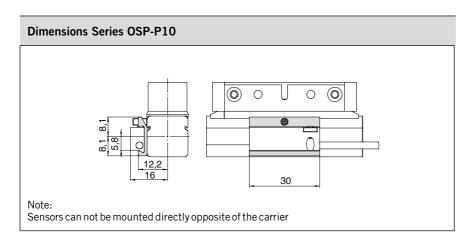
Electrical Connection, Type ES

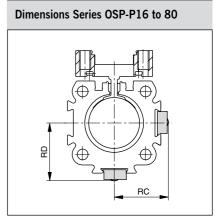


Dimensions (mm) - Type ES-S



| Length of connection cable with length tolerance | | | | | | |
|--|----------------------|------------------|--|--|--|--|
| Magnetic Switch Order No. | Nominal cable length | Length tolerance | | | | |
| KL3045 | 5000 mm | -50 mm | | | | |
| KL3048 | 5000 mm | -50 mm | | | | |
| KL3054 | 100 mm | -20 mm | | | | |
| KL3060 | 145 mm | ±5 mm | | | | |





| Dimension | Dimension Table (mm) and Order Instructions | | | | | | | | |
|-----------|--|--------|----------------------------|-----------------------------|-----------|-----------|-------------|-------------------------------|---------------------------|
| Series | Dimer | nsions | | | | Order No. | | | |
| | RC | RD | RS closer Normally open | RS opener Normaly closed | ES PNP | NPN | ES compl. w | ith 5 m cable NPN | Adapter only for OSP-P10) |
| OSP-P10 | - | _ | Туре: | Type: | Туре: | Type: | Type: | Туре: | 20968 |
| OSP-P16 | 20 | 20.5 | RS-K | RS-K | ES-S | ES-S | ES-S | ES-S | please order |
| OSP-P25 | 25 | 27 | KL3045 | KL 3048 | KL 3054 | KL 3060 | 10750 | 10751 | separately |
| OSP-P32 | 31 | 34 | | | | | | | |
| OSP-P40 | 36 | 39 | | | | | | | |
| OSP-P50 | 43 | 48 | | | | | | | |
| OSP-P63 | 53 | 59 | | | | | | | |
| OSP-P80 | 66 | 72 | | | | | | | |
| | Cable 5 m with connector and with open end for magnetic switches Type ES-S | | 4041 | | | | | | |

P-A1P687E00HAE00X

The right to introduce technical modifications is reserved

Linear Drive Accessories

ø 16-80 mm Cable Cover Dimensions (mm)

For clean guidance of magnetic switch cables along the cylinder body. Contains a maximum of 3 cables with diameter 3 mm.

Material: Plastic Colour: Red

Temperature Range: -10 to +80°C

| Dimension Table (mm) and Order Instructions | | | | | |
|---|--------------|-----------|---|--|--|
| Series | RC Dimension | Order No. | | | |
| OSP-P16 | 18.5 | 19 | 13039 | | |
| OSP-P25 | 23.5 | 25.5 | | | |
| OSP-P32 | 29.5 | 32 | Minimal length: 1m Max. profile length: 2m | | |
| OSP-P40 | 34.5 | 37.5 | Multiple profiles can be | | |
| OSP-P50 | 41.5 | 46.5 | used. | | |
| OSP-P63 | 51.5 | 57.5 | | | |
| OSP-P80 | 64.5 | 70.5 | | | |



Characteristics Characteristics Unit Description **Electrical Characteristics** Type RST Type EST PNP Switching output Reed ٧ 10-30 AC/DC 10-30 DC Operating voltage Ripple ≤10% ٧ ≤3 ≤2 Voltage drop Electrical configuration 2 wire 3 wire normally open normally closed Output function normally open Permanent current mΑ ≤ 100 ≤ 100 W Breaking capacity ≤6 peak Power consumption, mΑ ≤10 at $U_R = 24V$, switched on, without load **Function indicator** LED, yellow (not for normally closed) ≤2 ≤0.5 Response time ms 2 - 42 - 4Sensitivity mT Time delay before availability ms ≤2 Reverse polarity prot. ves ves Short-circuit protection no yes (pulsed) Switchable capacity load μF 0.1 at 100 Ω, 24 VDC Switching frequency Hz ≤400 ≤5 k ≤0.2 Repeatability mm ≤0.2 ≤1.5 ≤1.5 Hysteresis mm **EMC** ΕN 60947-5-2 ≥35 Mio. cycles Lifetime unlimited with PLC load Power-up pulse yes suppression Protection for ves inductive load **Mechanical Characteristics** Plastic / PA66 + PA61 red Housing mm² 2x0.14 3x0.14 Cable cross section PUR, black PUR, black Cable type **Bending radius** mm ≥36 ≥30 ca. 0.030 RST-K Weight ca. 0.030 EST-K kg ca. 0.010 EST-S ca. 0.010 RST-S Degree of protection ΙP 67 to EN 60529 °C -25 to +80 -25 to +75 **Ambient** at $U_B = 10 - 30 \text{ V}$ temperature range 1) -25 to +80 at $U_{R} = 10 - 28 \text{ V}$ °C -25 to +60 - with adapter Adapter Nm 0.15 (tightening torque of screwing adapter tightening torque on to magnetic switch) Shock resistance Vibration to EN 60068-2-6 15, 11 ms, 10 to 55 Hz, 1 mm Shock to EN 60068-2-27 G 50, 11 ms G 30, 11 ms, 1000 bumps each axis Bump to EN 60068-2-29 For linear drives see P-1.10.002E

Linear Drive Accessories

ø 10-80 mm Magnetic Switches



Series RST EST

Magnetic switches are used for electrical sensing of the position of the piston, e.g. at its end positions. They can also be used for sensing of intermediate positions.

Sensing is contactless, based on magnets which are built-in as standard. A yellow LED indicates operating status.

The universal magn etic switches are suitable for all Parker Origa OSP-Actuators and aluminum profile rod type cylinders.

for the magnetic switch temperature range, please take into account the surface temperature and the selfheating properties of the linear



Type RST

In the type RST contact is made by a mechanical **reed switch** encapsulated in glass.

Type EST

In the type EST contact is made by an **electronic switch** – without bounce or wear and protected from pole reversal. The output is short circuit proof and insensitive to shocks and vibrations. Connection is by 3-pole connector for easy disconnection. Fitted with connection cable 100 mm long with connector.

A 5 m cable with connector and open end can be ordered separately, or use the Order No. for the complete Type ES with 5 m cable.

Magnetic Switches RST and EST

Electrical Service Life Protective Measures

100 V.

Magnetic switches are sensitive to excessive currents and inductions. With high switching frequencies and inductive loads such as relays, solenoid valves or lifting magnets, service life will be greatly reduced.

With resistive and capacitative loads with high switch-on current, such as light bulbs, a protective resistor should be fitted. This also applies to long cable lengths and voltages over

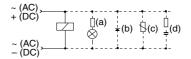
In the switching of inductive loads such as relays, solenoid valves and

lifting magnets, voltage peaks (transients) are generated which must be suppressed by protective diodes, RC loops or varistors.

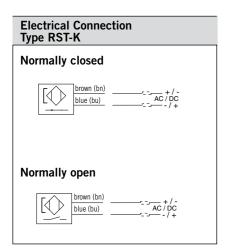
Connection Examples

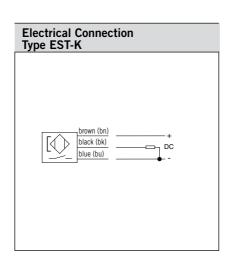
Load with protective circuits

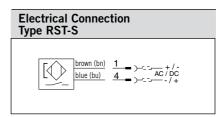
- (a) Protective resistor for light bulb
- (b) Freewheel diode on inductivity
- (c) Varistor on inductivity
- (d) RC element on inductivity

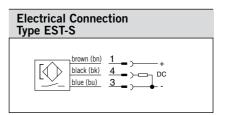


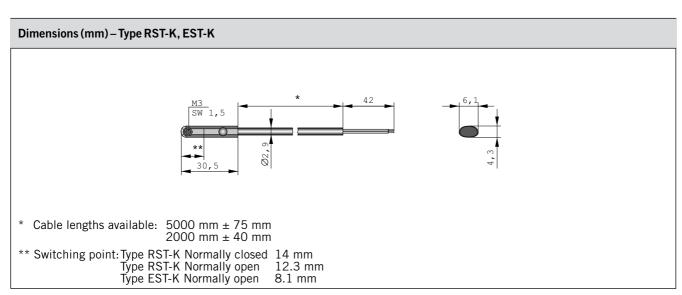
For the type EST, external protective circuits are not normally needed.

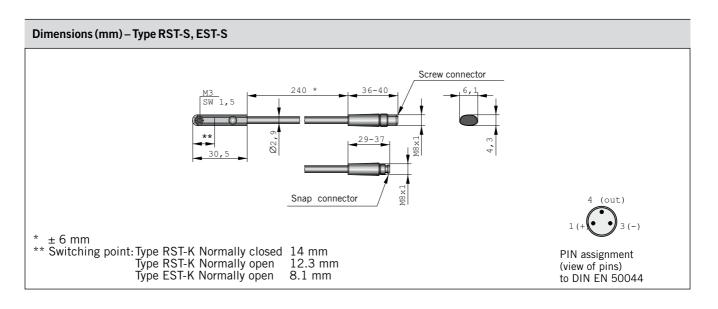


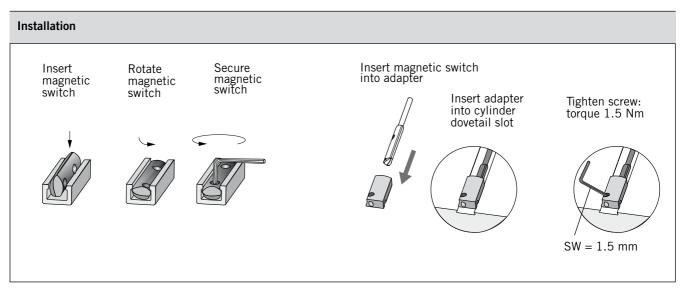


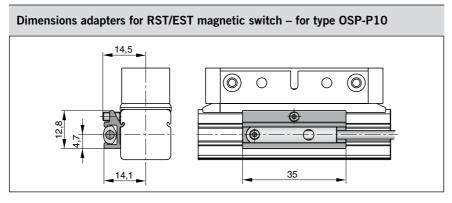


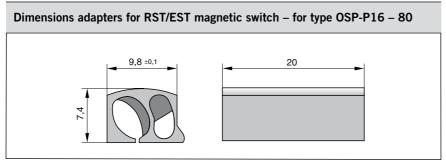












| Order Instructions | | | | |
|--|-----------------|-------|-----------|--|
| Version | Voltage | Туре | Order No. | |
| Magnetic switch, reed contact, normally open, LED indicator, cable 2 m | 10-30 V AC / DC | RST-K | KL 3301 | |
| Magnetic switch, reed contact, normally open, LED indicator, cable 5 m | 10-30 V AC / DC | RST-K | KL 3300 | |
| Magnetic switch, reed contact, normally open, snap connector M8, LED indicator, cable 0.24 m | 10-30 V AC / DC | RST-S | KL 3302 | |
| Magnetic switch, reed contact, normally open, screw connector M8, LED indicator, cable 0.24 m | 10-30 V AC / DC | RST-S | KL 3303 | |
| Magnetic switch, reed contact, normally closed, cable 5 m | 10-30 V AC / DC | RST-K | KL 3305 | |
| Magnetic switch, electronic, PNP LED indicator, cable 2 m | 10-30 V DC | EST-K | KL 3308 | |
| Magnetic switch, electronic, PNP LED indicator, cable 5 m | 10-30 V DC | EST-K | KL 3309 | |
| Magnetic switch, electronic, PNP snap connector M8, LED indicator | 10-30 V DC | EST-S | KL 3312 | |
| Magnetic switch, electronic, PNP screw connector M8, LED indicator | 10-30 V DC | EST-S | KL 3306 | |

Included in delivery: 1 magnetic switch, 1 adapter for T-slot magnetic switch for type OSP-P16 – 80. When using T-nut magnetic switches with the OSP-P10, please order the adapter Order No. 8872 separately.

| Accessories | | |
|--|---------|-----------|
| Description | Туре | Order No. |
| Cable M8, 2.5 m without lock nut | KS 25 | KY3240 |
| Cable M8, 5.0 m without lock nut | KS 50 | KY 3241 |
| Cable M8, 10.0 m without lock nut | KS 100 | KC 3140 |
| Cable M8, 2.5 m with lock nut | KSG 25 | KC 3102 |
| Cable M8, 5.0 m with lock nut | KSG 50 | KC 3104 |
| Adapter for RST/EST magnetic switch – for type OSP-P10 | НМТРО10 | 8872 |
| Adapter for RST/EST magnetic switch – for type OSP-P16 – 80 (pack of 10) | | KL 3333 |

| Characteristics | | | |
|--------------------------------|-----------------|--|----------------|
| Characteristics | Unit | Description | |
| Elektrical Characteristics | | Type RS-K ATEX | Type ES-K ATEX |
| ATEX Certification | | yes | yes |
| Category Type: RS-K | | | CT3 146°C |
| Category Type: ES-K | | ⊗ II 2GD EEX ib IIC | CT5 100°C |
| Switching output | | Reed | NAMUR |
| Operating voltage | V | 10-240 AC/DC | 7-10 DC |
| Voltage drop | V | ≤3 | _ |
| Electrical configuration | | Two wire | Two wire |
| Output function | | normally open | normally open |
| Permanent current | mA | ≤ 200 | ≤ 3 |
| Power consumption | W/VA | ≤ 10/10 peak | _ |
| Peak current | mA | ≤ 500 | _ |
| Power consumption without load | mA | - | ≤ 1 |
| Function indicator | | LED, yellow | • |
| Response time On/Out | ms | ≤2 | ≤0.5 |
| Sensitivity | mT | 2-4 | 2-4 |
| Reverse polarity prot. | | yes | yes |
| Short-circuit protection | | no | yes |
| Repeatability | mm | ≤0.2 | ≤0.2 |
| Hysteresis | mm | ≤1.5 | ≤1.5 |
| EMC | EN | 60947-5-2 | |
| Lifetime | | ≥10 Mio. Cycles wit | th PLC load |
| Mechanical Characteristics | ' | ' | |
| Housing | | Makrolon, smoke co | olor |
| Cable cross section | mm ² | 2x0.14 | 2x0.14 |
| Cable type | | PVC, blau | PVC, blue |
| Weight | kg | ca. 0.075 | • |
| Degree of protection | IP | 67 to EN 60529 | |
| Ambient temperature range 1) | °C °C | -25 +80 | -20 +75 |
| Surface temperature | °C | The maximum surface temperature T=146°C is reffered to the max. ambiente temperature of 80°C | - |
| Shock resistance | ' | | |
| Vibration and Shock | | 50G at 50Hz and | 1mm |

1) for the magnetic switch temperature range, please take into account the surface temperature and the self-heating properties of the linear drive.

Components for EX-Areas





Magnetic Switches ø 10 – 80 mm

Series: RS-K..ATEX ES-K..ATEX

For electrical sensing of the carrier position, e.g. at the end positions, magnetic switches may be fitted. Position sensing is contactless and is based on magnets fitted as standard to the carrier. A yellow LED indicates operating status.

The universal magnetic switches are suitable for all Parker Origa OSP-Actuators and aluminum profile rod type cylinders.



Magnetic Switches Type RS-K ATEX-Version

In the type RS contact is made by a mechanical **reed switch** encapsulated in glass.

Electrical Service Life Protective Measures

Magnetic switches are sensitive to excessive currents and inductions. With high switching frequencies and inductive loads such as relays, solenoid valves or lifting magnets, service life will be greatly reduced.

With resistive and capacitative loads

with high switch-on current, such as light bulbs, a protective resistor should be fitted. This also applies to long cable lengths.

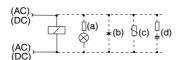
In the switching of inductive loads such as relays, solenoid valves and lifting magnets, voltage peaks (transients) are generated which must be suppressed by protective diodes, RC loops or varistors.

Connection Examples

Load with protective circuits
(a) Protective resistor for light bulb
(b) Freewheel diode on inductivity

(c) Varistor on inductivity(d) RC element on inductivity

•



Magnetic Switches Type ES-K ATEX-Version

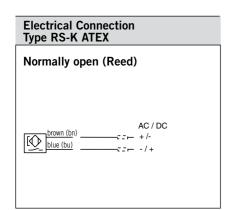
In the type ES contact is made by an **electronic switch** – without bounce or wear and protected from pole reversal. The output is short circuit proof and insensitive to shocks and vibrations.

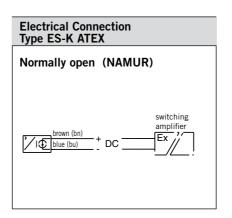
ATEX-Category Type: ES-K

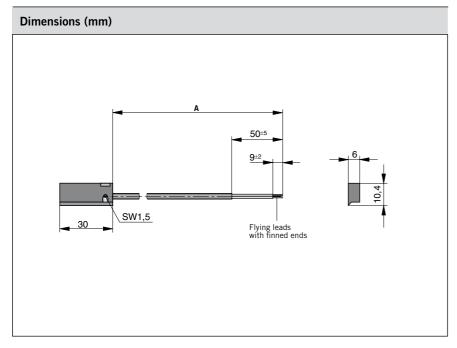
⟨E⟩ II 2GD EEX ib IIC T5 100°C

Note!

The connection of the magnetic switch Type ES-K ATEX must be realised by means of an EEX i switching amplifier (see Accessories).







| Dimension Table (mm) | | | | | | |
|---------------------------|------------------------|----------------------|--|--|--|--|
| Magnetic switch Order No. | Nominal cable length A | Lenghts tolerance | | | | |
| KL3240 | 5000 | - 50 | | | | |
| KL3241 | 10000 | - 50 | | | | |
| KL3250 | 5000 | - 50 | | | | |
| KL3251 | 10000 | - 50 | | | | |

| Order Instructions | | | | | |
|---|----------------|-----------|-----------|--|--|
| Version | Voltage | Туре | Order No. | | |
| Magnetic switch, reed contact, normally open LED indicator, cable 5 m | 10-240 V AC/DC | RS-K ATEX | KL3240 | | |
| Magnetic switch, reed contact, normally open LED indicator, cable 10 m | 10-240 V AC/DC | RS-K ATEX | KL3241 | | |
| Magnetic switch, electronic, NAMUR, normally open LED indicator, cable 5 m | 7-10 V DC | ES-K ATEX | KL3250 | | |
| Magnetic switch, electronic, NAMUR, normally open LED indicator, cable 10 m | 7-10 V DC | ES-K ATEX | KL3251 | | |

Accessories

| Description | for magnetic switch | Order No. |
|--|---------------------|-----------|
| 2 channel switching amplifier 24 V DC | ES-K ATEX | 2876 |
| 2 channel switching amplifier 220 V AC | ES-K ATEX | 1546 |

Note: 2 magnetic switches can be connected to each switching amplifier.

ORIGA-SENSOFLEX Displacement Measuring System for Cylinder Series OSP-P



Contents

| Description | Data Sheet No. | Page |
|-----------------------------|------------------|---------|
| Overview | P-1.50.001E | 117-118 |
| Technical Data SFI-plus | P-1.50.002E-1, 2 | 119-120 |
| Dimensions SFI-plus | P-1.50.002E-2 | 120 |
| Order Instructions SFI-plus | P-1.50.002E-3 | 121 |

ORIGA-Sensoflex

Displacement measuring system for automated movement

Series SFI-plus (incremental measuring system)

for cylinder series

• OSP-P...

Characteristics

- Contactless magnetic displacement measurement system
- Displacement length up to 32 m
- Resolution 0.1 mm (option: 1 mm)
- Displacement speed up to 10 m/s
- For linear and non-linear rotary motion
- Suitable for almost any control or display unit with a counter input

For further specifications, see P-1.50.002E



The SFI-plus magnetic displacement measuring system consists of 2 main components.

• Measuring Scale Self-adhesive magnetic measuring scale

• Sensing Head Converts the magnetic poles into electrical signals which are then processed by counter inputs downstream (e.g. PLC, PC, digital counter)

| Characteristics | | | | | |
|---|------|------------------------------------|-----------------|--|--|
| Characteristics | Unit | Description | | | |
| Туре | | 21210 | 21211 | | |
| Output Function | | | | | |
| Resolution | mm | 0.1 | 1 | | |
| Pole lengths magnetic scale | mm | 5 | | | |
| Maximum speed | m/s | 10 | | | |
| Repeat accuracy | | ± 1 Increment | | | |
| Distance between sensor and scale | mm | ≤ 4 | | | |
| Tangential deviation | | ≤ 5° | | | |
| Lateral deviation | mm | ≤± 1.5 | | | |
| Switching output | | PNP | | | |
| Electrical Characteristics | ' | • | | | |
| Operating voltage U _b | V DC | 18 – 30 | | | |
| Voltage drop | ٧ | ≤ 2 | | | |
| Continuous current for each output | mA | ≤ 20 | | | |
| | mA | ≤ 50 | | | |
| Power consumption at $U_b = 24V$, switched on, without load | | | | | |
| Short-circuit protection | | yes | | | |
| Reverse polarity protection | | yes | | | |
| Protection from inductive load | | yes | | | |
| Power-up pulse suppression | | yes | | | |
| EMC | | | | | |
| Electrostatic discharge immunity | kV | 6, B, to EN 61000 |)-4-2 | | |
| Electromagnetic field immunity | V/m | 10, A, to EN6100 | | | |
| Electrical fast transient/burst immunity (for signal connections) | kV | 1, B, to EN 61000 | | | |
| Electrical fast transient/burst immunity (for DC connections) | kV | 2, B, to EN 6100 | 0-4-4 | | |
| Surge immunity (for signal connections) | kV | 1, B, to EN 61000 |)-4-5 | | |
| Surge immunity (for DC connections) | kV | 0,5, B, to EN 610 | 00-4-5 | | |
| Immunity to conducted disturbances | V | 10, A, to EN 6100 | 0-4-6 | | |
| Power frequency magnetic field immunity at 50 Hz | A/m | 30, A, to EN 6100 | | | |
| Emission standard for residential | | to EN 61000-6-4 | | | |
| Radio disturbance characteristics | | to EN 55011, Gro | up 1. A | | |
| Mechanical Characteristics | | , | | | |
| Housing | | Aluminium | | | |
| Cable length | m | 5.0 – fixed, open e | end | | |
| Cable cross section | mm² | 4 x 0.14 | | | |
| Cable type | | PUR, black | | | |
| Bending radius | mm | ≥ 36 | | | |
| Weigth (mass) | kg | ca. 0.165 | | | |
| Environmental Conditions / Shock | | | | | |
| Degree of protection | IP | 67 to EN60529 | | | |
| Ambient temperature range | °C | -25 to +80 | | | |
| Broad-band random vibration to EN 60068-2-64 | g | 5, 5 Hz to 2 kHz, | 0.5 h each axis | | |
| Vibration stress to EN 60068-2-6 | g | 12, 10 Hz to 2 kH 5 h each axis | z, 2 mm, | | |
| Shock to EN 60068-2-27 | g | 100, 6 ms, 50 but | mns each avis | | |
| Bump to EN 60068-2-29 | g | 5, 2 ms, 8000 but | | | |
| | 0 | 1 . , =, 2300 501 | 1/2 22011 00110 | | |

Displacement measuring system

for automated movement

ORIGA-Sensoflex

(incremental displacement measuring system)

Series SFI-plus for cylinder series
• OSP-P...

Note:

For combinations Active Brake AB + SFI-plus + Magnetic Switch contact our technical department please.

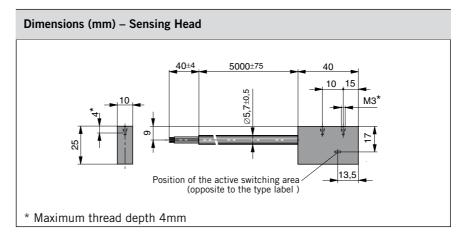


For Overview see P-1.50.001

Sensing Head

The sensing head provides two pulsating, 90° out of phase counter signals (phase A/B) with a 0.4 mm resolution (option 4 mm).

External processing can improve the resolution to 0.1 mm (option 1 mm). The counting direction can be determined automatically from the phase variance of the counter signals.



| Electrical Connection | | | | |
|-----------------------|-------------|--|--|--|
| Colour | Description | | | |
| bn = brown | + DC | | | |
| bu = blue | – DC | | | |
| bl = black | Phase A | | | |
| wt = white | Phase B | | | |

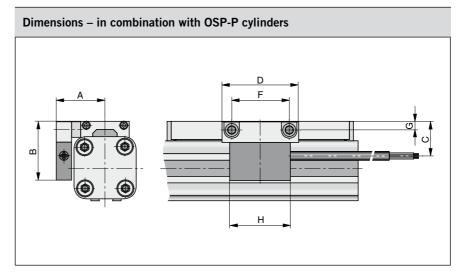
| Output signal – Sensing Head | | | | | | |
|------------------------------|---------|-----------------|-----|----------------------|--|--|
| $U_a = U_e$ | Phase B | U _{a1} | 0° | 0.1 mm (option 1 mm) | | |
| a e | Phase A | U _{a2} | 90° | 0.4 mm (option 4 mm) | | |

SFI-plus mounted on a rodless cylinder series OSP-P

The SFI-plus system can be mounted directly on a rodless OSP-P cylinder with the special mounting kit. The position of the sensing head is generally 90° to the carrier.



Combinations consisting of SFI-plus and OSP-P Cylinders with guides are available on request.



| Dimension Table (mm) | | | | | | | |
|----------------------|------|----|----|----|----|-----|----|
| Series | Α | В | С | D | F | G | Н |
| OSP-P25 | 32 | 39 | 23 | 50 | 38 | 5.5 | 40 |
| OSP-P32 | 37.5 | 46 | 30 | 50 | 38 | 6.5 | 40 |
| OSP-P40 | 42.5 | 50 | 34 | 50 | 38 | 6.5 | 40 |
| OSP-P50 | 49.5 | 55 | 39 | 50 | 38 | 6.5 | 40 |
| OSP-P63 | 59.5 | 65 | 49 | 50 | 38 | 10 | 40 |
| OSP-P80 | 72.5 | 80 | 64 | 50 | 38 | 12 | 40 |

| Order instructions | | | | |
|---|-----------|--|--|--|
| Description | Order No. | | | |
| Sensing head with measuring scale – Resolution 0.1 mm (scale length = required measuring distance + a minimum of – see table below) | 21240 | | | |
| Option: Sensing head with measuring scale – Resolution 1 mm (scale length = required measuring distance + a minimum of – see table below) | 21241 | | | |
| Sensing head – Resolution 0.1 mm (spare part) | 21210 | | | |
| Option: Sensing head – Resolution 1 mm (spare part) | 21211 | | | |
| Measuring scale per meter (spare part) | 21235 | | | |
| Mounting kit for OSP-P25 | 21213 | | | |
| Mounting kit for OSP-P32 | 21214 | | | |
| Mounting kit for OSP-P40 | 21215 | | | |
| Mounting kit for OSP-P50 | 21216 | | | |
| Mounting kit for OSP-P63 | 21217 | | | |
| Mounting kit for OSP-P80 | 21218 | | | |

^{*} Overall length of the measuring scale results from stroke length of the cylinder + dead length Dead length for linear drives series OSP-P see table.

| Series | Dead length (mm) |
|----------|---------------------|
| OSP-P 25 | 154 |
| OSP-P 32 | 196 |
| OSP-P 40 | 240 |
| OSP-P 50 | 280 |
| OSP-P 63 | 350 |
| OSP-P 80 | 422 |

Example:

Cylinder OSP-P, Ø25 mm, stroke length 1000 mm

dead length + stroke length = overall length of the measuring scale 154 mm + 1000 mm = 1154 mm

| Data | Sheet | No. | P-1. | .50 | .002 | 2E-4 |
|------|-------|-----|------|-----|------|------|
| | | | | | | |

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- Simple pressure vessels (87/404/EWG, amended by 90/488/EWG and 93/68/EWG)
- Low-voltage electrical equipment (73/23/EWG, amended by 93/68/EWG)
- Machinery Directive (89/392/EWG, amended by 91/368/EWG, 93/44/ EWG and 98/37/EG)
- Pressure Equipment Directive (97/23/EWG)
 Equipment and protective systems intended for use in potentially explosive atmospheres (ATEX Directive, 94/9/EG)
- Electromagnetic Compatibility Directive (EMV Directive, 89/336/EWG, amended by 92/31/EWG)

If a product comes within the scope of application of one of these Guidelines, then an EU Declaration of Conformity with CE mark (CE for Communauté Européenne) is required. This CE marking does not represent a quality feature but verifies that the conformity assessment procedure specified has been concluded successfully and the protective requirements of the relevant EU Directives have been observed.

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The following harmonized standards are applied in the design of ORIGA components and systems:

- DIN EN ISO 12100 Safety of machinery
- DIN EN 60204.1 Electrical equipment of machines
- DIN EN 983 Safety requirements for fluid power systems and their components

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- According to the Machinery Directive, ORIGA products are mainly components for installation in machines and therefore do not require an EU Declaration of Conformity with CE mark. Parker Origa-ORIGA issues a manufacturer's declaration according to the Machinery Directive for these components. This declaration corresponds to a great extent to the Declaration of Conformity with the comment that commissioning is only permitted if the machine or system conforms to the Directives. This manufacturer's declaration impacts neither our product liability based on the product liability law nor warranty assurances according to our General Terms of Sale and Delivery. Neither does the manufacturer's declaration affect our quality assurance measures according to our Quality Management Manual nor our quality certification according to ISO 9001.
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